

PRODUCT DATA GALVINOLEUM® 3202/TINTABLE BASES 3202-0.

DESCRIPTION

RUST-OLEUM® Galvinoleum Undercoat 3202/ 3202-0. is an adhesion coat based on a solvent containing acrylic resin.

RECOMMENDED USES

RUST-OLEUM Galvinoleum Undercoat 3202/ 3202-0. should be used on on galvanised steel, stainless steel, aluminium, copper, glass, porcelain and other smooth, dense surfaces.

RUST-OLEUM Galvinoleum Undercoat 3202/ 3202-0. is intended for brush and spray application.

RUST-OLEUM Galvinoleum Undercoat 3202/ 3202-0. can be recoated with the RUST-OLEUM Alkythane® 7500, improving the adhesion on very smooth and non-porous surfaces.

TECHNICAL DATA

Appearance:	Tacky
Colour:	3202 bluish / translucent / 3202-0. tintable
Density:	0.87 kg/l
Solids Content:	6.9% by volume
Viscosity:	16-24 sec. Ford cup 4 at 20°C
Recommended film thickness:	not applicable
VOC-content:	839 g/l

Drying times

To touch:	20°C/50% r.h. Remains tacky
To handle:	Remains tacky
To recoat:	After 30 minutes but within 24 hours

Heat resistance: 100°C (dry heat)

Coverage

Theoretical: 35 m²/l

Practical: Practical coverage depends on many factors such as roughness of the substrate and material losses during application.

SURFACE PREPARATION

Remove grease, oil and all other surface contaminations by alkaline or high pressure (steam) cleaning in combination with appropriate detergents. Remove previous coatings completely.

Remove salts, 'white rust', etc., by washing with RUST-OLEUM Surfa-Etch 108 Etching Solution. The surface must be clean and dry during application.

DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

APPLICATION & THINNING

Brush: Up to 10 vol. %; RUST-OLEUM Thinner 160
Use natural bristles, long hair brushes

Air-atomised spray: Up to 100 vol.%; RUST-OLEUM Thinner 160
Gravity cup and pressure cup
Tip size: 0.7 - 1.2 mm
Atomising pressure: 2 - 4 bar

Airless spray: Not recommended

Cleanup: Use RUST-OLEUM Thinner 160 or aromatic hydrocarbons

Rust-Oleum Netherlands B.V.

Braak 1, 4704 RJ
P.O. Box 138, 4700 AC
Roosendaal, The Netherlands
T +31 (0)165 593 636
F +31 (0)165 593 600
info.nl@ro-m.com
www.ro-m.com

N.V. Martin Mathys S.A

Kolenbergstraat 23
B - 3545 Zelem
Halen, Belgium
T +32 (0)13 460 200
F +32 (0)13 460 201
info.be@ro-m.com
www.ro-m.com

Rust-Oleum France S.A

11, Rue Jules Verne, B.P. 39
95322 St-Leu-la-Forêt Cedex
France
T +33 (0)130 400 044
F +33 (0)130 409 980
info.fr@ro-m.com
www.ro-m.com

Rust-Oleum UK Ltd.

Unit 5D, Alexandra Way
Ashchurch B. Centre,
Tewkesbury, Gloucestershire
GL20 8NB, United Kingdom
T +44 (0)1684 273 333
F +44 (0)1684 273 331
info.uk@ro-m.com
www.ro-m.com

Rust-Oleum Mathys Italia s.r.l.

Via Mazzetta 36, 13856
Vigliano Biellese BI, Italia
T +39 015 8122 160
F +39 015 8122 161
info.it@ro-m.com
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APPLICATION CONDITIONS

Temperature of air, substrate and coating material between 5 and 35°C and relative humidity below 85%. The substrate temperature must be at least 3°C above dew point.

REMARKS

Recoat as soon as possible after 30 minutes to avoid dust/dirt entrapment in the tacky coat.

SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

SHELLIFE / STORAGE CONDITIONS

5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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