

PARACEM

TECHNICAL DATA SHEET

DATE : 01/04
ISSUE : 04
NUMBER : **TE-48**

► DESCRIPTION

Acrylic paint for outside and inside use.

► APPLICATION

For old or new substrates like masonry, cement rendering or plaster, concrete, tiles, plaster boards and wooden panels.

► FEATURES

High durability - perfect saponification resistance - particularly high covering capacity - sufficiently breathing (water vapour permeable) - hardly permeable to rain - excellent weather resistance.

► TECHNICAL DATA

Binder	:	styrene acrylic resins
Finish	:	satın matt
Gloss (60°)	:	± 5
Colour (s)	:	white + colour chart + Mathymix
Solids content (ASTM, D1644/a)	:	in volume : ± 46 % in weight : ± 64 %
Density (ASTM, D1475, 20°C)	:	± 1,5 g/cm ³
VOC-content (Volatile Organic Compounds)	:	max. 25 g/l
Consumption	:	7 - 10 m ² /l per coat
Thickness wet film	:	± 100 micron (cons.: 10 m ² /l)
dry film	:	± 45 micron (cons.: 10 m ² /l)
Drying times	:	± 40 minutes (10 m ² /l)
(for t° 20°C)	:	± 2 hours (10 m ² /l)
(for R.H. 60%)	:	± 4 hours (10 m ² /l)
* dustfree	:	± 1 day
* rain resistant	:	
* recoatable	:	
* full cure	:	
Flashpoint (DIN53213)	:	not flammable

► INSTRUCTIONS FOR USE

Ambient conditions	:	minimum 5C / maximum 80 % R.H.
Dilution	:	For outside use : do not dilute. For inside use : dilute with 5 to 10 % of water or even better with 5 % of Fair-Décor.
Cleaning tools	:	water
Airless	:	Nozzle : 013 - 018 Pressure : 180 bars
Conventional spray-gun	:	Yes, dilute with water (3 - 5 %).
Brush	:	Apply with flat brush.
Roller	:	Apply with dispersion roller.

► PREPARATION OF THE SUBSTRATE

The substrate must be sufficiently dry and stable; clean thoroughly.
In case of fungal growth : treat first with an adequate moss preventing product.
On porous substrates apply first a coat of Parafix or Pegafix / Paracem (25 / 75).
On very smooth bricks, apply a first coat of Noxyde diluted with 25 % water, or a coat of Pegalink.
Impregnate old chalking paints, after cleaning, with a coat of Fixonal or Pegafix.
Fill up holes and seal joints or fissures with Elastofill. If necessary, fill with Pegaflex. Flat down and remove dust. Hereafter, apply 1 - 2 coats of Paracem.

► ADDITIONAL INFORMATION

Transport codes	:	ADR-classification : not ADR / UN code : none
Packing	:	0,75 - 4 - 20 l (all colours + white) 2,5 - 10 l (only white) 1 - 4 - 10 l (Mathymix)
Storage stability	:	At least 24 months, provided the original tin is properly sealed and kept in a cool, dry and frostfree place.
AFNOR Classification	:	Group I, class 7b2

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"As for the precautions of use, hygiene and safety, please consult our Material Safety Data Sheets - available on request at our Technical Service".