



## PARACEM® SEMI-GLOSS



# Waterborne semi-gloss acrylic paint for inner and outer walls.

- For indoor and outdoor works
- Very decorative semi-gloss aspect
- Easy to clean and to maintain
- High filling and hiding power
- Excellent flow out

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# PARACEM® SEMI-GLOSS

## DESCRIPTION

Waterborne semi-gloss acrylic paint for inner and outer walls.

## RECOMMENDED USE

Durable painting of old and new masonry, cement, concrete or plaster.

## RECOMMENDED SYSTEM

Substrate/Condition	Primer/Preparation	Finish
Porous substrates	Pegafix or Parafix/Paracem (50/50)	2 coats Paracem SG
Very smooth/non porous	Noxyde diluted with 25% water or Pegalink	2 coats Paracem SG
Sound old paints (no chalking)	-	2 coats Paracem SG
Sound old paints (chalking)	Fixonal or Pegafix	2 coats Paracem SG
Cracks and holes	Fill with Elastofill or Mur-Filler	-
Uneven substrate	Fill with Pegaflex. Sand, remove dust and prime with	2 coats Paracem SG

## TECHNICAL DATA

Density:	1,28 - 1,32
Gloss Level:	Satin
Gloss level at 60°:	Semi-Gloss: 65%
Solids content in volume:	35 - 38 %
Solids Content in weight:	50 - 53 %

## DRYING TIMES AT 20°C/RH 50%

Touch dry:	40 minutes
Dry to handle:	2 hours
Dry to recoat:	4 hours
Fully cured:	1 day

## RECOMMENDED WET FILM THICKNESS

125 µm

## RECOMMENDED DRY FILM THICKNESS

45 µm

## THEORETICAL CONSUMPTION

8 - 10 m<sup>2</sup>/l

## PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

## SURFACE PREPARATION

The substrate must be sufficiently dry (max. 4% moisture content) and stable. Clean walls thoroughly with steel brush or high pressure water cleaning. In case of fungal growth: treat the walls first with an adequate moss-preventing product.

## DIRECTIONS FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

## APPLICATION CONDITIONS

> 5°C, < 80% R.H.

## APPLICATION & THINNING: BRUSH

Apply in 2 coats by preference. Use a synthetic brush for application of waterbased products.

## APPLICATION & THINNING: ROLLER

Apply in 2 coats by preference. Use short nap roller (texture polyamide roller 14 mm).

## APPLICATION & THINNING: AIRLESS SPRAY

Nozzle: 018 / Pressure: 180 bars. 1 coat is sufficient in most cases.

## APPLICATION & THINNING: AIR-ATOMISED SPRAY

Not recommended.

## CLEANING OF EQUIPMENT / SPILLS

Water.

## SAFETY DATA

VOC level:	15 g/l
VOC ready mix:	15 g/l
VOC category:	A/c
VOC limit:	40 g/l
Flashpoint:	Not flammable
Remarks regarding safety:	Consult Safety Data Sheet and Safety Information printed on the can.

## SHELF LIFE

2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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**Available colours & pack sizes:** Please refer to the respective product page on [www.rust-oleum.eu](http://www.rust-oleum.eu) for an overview of actual available colours and pack sizes.

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**Rust-Oleum Netherlands B.V.**  
Postbus 138  
4700 AC Roosendaal  
The Netherlands  
T: +31 (0) 165 593 636  
F: +31 (0) 165 593 600  
[info@rust-oleum.eu](mailto:info@rust-oleum.eu)

**Rust-Oleum UK Ltd.**  
PO Box 261  
Chester-le-Street  
DH3 9EH United Kingdom  
T: +44 (0)2476 717 329  
F: +44 (0)2476 718 930  
[info@rust-oleum.eu](mailto:info@rust-oleum.eu)

**Rust-Oleum France S.A.S.**  
11, rue Jules Verne - B.P. 60039  
95322 St-Leu-La-Forêt Cedex  
France  
T: +33(0) 130 40 00 44  
F: +33(0) 130 40 99 80  
[info@rust-oleum.eu](mailto:info@rust-oleum.eu)

**N.V. Martin Mathys S.A.**  
Kolenbergstraat 23  
3545 Zelem  
Belgium  
T: +32 (0) 13 460 200  
F: +32 (0) 13 460 201  
[info@rust-oleum.eu](mailto:info@rust-oleum.eu)