

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 2015/830 - Europe

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Product name : HEMPADUR MIO 47959  
Product identity : 4795912130  
Product type : hi-build epoxy micaceous ironoxide paint (base for 2-component product)

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Field of application : metal industry  
Ready-for-use mixture : 47950 = 47959 5 vol. / 98140 1 vol.  
Identified uses : Industrial applications, Used by spraying.

#### 1.3 Details of the supplier of the safety data sheet

Company details : HEMPEL A/S  
Lundtoftegårdsvej 91  
DK-2800 Kgs. Lyngby  
Denmark  
Tel.: + 45 45 93 38 00  
hempel@hempel.com  
Date of issue : 5 February 2018  
Date of previous issue : 15 June 2017.

#### 1.4 Emergency telephone number

Emergency telephone number (with hours of operation)  
  
+45 45 93 38 00 (08.00 - 17.00)  
See section 4 First aid measures.

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

Product definition : Mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226 FLAMMABLE LIQUIDS - Category 3  
Skin Irrit. 2, H315 SKIN CORROSION/IRRITATION - Category 2  
Eye Dam. 1, H318 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1  
Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1  
Aquatic Chronic 3, H412 AQUATIC HAZARD (LONG-TERM) - Category 3

See Section 11 for more detailed information on health effects and symptoms.

#### 2.2 Label elements

Hazard pictograms :



Signal word : Danger  
Hazard statements : H226 - Flammable liquid and vapor.  
H318 - Causes serious eye damage.  
H315 - Causes skin irritation.  
H317 - May cause an allergic skin reaction.  
H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements :

Prevention : Avoid breathing vapors, spray or mists. Wear protective gloves/protective clothing/eye protection/face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Response : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage : Keep cool.

Hazardous ingredients : middle molecular epoxy resin MMW 700-1200  
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700  
n-butanol  
bisphenol F-(epichlorhydrin) epoxy resin MW =< 700  
Methylstyrenated phenol  
(C12-C14) Alkylglycidylether  
1,3-bis(12-hydroxyocta-decanamide-N-methyle)benzene

### SECTION 2: Hazards identification

Supplemental label elements : Contains epoxy constituents. May produce an allergic reaction.

#### Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

#### 2.3 Other hazards

Other hazards which do not result in classification : None known.

### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

| Product/ingredient name                                     | Identifiers  | %         | Regulation (EC) No. 1272/2008 [CLP]  | Type    |
|---|--|-----------|--|---------|
| middle molecular epoxy resin<br>MMW 700-1200                | EC: 500-033-5<br>CAS: 25068-38-6<br>Index: 603-074-00-8                              | ≥10 - ≤13 | Skin Irrit. 2, H315<br>Eye Irrit. 2, H319<br>Skin Sens. 1, H317<br>Aquatic Chronic 2, H411   | [1]     |
| xylene  | REACH #: 01-2119488216-32<br>EC: 215-535-7<br>CAS: 1330-20-7<br>Index: 601-022-00-9  | ≥5 - ≤10  | Flam. Liq. 3, H226<br>Acute Tox. 4, H312<br>Acute Tox. 4, H332<br>Skin Irrit. 2, H315  | [1] [2] |
| bisphenol A-(epichlorhydrin)<br>epoxy resin MW =< 700       | REACH #: 01-2119456619-26<br>EC: 500-033-5<br>CAS: 25068-38-6<br>Index: 603-074-00-8 | ≥5 - ≤7.8 | Skin Irrit. 2, H315<br>Eye Irrit. 2, H319<br>Skin Sens. 1, H317<br>Aquatic Chronic 2, H411   | [1]     |
| n-butanol   | REACH #: 01-2119484630-38<br>EC: 200-751-6<br>CAS: 71-36-3<br>Index: 603-004-00-6    | ≥3 - ≤5   | Flam. Liq. 3, H226<br>Acute Tox. 4, H302<br>Skin Irrit. 2, H315<br>Eye Dam. 1, H318<br>STOT SE 3, H335<br>STOT SE 3, H336                      | [1]     |
| 1-methoxy-2-propanol  | REACH #: 01-2119457435-35<br>EC: 203-539-1<br>CAS: 107-98-2<br>Index: 603-064-00-3   | ≥3 - ≤5   | Flam. Liq. 3, H226<br>STOT SE 3, H336  | [1] [2] |
| bisphenol F-(epichlorhydrin)<br>epoxy resin MW =< 700       | REACH #: 01-2119454392-40<br>EC: 500-006-8<br>CAS: 28064-14-4                        | ≥1 - ≤3   | Skin Irrit. 2, H315<br>Eye Irrit. 2, H319<br>Skin Sens. 1, H317<br>Aquatic Chronic 2, H411   | [1]     |
| Methylstyrenated phenol                                     | REACH #: 01-2119555274-38<br>EC: 270-966-8<br>CAS: 68512-30-1                        | ≥1 - ≤3   | Skin Irrit. 2, H315<br>Skin Sens. 1, H317<br>Aquatic Chronic 3, H412   | [1]     |
| ethylbenzene  | REACH #: 01-2119489370-35<br>EC: 202-849-4<br>CAS: 100-41-4<br>Index: 601-023-00-4   | ≥1 - ≤3   | Flam. Liq. 2, H225<br>Acute Tox. 4, H332<br>STOT RE 2, H373 (hearing organs)<br>Asp. Tox. 1, H304<br>Skin Irrit. 2, H315<br>Skin Sens. 1, H317 | [1] [2] |
| (C12-C14) Alkylglycidylether                                | REACH #: 01-2119485289-22<br>EC: 271-846-8<br>CAS: 68609-97-2<br>Index: 603-103-00-4 | ≥1 - ≤3   | Skin Irrit. 2, H315<br>Skin Sens. 1, H317  | [1]     |
| 1,3-bis(12-hydroxyocta-<br>decanamide-N-methyle)<br>benzene | REACH #: 01-0000016979-49<br>EC: 423-300-7<br>CAS: 128554-52-9                       | <1        | Skin Sens. 1B, H317<br>Aquatic Chronic 4, H413   | [1]     |
|   |  |           | See Section 16 for the full text of the H statements declared above.   |         |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

#### Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit, see section 8.
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

|                              |   |
|------------------------------|---|
| General :                    | In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.<br>If breathing is irregular, drowsiness, loss of consciousness or cramps: Call 112 and give immediate treatment (first aid).   |
| Eye contact :                | Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Seek immediate medical attention.   |
| Inhalation :                 | Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Give nothing by mouth. If unconscious, place in recovery position and get medical attention immediately.   |
| Skin contact :               | Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.  |
| Ingestion :                  | If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do not induce vomiting unless directed to do so by medical personnel. Lower the head so that vomit will not re-enter the mouth and throat.  |
| Protection of first-aiders : | No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. |

#### 4.2 Most important symptoms and effects, both acute and delayed

##### Potential acute health effects

|                |  |
|----------------|--|
| Eye contact :  | Causes serious eye damage.                                   |
| Inhalation :   | No known significant effects or critical hazards.            |
| Skin contact : | Causes skin irritation. May cause an allergic skin reaction. |
| Ingestion :    | No known significant effects or critical hazards.            |

##### Over-exposure signs/symptoms

|                |  |
|----------------|--|
| Eye contact :  | Adverse symptoms may include the following:<br>pain<br>watering<br>redness                           |
| Inhalation :   | No specific data.  |
| Skin contact : | Adverse symptoms may include the following:<br>pain or irritation<br>redness<br>blistering may occur |
| Ingestion :    | Adverse symptoms may include the following:<br>stomach pains   |

#### 4.3 Indication of any immediate medical attention and special treatment needed

|                       |   |
|-----------------------|---|
| Notes to physician :  | Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |
| Specific treatments : | No specific treatment.  |

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

|                       |   |
|-----------------------|---|
| Extinguishing media : | Recommended: alcohol resistant foam, CO <sub>2</sub> , powders, water spray.<br>Not to be used: waterjet. |
|-----------------------|---|

#### 5.2 Special hazards arising from the substance or mixture

|   |   |
|---|---|
| Hazards from the substance or mixture : | Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain. |
| Hazardous combustion products :         | Decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides  |

#### 5.3 Advice for firefighters

### SECTION 5: Firefighting measures

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard. Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses. Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Avoid all direct contact with the spilled material. Exclude sources of ignition and be aware of explosion hazard. Ventilate the area. Avoid breathing vapor or mist. Refer to protective measures listed in sections 7 and 8. No action shall be taken involving any personal risk or without suitable training. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

#### 6.2 Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material.

#### 6.3 Methods and materials for containment and cleaning up

Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Use spark-proof tools and explosion-proof equipment. Contaminated absorbent material may pose the same hazard as the spilled product.

#### 6.4 Reference to other sections

See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

### SECTION 7: Handling and storage

#### 7.1 Precautions for safe handling

Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapors in air and avoid vapor concentrations higher than the occupational exposure limits. In addition, the product should be used only in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. No sparking tools should be used. Contains epoxy constituents. Avoid all possible skin contact with epoxy and amine containing products, they may cause allergic reactions.

Avoid inhalation of vapour, dust and spray mist. Avoid contact with skin and eyes. Eating, drinking and smoking should be prohibited in area where this material is handled, stored and processed. Appropriate personal protective equipment: see Section 8. Always keep in containers made from the same material as the original one.

#### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep out of the reach of children. Keep away from: Oxidizing agents, strong alkalis, strong acids. No smoking. Prevent unauthorized access. Containers that are opened must be carefully resealed and kept upright to prevent leakage.

#### 7.3 Specific end use(s)

See separate Product Data Sheet for recommendations or industrial sector specific solutions.

### SECTION 8: Exposure controls/personal protection

#### 8.1 Control parameters

### SECTION 8: Exposure controls/personal protection

| Product/ingredient name                                | Exposure limit values   |
|--|---|
| xylene<br><br>1-methoxy-2-propanol<br><br>ethylbenzene | <p><b>EU OEL (Europe, 12/2017). Absorbed through skin.</b><br/>                     TWA: 50 ppm 8 hours.<br/>                     TWA: 221 mg/m<sup>3</sup> 8 hours.<br/>                     STEL: 100 ppm 15 minutes.<br/>                     STEL: 442 mg/m<sup>3</sup> 15 minutes.</p> <p><b>EU OEL (Europe, 12/2017). Absorbed through skin.</b><br/>                     STEL: 568 mg/m<sup>3</sup> 15 minutes.<br/>                     STEL: 150 ppm 15 minutes.<br/>                     TWA: 375 mg/m<sup>3</sup> 8 hours.<br/>                     TWA: 100 ppm 8 hours.</p> <p><b>EU OEL (Europe, 12/2017). Absorbed through skin.</b><br/>                     STEL: 884 mg/m<sup>3</sup> 15 minutes.<br/>                     STEL: 200 ppm 15 minutes.<br/>                     TWA: 442 mg/m<sup>3</sup> 8 hours.<br/>                     TWA: 100 ppm 8 hours.</p> |

#### Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

#### Derived effect levels

No DNELs/DMELs available.

#### Predicted effect concentrations

No PNECs available.

### 8.2 Exposure controls

#### Appropriate engineering controls

Arrange sufficient ventilation by local exhaust ventilation and good general ventilation to keep the airborne concentrations of vapors or dust lowest possible and below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the workstation location.

#### Individual protection measures

General :

Gloves must be worn for all work that may result in soiling. Apron/coveralls/protective clothing must be worn when soiling is so great that regular work clothes do not adequately protect skin against contact with the product. Safety eyewear should be used when there is a likelihood of exposure.



Hygiene measures :

Wash hands, forearms, and face thoroughly after handling compounds and before eating, smoking, using lavatory, and at the end of day.

Eye/face protection :

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Hand protection :

Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training. The quality of the chemical-resistant protective gloves must be chosen as a function of the specific workplace concentrations and quantity of hazardous substances.

Since the actual work situation is unknown. Supplier of gloves should be contacted in order to find the appropriate type. Below listed glove(s) should be regarded as generic advice:

Recommended: Silver Shield / Barrier / 4H gloves, polyvinyl alcohol (PVA), Viton®

May be used: nitrile rubber, butyl rubber

Short term exposure: neoprene rubber, natural rubber (latex), polyvinyl chloride (PVC)

### SECTION 8: Exposure controls/personal protection

|                          |  |
|--------------------------|--|
| Body protection :        | Personal protective equipment for the body should be selected based on the task being performed and the risks involved handling this product.<br>Wear suitable protective clothing. Always wear protective clothing when spraying.   |
| Respiratory protection : | Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If working areas have insufficient ventilation: When the product is applied by means that will not generate an aerosol such as, brush or roller wear half or totally covering mask equipped with gas filter of type A, when grinding use particle filter of type P. Be sure to use an approved/certified respirator or equivalent. |

#### Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### SECTION 9: Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

|  |   |
|--|---|
| Physical state :                               | Liquid.   |
| Odor :   | Solvent-like  |
| pH :   | Testing not relevant or not possible due to nature of the product.  |
| Melting point/freezing point :                 | 1565°C This is based on data for the following ingredient: hematite   |
| Boiling point/boiling range :                  | Testing not relevant or not possible due to nature of the product.  |
| Flash point :                                  | Closed cup: 24°C (75.2°F)   |
| Evaporation rate :                             | Testing not relevant or not possible due to nature of the product.  |
| Flammability :                                 | Highly flammable in the presence of the following materials or conditions: open flames, sparks and static discharge and heat. |
| Lower and upper explosive (flammable) limits : | 0.8 - 13.74 vol %   |
| Vapor pressure :                               | 0.01 kPa This is based on data for the following ingredient: hematite   |
| Vapor density :                                | Testing not relevant or not possible due to nature of the product.  |
| Specific gravity :                             | 1.247 g/cm <sup>3</sup>   |
| Solubility(ies) :                              | Partially soluble in the following materials: cold water and hot water.   |
| Partition coefficient (LogKow) :               | Testing not relevant or not possible due to nature of the product.  |
| Auto-ignition temperature :                    | Lowest known value: 270°C (518°F) (1-methoxy-2-propanol).   |
| Decomposition temperature :                    | Testing not relevant or not possible due to nature of the product.  |
| Viscosity :                                    | Aspiration hazard (H304) Not classified. Testing not relevant due to nature of the product.                                   |
| Explosive properties :                         | Explosive in the presence of the following materials or conditions: open flames, sparks and static discharge and heat.        |
| Oxidizing properties :                         | Testing not relevant or not possible due to nature of the product.  |

#### 9.2 Other information

|                                      |   |
|--------------------------------------|---|
| Solvent(s) % by weight :             | Weighted average: 20 %                    |
| Water % by weight :                  | Weighted average: 0 %                     |
| VOC content :                        | 238.8 g/l                                 |
| VOC content, Ready-for-use mixture : | 250.7 g/l                                 |
| TOC Content :                        | Weighted average: 188 g/l                 |
| Solvent Gas :                        | Weighted average: 0.063 m <sup>3</sup> /l |

### SECTION 10: Stability and reactivity

#### 10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

#### 10.2 Chemical stability

The product is stable.

#### 10.3 Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

#### 10.4 Conditions to avoid

Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

#### 10.5 Incompatible materials

Highly reactive or incompatible with the following materials: oxidizing materials.  
Reactive or incompatible with the following materials: reducing materials.

#### 10.6 Hazardous decomposition products

When exposed to high temperatures (i.e. in case of fire) harmful decomposition products may be formed:

Decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides

### SECTION 11: Toxicological information

#### 11.1 Information on toxicological effects

Exposure to component solvent vapor concentrations may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Solvents may cause some of the above effects by absorption through the skin. Symptoms and signs include headaches, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. If splashed in the eyes, the liquid may cause irritation and reversible damage. Accidental swallowing may cause stomach pain. Chemical lung inflammation may occur if the product is taken into the lungs via vomiting.


Epoxy and amine containing products can cause skin disorders such as allergic eczema. The allergy may arise after only a short exposure period.

#### Acute toxicity


| Product/ingredient name                                 | Result                          | Species | Dose                    | Exposure |
|---|---------------------------------|---------|-------------------------|----------|
| Middle molecular epoxy resin<br>MMW 700-1200<br>xylene  | LD50 Dermal                     | Rat     | >2000 mg/kg             | -        |
|   | LC50 Inhalation Gas.            | Rat     | 5000 ppm                | 4 hours  |
|   | LC50 Inhalation Vapor           | Rat     | 6350 ppm                | 4 hours  |
|   | LD50 Dermal                     | Rabbit  | >4200 mg/kg             | -        |
| bisphenol A-(epichlorhydrin) epoxy<br>resin MW =< 700   | LD50 Oral                       | Rat     | 3523 mg/kg              | -        |
|   | LD50 Dermal                     | Rabbit  | >2000 mg/kg             | -        |
|   | LD50 Dermal                     | Rabbit  | >2000 mg/kg             | -        |
| n-butanol   | LD50 Dermal                     | Rat     | >2000 mg/kg             | -        |
|   | LD50 Oral                       | Rat     | >2000 mg/kg             | -        |
|   | LC50 Inhalation Vapor           | Rat     | 24000 mg/m <sup>3</sup> | 4 hours  |
| 1-methoxy-2-propanol                                    | LD50 Dermal                     | Rabbit  | 3400 mg/kg              | -        |
|   | LD50 Oral                       | Rat     | 790 mg/kg               | -        |
|   | LD50 Dermal                     | Rabbit  | 13 g/kg                 | -        |
| bisphenol F-(epichlorhydrin) epoxy<br>resin MW =< 700   | LD50 Dermal                     | Rabbit  | >2000 mg/kg             | -        |
|   | LD50 Oral                       | Rat     | 4016 mg/kg              | -        |
|   | LD50 Dermal                     | Rabbit  | >2000 mg/kg             | -        |
| Methylstyrenated phenol                                 | LD50 Oral                       | Rat     | >2000 mg/kg             | -        |
|   | LC50 Inhalation Dusts and mists | Rat     | >5 mg/l                 | 4 hours  |
| ethylbenzene  | LD50 Dermal                     | Rat     | >2000 mg/kg             | -        |
|   | LD50 Dermal                     | Rabbit  | >5000 mg/kg             | -        |
| (C12-C14) Alkylglycidylether                            | LD50 Oral                       | Rat     | 3500 mg/kg              | -        |
|   | LD50 Dermal                     | Rat     | >4500 mg/kg             | -        |
|   | LD50 Oral                       | Rat     | >5000 mg/kg             | -        |
| 1,3-bis(12-hydroxyocta-<br>decanamide-N-methyle)benzene | LC50 Inhalation Dusts and mists | Rat     | >5 mg/m <sup>3</sup>    | 4 hours  |
|   | LD50 Dermal                     | Rat     | >2000 mg/kg             | -        |
|   | LD50 Oral                       | Rat     | >2000 mg/kg             | -        |

**SECTION 11: Toxicological information**

**Acute toxicity estimates**

| Route   | ATE value   |
|---|---|
|  Oral<br>Dermal<br>Inhalation (gases)<br>Inhalation (vapors) | 18289.2 mg/kg<br>11729.7 mg/kg<br>53316.9 ppm<br>534.4 mg/l |

**Irritation/Corrosion**

| Product/ingredient name  | Result                      | Species | Score | Exposure                 |
|--|-----------------------------|---------|-------|--------------------------|
|  xylene | Eyes - Severe irritant      | Rabbit  | -     | 24 hours 5 milligrams    |
|  | Skin - Moderate irritant    | Rabbit  | -     | 24 hours 500 milligrams  |
| bisphenol A-(epichlorhydrin) epoxy resin MW =< 700                                       | Eyes - Mild irritant        | Rabbit  | -     | -                        |
|  | Skin - Mild irritant        | Rabbit  | -     | -                        |
| n-butanol  | Eyes - Severe irritant      | Rabbit  | -     | 24 hours 2 milligrams    |
|  | Skin - Moderate irritant    | Rabbit  | -     | 24 hours 20 milligrams   |
| 1-methoxy-2-propanol<br>bisphenol F-(epichlorhydrin) epoxy resin MW =< 700               | Eyes - Mild irritant        | Rabbit  | -     | 24 hours 500 milligrams  |
|  | Skin - Mild irritant        | Rabbit  | -     | -                        |
| Methylstyrenated phenol  | Eyes - Mild irritant        | Rabbit  | -     | -                        |
|  | Eyes - Mild irritant        | Rabbit  | -     | -                        |
| ethylbenzene   | Skin - Mild irritant        | Rabbit  | -     | 24 hours 15 milligrams   |
|  | Respiratory - Mild irritant | Rabbit  | -     | -                        |
| (C12-C14) Alkylglycidylether   | Eyes - Mild irritant        | Rabbit  | -     | -                        |
|  | Skin - Moderate irritant    | Rabbit  | -     | 24 hours 500 microliters |
|  | Eyes - Mild irritant        | Rabbit  | -     | -                        |

**Sensitizer**

| Product/ingredient name                            | Route of exposure | Species    | Result      |
|--|-------------------|------------|-------------|
| middle molecular epoxy resin MMW 700-1200          | skin              | Guinea pig | Sensitizing |
| bisphenol A-(epichlorhydrin) epoxy resin MW =< 700 | skin              | Guinea pig | Sensitizing |
| bisphenol F-(epichlorhydrin) epoxy resin MW =< 700 | skin              | Mouse      | Sensitizing |
| (C12-C14) Alkylglycidylether                       | skin              | Guinea pig | Sensitizing |

**Mutagenic effects**

No known significant effects or critical hazards.

**Carcinogenicity**

No known significant effects or critical hazards.

**Reproductive toxicity**

No known significant effects or critical hazards.


**Teratogenic effects**

No known significant effects or critical hazards.


**Specific target organ toxicity (single exposure)**

| Product/ingredient name | Category   | Route of exposure | Target organs                                     |
|-------------------------|------------|-------------------|---|
| n-butanol               | Category 3 | Not applicable.   | Respiratory tract irritation and Narcotic effects |
| 1-methoxy-2-propanol    | Category 3 | Not applicable.   | Narcotic effects                                  |

**Specific target organ toxicity (repeated exposure)**

| Product/ingredient name  | Category   | Route of exposure | Target organs  |
|--|------------|-------------------|----------------|
|  ethylbenzene | Category 2 | Not determined    | hearing organs |

**Aspiration hazard**

| Product/ingredient name  | Result                         |
|--|--------------------------------|
|  ethylbenzene | ASPIRATION HAZARD - Category 1 |

**Information on the likely routes of exposure**

Routes of entry anticipated: Oral, Dermal, Inhalation.



### SECTION 11: Toxicological information

#### Potential chronic health effects

Sensitization : Contains middle molecular epoxy resin MMW 700-1200, bisphenol A-(epichlorhydrin) epoxy resin MW =< 700, bisphenol F-(epichlorhydrin) epoxy resin MW =< 700, Methylstyrenated phenol, (C12-C14) Alkylglycidylether, 1,3-bis(12-hydroxyocta-decanamide-N-methyle)benzene. May produce an allergic reaction.

Other information : No additional known significant effects or critical hazards.

### SECTION 12: Ecological information

#### 12.1 Toxicity

Do not allow to enter drains or watercourses. Harmful to aquatic life with long lasting effects.

| Product/ingredient name                             | Result                              | Species   | Exposure |
|---|-------------------------------------|---|----------|
| middle molecular epoxy resin MMW 700-1200           | Acute EC50 >100 mg/l                | Daphnia   | 48 hours |
| bisphenol A-(epichlorhydrin) epoxy resin MW =< 700  | Acute LC50 >100 mg/l                | Fish  | 96 hours |
|   | Acute EC50 >11 mg/l                 | Algae   | 72 hours |
| n-butanol   | Acute EC50 1.4 - 1.7 mg/l           | Daphnia - Daphnia magna                               | 48 hours |
|   | Acute LC50 3.1 mg/l                 | Fish - fathead minnow (Pimephales promelas)           | 96 hours |
| 1-methoxy-2-propanol                                | Acute EC50 1328 mg/l                | Daphnia   | 96 hours |
|   | Acute LC50 1.376 mg/l               | Fish  | 96 hours |
| bisphenol F-(epichlorhydrin) epoxy resin MW =< 700  | Acute EC50 1000 mg/l                | Algae - Pseudokirchneriella subcapitata (green algae) | 7 days   |
|   | Acute EC50 23300 mg/l               | Daphnia - Daphnia magna (Water flea)                  | 48 hours |
|   | Acute LC50 6812 mg/l                | Fish - Leuciscus idus                                 | 96 hours |
| Methylstyrenated phenol                             | Acute EC50 9.4 mg/l                 | Algae   | 72 hours |
|   | Acute EC50 1.7 mg/l                 | Daphnia   | 48 hours |
| ethylbenzene (C12-C14) Alkylglycidylether           | Acute LC50 1.5 mg/l                 | Fish  | 96 hours |
|   | Acute EC50 15 mg/l                  | Algae   | 72 hours |
|   | Acute EC50 14 - 51 mg/l             | Daphnia   | 48 hours |
| 1,3-bis(12-hydroxyocta-decanamide-N-methyle)benzene | Acute EC50 25.8 mg/l                | Fish  | 96 hours |
|   | Chronic NOEC <1000 µg/l Fresh water | Algae - Pseudokirchneriella subcapitata               | 96 hours |
|   | Acute IC50 843.75 mg/l              | Algae   | 72 hours |
| 1,3-bis(12-hydroxyocta-decanamide-N-methyle)benzene | Acute LC50 5000 mg/l                | Fish  | 96 hours |
|   | Acute LC50 >100 mg/l                | Algae   | 72 hours |
|   | Acute LC50 >100 mg/l                | Fish  | 96 hours |

#### 12.2 Persistence and degradability

| Product/ingredient name                   | Test  | Result                       | Dose | Inoculum |
|---|---|------------------------------|------|----------|
| xylene                                    | -   | >60 % - Readily - 28 days    | -    | -        |
|   | OECD 302B Inherent Biodegradability: Zahn-Wellens/EMPA Test     | 12 % - Not readily - 28 days | -    | -        |
| n-butanol                                 | OECD 301D Ready Biodegradability - Closed Bottle Test           | 92 % - 20 days               | -    | -        |
| 1-methoxy-2-propanol                      | OECD 301E Ready Biodegradability - Modified OECD Screening Test | 96 % - Readily - 28 days     | -    | -        |
| ethylbenzene (C12-C14) Alkylglycidylether | -   | >70 % - Readily - 28 days    | -    | -        |
|   | -   | 87 % - Readily - 28 days     | -    | -        |
|   | -   | 5 % - 28 days                | -    | -        |

| Product/ingredient name                             | Aquatic half-life | Photolysis          | Biodegradability |
|---|-------------------|---------------------|------------------|
| xylene  | -                 | -                   | Readily          |
| bisphenol A-(epichlorhydrin) epoxy resin MW =< 700  | -                 | -                   | Not readily      |
| n-butanol   | -                 | -                   | Readily          |
| 1-methoxy-2-propanol                                | -                 | -                   | Readily          |
| bisphenol F-(epichlorhydrin) epoxy resin MW =< 700  | -                 | 10 - 16%; 28 day(s) | -                |
| ethylbenzene (C12-C14) Alkylglycidylether           | -                 | -                   | Readily          |
| 1,3-bis(12-hydroxyocta-decanamide-N-methyle)benzene | -                 | -                   | Readily          |
|   |                   |                     | Not readily      |

### SECTION 12: Ecological information

#### 12.3 Bioaccumulative potential

| Product/ingredient name                            | LogP <sub>ow</sub> | BCF        | Potential |
|--|--------------------|------------|-----------|
| middle molecular epoxy resin MMW 700-1200          | 2.64 - 3.78        | 31         | low       |
| xylene   | 3.12               | 8.1 - 25.9 | low       |
| bisphenol A-(epichlorhydrin) epoxy resin MW =< 700 | 2.64 - 3.78        | 31         | low       |
| n-butanol  | 1                  | 3.16       | low       |
| 1-methoxy-2-propanol                               | <1                 | -          | low       |
| bisphenol F-(epichlorhydrin) epoxy resin MW =< 700 | 3.242              | 31         | low       |
| Methylstyrenated phenol                            | 3.627              | -          | low       |
| ethylbenzene                                       | 3.6                | -          | low       |
| (C12-C14) Alkylglycidylether                       | 3.77               | 160 - 263  | low       |

#### 12.4 Mobility in soil

Soil/water partition coefficient (K<sub>oc</sub>): No known data available in our database.

Mobility: No known data available in our database.

#### 12.5 Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

#### 12.6 Other adverse effects

No known significant effects or critical hazards.

### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

The generation of waste should be avoided or minimized wherever possible. Residues of the product is listed as hazardous waste. Dispose of according to all state and local applicable regulations. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Spillage, remains, discarded clothes and similar should be discarded in a fireproof container.

European waste catalogue no. (EWC) is given below.




European waste catalogue (EWC) : 08 01 11\*

#### Packaging

The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

### SECTION 14: Transport information

Transport may take place according to national regulation or ADR for transport by road, RID for transport by train, IMDG for transport by sea, IATA for transport by air.

|                      | 14.1<br>UN no. | 14.2<br>Proper shipping name | 14.3<br>Transport hazard class(es)   | 14.4<br>PG* | 14.5<br>Env* Additional information        |
|----------------------|----------------|------------------------------|--|-------------|--|
| <b>ADR/RID Class</b> | UN1263         | PAINT                        | 3<br> | III         | No. <b>Tunnel code</b> (D/E)               |
| <b>IMDG Class</b>    | UN1263         | PAINT                        | 3<br> | III         | No. <b>Emergency schedules</b><br>F-E, S-E |
| <b>IATA Class</b>    | UN1263         | PAINT                        | 3<br> | III         | No. -                                      |

PG\* : Packing group

Env.\* : Environmental hazards

#### 14.6 Special precautions for user

**Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

### SECTION 14: Transport information

#### 14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code

Not applicable.

### SECTION 15: Regulatory information

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH) Annex XIV - List of substances subject to authorization - Substances of very high concern

##### Annex XIV

None of the components are listed.

##### Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Not applicable.

##### Other EU regulations

**Seveso category** This product is controlled under the Seveso III Directive.

| Seveso category   |
|---|
| P5c: Flammable liquids 2 and 3 not falling under P5a or P5b |
| 6: Flammable (R10)  |

#### 15.2 Chemical Safety Assessment

This product contains substances for which Chemical Safety Assessments are still required.

### SECTION 16: Other information

Abbreviations and acronyms :

ATE = Acute Toxicity Estimate  
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
 EUH statement = CLP-specific Hazard statement  
 RRN = REACH Registration Number  
 DNEL = Derived No Effect Level  
 PNEC = Predicted No Effect Concentration

Full text of abbreviated H statements :

|      |  |
|------|--|
| H225 | Highly flammable liquid and vapor.                                 |
| H226 | Flammable liquid and vapor.  |
| H302 | Harmful if swallowed.  |
| H304 | May be fatal if swallowed and enters airways.                      |
| H312 | Harmful in contact with skin.                                      |
| H315 | Causes skin irritation.  |
| H317 | May cause an allergic skin reaction.                               |
| H318 | Causes serious eye damage.   |
| H319 | Causes serious eye irritation.                                     |
| H332 | Harmful if inhaled.  |
| H335 | May cause respiratory irritation.                                  |
| H336 | May cause drowsiness or dizziness.                                 |
| H373 | May cause damage to organs through prolonged or repeated exposure. |
| H411 | Toxic to aquatic life with long lasting effects.                   |
| H412 | Harmful to aquatic life with long lasting effects.                 |
| H413 | May cause long lasting harmful effects to aquatic life.            |

Full text of classifications [CLP/GHS] :

|                         |  |
|-------------------------|--|
| Acute Tox. 4, H302      | ACUTE TOXICITY (oral) - Category 4   |
| Acute Tox. 4, H312      | ACUTE TOXICITY (dermal) - Category 4   |
| Acute Tox. 4, H332      | ACUTE TOXICITY (inhalation) - Category 4   |
| Aquatic Chronic 2, H411 | AQUATIC HAZARD (LONG-TERM) - Category 2  |
| Aquatic Chronic 3, H412 | AQUATIC HAZARD (LONG-TERM) - Category 3  |
| Aquatic Chronic 4, H413 | AQUATIC HAZARD (LONG-TERM) - Category 4  |
| Asp. Tox. 1, H304       | ASPIRATION HAZARD - Category 1   |
| Eye Dam. 1, H318        | SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1  |
| Eye Irrit. 2, H319      | SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2  |
| Flam. Liq. 2, H225      | FLAMMABLE LIQUIDS - Category 2   |
| Flam. Liq. 3, H226      | FLAMMABLE LIQUIDS - Category 3   |
| Skin Irrit. 2, H315     | SKIN CORROSION/IRRITATION - Category 2   |
| Skin Sens. 1, H317      | SKIN SENSITIZATION - Category 1  |
| Skin Sens. 1B, H317     | SKIN SENSITIZATION - Category 1B   |
| STOT RE 2, H373         | SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2                              |
| STOT SE 3, H335         | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 |

### SECTION 16: Other information

STOT SE 3, H336      SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -  
Category 3

#### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

| Classification                                  | Justification         |
|---|-----------------------|
| FLAMMABLE LIQUIDS - Category 3                  | On basis of test data |
| SKIN CORROSION/IRRITATION - Category 2          | Calculation method    |
| SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 | Calculation method    |
| SKIN SENSITIZATION - Category 1                 | Calculation method    |
| AQUATIC HAZARD (LONG-TERM) - Category 3         | Calculation method    |

#### Notice to reader

✔ Indicates information that has changed from previously issued version.

The information contained in this safety data sheet is based on the present state of knowledge and EU and national legislation. It provides guidance on health, safety and environmental aspects for handling the product in a safe way and should not be construed as any guarantee of the technical performance or suitability for particular applications.

It is always the duty of the user/employer to ascertain that the work is planned and carried out in accordance with the national regulations.