

### Description

Centrecoat Park Home Metal Roof Tile Paint is a water-borne satin decorative topcoat for use on metal objects and cladding such as park home metal roof tiles.

- ▶ Improves life expectancy of the metal tiles
- ▶ Easy to clean and maintain
- ▶ Excellent flow and aspect with brush, roller or spray
- ▶ High filling and hiding power

### Colour / Finish

Tintable to almost any colour. Satin finish.

### Preparation

Can be applied directly on substrates primed with a suitable adhesion primer. Can also be applied on old sound paints - glossy paints will require to be roughed up slightly. Ensure the substrate is dry and clean. Apply 1 - 2 coats.

### Application

To ensure homogeneity, coating materials should be thoroughly stirred prior to use. Temperature minimum 10°C / max. 80% R.H.

Brush Application: Apply undiluted in 2 coats by preference.

Roller Application: Apply undiluted in 2 coats by preference. Use short nap roller.

Airless Spray Application: Nozzle: 013 – 015 / Pressure: 160 bar. 1 coat is sufficient in most cases, if there is no big colour difference with the previous coat. If necessary dilute with water. Check WFT and avoid over thicknesses, especially for dark colours.

### Technical Data

- ▶ Density: 1.3 g/cm<sup>3</sup>
- ▶ Corrosion Protective Level: C1/C2 low protection
- ▶ Volume Solids: 33%
- ▶ VOC: 128g/l
- ▶ WFT: 130 microns
- ▶ DFT: 45 microns
  
- ▶ Touch Dry: 1 hour at 20°C
- ▶ Handle Dry: 5 hours at 20°C
- ▶ Recoatable: 8 hours at 20°C
- ▶ Fully Cured: 2 days at 20°C

The above times are a guide only. These times can vary due to prevailing site conditions. The typical physical properties given above are derived from testing in a controlled laboratory environment. Results derived from testing field-applied samples may vary dependent upon site conditions.

### Coverage Rate

8 m<sup>2</sup>/l. Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.



# PRODUCT DATA SHEET

## Centrecoat Park Home Metal Roof Tile Paint

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### Clean Up / Thinning

Clean up immediately after use with water.

### Shelf Life

2 years from date of production in unopened cans, if stored in a dry, well ventilated area, not in direct sunlight at temperatures between 5° and 35°C.

### Packaging

Available in 10 Litres

### Health and Safety

See Safety Data Sheet available from [Promain.co.uk](http://Promain.co.uk)