

### Description

Centrecoat Mobile Home and Caravan Paint is a water-borne satin gloss decorative topcoat for use on metal objects and cladding. Suitable for application directly onto aged Plastisol.

## Colour & Finish

Tintable to many colours. Satin gloss finish.

### Preparation

Can be applied directly on substrates primed with <u>Centrecoat Metal Primer For Mobile Homes</u>, <u>Rust-Oleum</u> <u>Noxyde</u> or <u>Rust-Oleum Peganox</u>. Can also be applied on old sound paints. Glossy paints should be roughed up slightly. In all cases, the substrate must be sufficiently dry and clean. Apply 1 - 2 coats of the Centrecoat Mobile Home and Caravan Paint.

### Application

To ensure homogeneity, coating materials should be thoroughly stirred prior to use. Temperature minimum 10°C / max. 80% R.H.

If applying via brush or short nap roller, apply undiluted in 2 coats by preference. If applying by airless spray, use a nozzle: 013 – 015 at pressure: 160 bar. 1 coat is sufficient in most cases, if there is no big colour difference with the previous coat. If necessary dilute with water. Check WFT and avoid over thickness's, especially for dark colours. Application by air-atomised spray is not recommended.

#### Technical Data

- Density: 1.3 g/cm3
- Corrosion Class: C1/C2 Low Protection
- Volume Solids: 33%
- VOC: 125 g/l
- Wet Film Thickness; 130 microns
- Dry Film Thickness: 45 microns
- Touch Dry: 1 hour at 20°C
- Dry to Handle: 5 hours at 20°C
- Overcoatable: 8 hours at 20°C
- Fully Cured: 2 days at 20°C

#### Coverage

Approx 8m2 per litre. Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

# Clean Up

Clean up tools and equipment with water.

# Storage

Store in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.



Shelf Life

2 years from date of production in unopened cans.

Packaging

Available in 10 Litres.

# Limitations

Do not apply in full sun or too hot conditions, to avoid a decreased flow. The product can remain a little sticky if it is used on new Plastisol cladding.

