



SOCOTEC

This is to certify that

Protective Treatment XM92/M27.4

supplied by



PPG Protective & Marine Coatings
Huddersfield Road
Birstall
Batley
West Yorkshire
WF19 9XA

has been independently tested by

SOCOTEC

**Derwent House, Bretby Business Park, Ashby Road,
Burton on Trent, DE15 0YZ**

and found to satisfy the requirements of

Network Rail Specification NR/L3/CIV/039

**Surface preparation by hand and power tools to surface standard St3 or spot
blast clean to surface standard Sa2½ (BS EN ISO 8501-1)**

| | | |
|-----------------------|------------------------------|-------------------|
| Item No. 7.1.5 | SigmaCover 690 | 100µm mdft |
| Item No. 5.3.2 | Sigma Vikote 63 Black | 200µm mdft |
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Certificate No: **XM92/M27.4 - 120**
Minimum Expected Service Life: **15 years (St3)**
25 years (Sa2½)
Formulations Review Date: **12th November 2023**

Authorised by:

Ryan Emery 
Operations Manager, Coatings

Date: **12th November 2018**