



This is to certify that

Protective Treatment XM92/M24

supplied by



PPG Protective & Marine Coatings
Huddersfield Road
Birstall
Batley
West Yorkshire
WF19 9XA

has been independently tested by

SOCOTEC

Derwent House, Bretby Business Park, Ashby Road,
Burton on Trent, DE15 0YZ

and found to satisfy the requirements of


Network Rail Specification NR/L3/CIV/039

Previously coated steel, power or hand tool prepared to surface standard St3,
or spot blast cleaned to surface standard Sa2½ (BS EN ISO 8501-1).

Surface tolerant epoxy primer	Sigmacover 400 Al	125µm mdft
Item No. 7.1.7	Sigmafast 205 LT	100µm mdft
Epoxy acrylic finish	Sigmadur 540	50µm mdft
<u>Or</u> Item no 7.3.1	Sigmadur 550	50µm mdft
<u>Or</u> Item no 7.3.1	Sigmadur 520	50µm mdft

Certificate No: **XM92/M24 - 179**
Minimum Expected Service Life: **25 years (Sa2½)**
15 years (St3)
Formulations Review Date: **7th December 2023**

Authorised by:

Ryan Emery 
Operations Manager, Coatings
Date: **07th December 2018**