



**SOCOTEC**

This is to certify that

## Protective Treatment XM92/M24

supplied by



PPG Protective & Marine Coatings  
Huddersfield Road  
Birstall  
Batley  
West Yorkshire  
WF19 9XA

has been independently tested by

## SOCOTEC

Derwent House, Bretby Business Park, Ashby Road,  
Burton on Trent, DE15 0YZ

and found to satisfy the requirements of

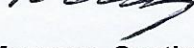
# Network Rail Specification NR/L3/CIV/039

Previously coated steel, power or hand tool prepared to surface standard St3, or spot blast cleaned to surface standard Sa2½ (BS EN ISO 8501-1), or wet blast cleaned and allowed to ginger to 'light flash rusting' as defined in SSPC-VIS 4 (1) NACE No. 7.

Surface tolerant epoxy primer	Sigmacover 350 AI	100µm mdft
Item No. 7.1.7	Sigmacover 350	100µm mdft
Epoxy acrylic finish	Sigmadur 540	50µm mdft
<u>Or</u> Item no 7.3.1	Sigmadur 550 H	50µm mdft
<u>Or</u> Item no 7.3.1	Sigmadur 550	50µm mdft
<u>Or</u> Item no 7.3.1	Sigmadur 520	50µm mdft

Certificate No: **XM92/M24 – 194**  
Minimum Expected Service Life: **25 years (Sa2½)**  
**15 years (St3)**  
Formulations Review Date: **7<sup>th</sup> December 2023**

Authorised by:

  
**Ryan Emery**  
Operations Manager, Coatings  
Date: **07<sup>th</sup> December 2018**