



SOCOTEC

This is to certify that

Protective Treatment XM92/M21

supplied by



PPG Protective & Marine Coatings
Huddersfield Road
Birstall
Batley
West Yorkshire
WF19 9XA

has been independently tested by

SOCOTEC

**Derwent House, Bretby Business Park, Ashby Road,
Burton on Trent, DE15 0YZ**

and found to satisfy the requirements of

Network Rail Specification NR/L3/CIV/039

Blast cleaned steel to surface standard Sa2½ (BS EN ISO 8501-1)

Item No. 7.1.2	Sigma EP 110 Primer	25µm mdft
Item No. 7.2.3	Sigmashield 460	400µm mdft
Epoxy acrylic finish	Sigmadur 540	50µm mdft
<u>Or</u> Item no 7.3.1	Sigmadur 550	50µm mdft
<u>Or</u> Item no 7.3.1	Sigmadur 520	50µm mdft

Certificate No: **XM92/M21 - 117**
Minimum Expected Service Life: **25 years**
Formulations Review Date: **7th December 2023**

Authorised by:

Ryan Emery 
Operations Manager, Coatings

Date: **07th December 2018**