



SOCOTEC

This is to certify that

Protective Treatment XM92/M20

supplied by



PPG Protective & Marine Coatings
Huddersfield Road
Birstall
Batley
West Yorkshire
WF19 9XA

has been independently tested by

SOCOTEC

Derwent House, Bretby Business Park, Ashby Road,
Burton on Trent, DE15 0YZ

and found to satisfy the requirements of

Network Rail Specification NR/L3/CIV/039

Blast cleaned steel to surface standard Sa2½ (BS EN ISO 8501-1)

High solids epoxy primer	Sigma prime 700	100µm mdft
Item No. 7.2.2	Sigmacover 410	125µm mdft
Epoxy acrylic finish	Sigmadur 540	50µm mdft
<u>Or</u> Item no 7.3.1	Sigmadur 550	50µm mdft
<u>Or</u> Item no 7.3.1	Sigmadur 520	50µm mdft

Certificate No: **XM92/M20 - 178**
Minimum Expected Service Life: **25 years**
Formulations Review Date: **7th December 2023**

Authorised by:


Ryan Emery
Operations Manager, Coatings

Date: **07th December 2018**