



This is to certify that

Protective Treatment XM92/M34

supplied by



PPG Protective & Marine Coatings
Huddersfield Road
Birstall
Batley
West Yorkshire
WF19 9XA

has been independently tested by

SOCOTEC

Derwent House, Bretby Business Park, Ashby Road,
Burton on Trent, DE15 0YZ

and found to satisfy the requirements of

Network Rail Specification NR/L3/CIV/039

Previously coated steel, power or hand tool prepared to surface standard St3, or spot blast cleaned to surface standard Sa2½ (BS EN ISO 8501-1), or wet blast cleaned and allowed to ginger to 'light flash rusting' as defined in SSPC-VIS 4 (1) NACE No. 7.

Item No. 7.2.6

Epoxy acrylic finish

Or Item no 7.3.1

Or Item no 7.3.1

Sigmashield 880

Sigmadur 540

Sigmadur 550

Sigmadur 520

400µm mdft

50µm mdft

50µm mdft


50µm mdft

Certificate No: XM92/M34 - 171

Minimum Expected Service Life: 25 years (Sa2½)
15 years (St3)

Formulations Review Date: 7th December 2023

Authorised by:

Ryan Emery 
Operations Manager, Coatings
Date: 07th December 2018