

Description

Centrecoat QD Gloss Brushing Finish is an ideal solution for the touch up and full coating of metalwork such as skips and containers. Durable and built to last, this container paint is fully cured in 10 - 16 hours.

Colour / Finish

Available in various stock colours. Available in BS 381C, BS 4800, BS 2660, RAL or special colours by arrangement.

Technical Data

- ▶ Volume Solids: 35 - 40% dependant on colour
- ▶ Wet Film Thickness: 50 - 70 microns per coat
- ▶ Dry Film Thickness: 25 microns

- ▶ Touch Dry: 25 minutes at 20°C
- ▶ Through Dry: 1 hour at 20°C
- ▶ Hard Dry: 2 - 4 hours at 20°C
- ▶ Fully Cured: 10 - 16 hours at 20°C

Drying times will vary with actual conditions such as film thickness, air movement, temperature and humidity. Above times are at 20°C, under normal conditions as the drying time depends on air temperature, air movement and relative humidity. Do not apply more than the recommended dry film thickness, as full cure of this coating will be dramatically retarded where there is excessive build or when applied in low temperatures.

Coverage

Approx 10 - 12 m² per litre @ 25 microns DFT.

NB. The practical coverage rate depends on many factors and will be less than the theoretical figure.

Preparation

Clean and degrease steel substrate. Primed using a Zinc Phosphate short oil alkyd on Xylene base such as [Centrecoat QD Zinc Phosphate Primer](#). When dry (1 - 2 hours) apply finish. If the items to be painted have been primed for sometime then the primer should be wiped clean of any dust and/or contaminates.

Application

Mix thoroughly before use. Apply an even coat. Certain colours may require a 'flash coat' then a fuller coat to obtain the required finish. Painting should only be carried out under good atmospheric and clement weather. Painting and preparation should never be undertaken during fog, mist, snow, or when rain is imminent. When the surface to be painted is wet with Condensation or when condensation may occur during the initial drying period.

Thinner / Cleaner

Thin maximum 5% of [Centrecoat Slow Thinner 019](#). Clean all equipment immediately after use with [Centrecoat Slow Thinner 019](#). Ensure all lines, tips, etc. are thoroughly flushed out. It is not sufficient to leave equipment filled up with solvent/thinner.

Shelf Life

6 months dependent on temperature and conditions.



PRODUCT DATA SHEET

Centrecoat QD
Gloss Brushing Finish

Packaging

Available in 5 and 20 Litres