



**PEGALINK®**

## Universal adhesion primer

- Excellent adhesion on a lot of surfaces
- Flexible
- Excellent flow
- UV-resistant

## DESCRIPTION

Universal adhesion primer based on water dispersed acrylic resins.

## RECOMMENDED USE

Adhesion on a lot of surfaces: wood, gypsum, cement, bricks and especially on smooth and difficult to adhere to surfaces like: galvanized steel, copper, zinc, polycarbonate, hard PVC, Pegagraff Hydro, etc. Can be used in- and outdoors.

## TECHNICAL DATA

Density (g/cm³):	1,2 - 1,3
Gloss Level:	Satin
Gloss level at 60°:	Satin: ± 20%
Solids Content in weight:	± 52 %
Solids content in volume:	± 37 %

## DRY TIMES BY 20° C/RV 50%

Touch dry:	20 minutes
Dry to handle:	1 hour
Dry to recoat:	24 hours with waterborne paints. Decorative alkyd lacquers should be checked first by means of an adhesion test.
Fully cured:	2 days

## RECOMMENDED WET FILM THICKNESS

100 µm

## RECOMMENDED DRY FILM THICKNESS

36 µm

## THEORETICAL CONSUMPTION

± 10 m²/l

## PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

## SURFACE PREPARATION

In general, it is not necessary to mat smooth surfaces by sanding; in most cases cleaning and/or degreasing of the surface is sufficient in order to obtain good adhesion.

## DIRECTIONS FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

## APPLICATION CONDITIONS

> 5°C, < 80% R.H.

## APPLICATION & THINNING: BRUSH

All types can be used. Do not dilute.

## APPLICATION & THINNING: ROLLER

Not recommended, except with a lacquer roller. Do not dilute

## APPLICATION & THINNING: AIRLESS SPRAY

Nozzle: 11 / Pressure: 200 bars. Do not dilute.

## APPLICATION & THINNING: AIR-ATOMISED SPRAY

Possible, do not dilute.

## CLEANING OF EQUIPMENT / SPILLS

Water.

## REMARKS

Adhesion cross-cut intact on the above-mentioned surfaces.

In case of doubt, f.i. on a substrate which has not been mentioned, an adhesion test has to be done after 2 days of drying, especially on old paints.

## SAFETY DATA

VOC level:	45 g/l
VOC ready mix:	45 g/l
VOC category:	A/i
VOC limit:	140 g/l
Remarks regarding safety:	Consult Safety Data Sheet and Safety Information printed on the can.

## SHELF LIFE

Minimum of 2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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**Available colours & pack sizes:** Please refer to the respective product page on [www.rust-oleum.eu](http://www.rust-oleum.eu) for an overview of actual available colours and pack sizes.

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