

### Introduction

This process describes the allowable time between the blasting of steelwork to coating with the SC900 series.

### Statement

Nullifire SC902 may be applied to SA2.5 blasted steel surfaces up to 2 weeks after blasting subject to the following limitations:

- The steel must have been stored internally within a dry environment.
- The steel must be clean, dry and free from any loose, friable materials or any other contaminants.
- An air blast of the steel surfaces is recommended after any storage period to ensure that dust or similar is removed.

This approach is technically justified according to the original fire testing carried out and the product certification as shown on the below examples:

- ETA 14-0079 See paragraph 1 on page 6: "...brush cleaned rusty substrates and passed the performance requirement for compatibility".
- Fire test report 327732 See 1.2 on page 6: "Grit blasting to SA2.5 two weeks prior to the application of the protection material..."

### Technical Service

Nullifire has a team of experienced Technical Sales Representatives who provide assistance in the selection and specification of products. For more detailed information, service and advice, please call Technical Services on 01942 251400.