

1.4 Emergency telephone number

01633 833600 (08.00 - 17.00)

measures).

Emergency telephone number (with hours of operation)

See Section 4 of the safety data sheet (first aid

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 2020/878 - United Kingdom: Northern Ireland

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: Hempel's Zinc Primer 16490

Product identity: 1649019840

Product type : zinc phenoxy primer

1.2 Relevant identified uses of the substance or mixture and uses advised against

Field of application : metal industry, ships and shipyards.

Identified uses : Industrial applications, Used by spraying.

1.3 Details of the supplier of the safety data sheet

Company details : Hempel UK Ltd

Berwyn House, The Pavilions

Llantarnam Park Cwmbran

South Wales NP44 3FD Telephone: 01633 833600 hempel@hempel.com

Date of issue : 14 December 2021

Date of previous issue : No previous validation.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition: Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 2, H225 FLAMMABLE LIQUIDS

Eye Irrit. 2, H319 SERIOUS EYE DAMAGE/EYE IRRITATION

STOT SE 3, H336 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects)

Aquatic Acute 1, H400 SHORT-TERM (ACUTE) AQUATIC HAZARD Aquatic Chronic 1, H410 LONG-TERM (CHRONIC) AQUATIC HAZARD See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms:







Signal word : Danger

Hazard statements : H225 - Highly flammable liquid and vapour.

H319 - Causes serious eye irritation. H336 - May cause drowsiness or dizziness.

H410 - Very toxic to aquatic life with long lasting effects.

Precautionary statements:

Prevention: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Avoid release to the environment.

Response : Collect spillage. Hazardous ingredients : butanone

2-methoxy-1-methylethyl acetate

Supplemental label elements:

Special packaging requirements

Containers to be fitted with child-

resistant fastenings :

Not applicable.

Tactile warning of danger: Not applicable.

Version: 0.01 Page: 1/12



SECTION 2: Hazards identification

2.3 Other hazards

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result None known.

in classification:

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Туре
zinc powder - zinc dust (stabilized)	REACH #: 01-2119467174-37 EC: 231-175-3 CAS: 7440-66-6	≥25 - ≤50	Aquatic Acute 1, H400 (M=1) - Aquatic Chronic 1, H410 (M=10)	[1]
butanone	REACH #: 01-2119457290-43 EC: 201-159-0 CAS: 78-93-3 Index: 606-002-00-3	≥10 - ≤25	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066	[1] [2]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥5 - <10	Flam. Liq. 3, H226 C Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2. H315	[1] [2]
2-methoxy-1-methylethyl acetate	REACH #: 01-2119475791-29 EC: 203-603-9 CAS: 108-65-6	≥5 - ≤10	Flam. Liq. 3, H226 - STOT SE 3, H336	[1] [2]
zinc oxide	REACH #: 01-2119463881-32 EC: 215-222-5 CAS: 1314-13-2 Index: 030-013-00-7	≥1 - ≤3	Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)	[1]
propan-2-ol	REACH #: 01-2119457558-25 EC: 200-661-7 CAS: 67-63-0 Index: 603-117-00-0	≥1 - ≤3	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336	[1] [2]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1 - ≤3	Flam. Liq. 2, H225 - Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 See Section 16 for the full text of the H statements declared above.	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit, see section 8.
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

SECTION 4: First aid measures

4.1 Description of first aid measures

General: In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth

to an unconscious person.

If breathing is irregular, drowsiness, loss of consciousness or cramps: Call 112 and give immediate

treatment (first aid).

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15

minutes, occasionally lifting the upper and lower eyelids. In all cases of doubt, or when symptoms

persist, seek medical attention.

Inhalation: Remove to fresh air. Keep person warm and at rest. If unconscious, place in recovery position and

seek medical advice.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use

recognised skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show this container or label. Keep person warm

and at rest. Do not induce vomiting unless directed to do so by medical personnel. Lower the head so

that vomit will not re-enter the mouth and throat.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. If it is suspected that

fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Version: 0.01 Page: 2/12



SECTION 4: First aid measures

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact: Causes serious eye irritation.

Inhalation: Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.

Skin contact : No known significant effects or critical hazards.

Ingestion : Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation: Adverse symptoms may include the following:

nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact : No specific data.

Ingestion : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been

ingested or inhaled.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Extinguishing media: Recommended: Approved Class D extinguisher or smother with dry sand, dry clay or dry ground

limestone.

NOT TO BE USED: WATER. Risk of formation of very flammable and explosive vapours.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or

mixture :

Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or

drain.

Hazardous combustion products: Decomposition products may include the following materials: carbon oxides metal oxide/oxides

5.3 Advice for firefighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard. Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses. Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Do not use water. Violent reaction may occur. Exclude sources of ignition and be aware of explosion hazard. Ventilate the area. Avoid breathing vapour or mist. Refer to protective measures listed in sections 7 and 8. No action shall be taken involving any personal risk or without suitable training. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.2 Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Version: 0.01 Page: 3/12



SECTION 6: Accidental release measures

6.3 Methods and material for containment and cleaning up

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Use spark-proof tools and explosion-proof equipment. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

See Section 1 for emergency contact information.

See Section 8 for information on appropriate personal protective equipment.

See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapors in air and avoid vapor concentrations higher than the occupational exposure limits. In addition, the product should be used only in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. No sparking tools should be used. Open with care, danger of overpressure.

Avoid inhalation of vapour, dust and spray mist. Avoid contact with skin and eyes. Eating, drinking and smoking should be prohibited in area where this material is handled, stored and processed. Appropriate personal protective equipment: see Section 8. Always keep in containers made from the same material as the original one.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations for flammable liquids. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep out of the reach of children. Keep away from: Oxidizing agents, strong alkalis, strong acids as well as of amines, alcohols and water. No smoking. Prevent unauthorized access. Containers that are opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

See separate Product Data Sheet for recommendations or industrial sector specific solutions.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Product/ingredient name	Exposure limit values
butanone	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 899 mg/m³ 15 minutes. STEL: 300 ppm 15 minutes. TWA: 600 mg/m³ 8 hours. TWA: 200 ppm 8 hours.
xylene	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 441 mg/m³ 15 minutes. TWA: 50 ppm 8 hours. TWA: 220 mg/m³ 8 hours. STEL: 100 ppm 15 minutes.
2-methoxy-1-methylethyl acetate	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 548 mg/m³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 274 mg/m³ 8 hours. TWA: 50 ppm 8 hours.
propan-2-ol	EH40/2005 WELs (United Kingdom (UK), 1/2020). STEL: 1250 mg/m³ 15 minutes. STEL: 500 ppm 15 minutes. TWA: 999 mg/m³ 8 hours. TWA: 400 ppm 8 hours.
ethylbenzene	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 552 mg/m³ 15 minutes. STEL: 125 ppm 15 minutes. TWA: 441 mg/m³ 8 hours. TWA: 100 ppm 8 hours.

Recommended monitoring procedures

Version: 0.01 Page: 4/12



SECTION 8: Exposure controls/personal protection

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Derived effect levels

Product/ingredient name	Туре	Exposure	Value	Population	Effects
zinc powder - zinc dust (stabilized)	DNEL	Long term Dermal	83.3 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	5 mg/m³	Workers	Systemic
butanone	DNEL	Long term Dermal	1161 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	600 mg/m³	Workers	Systemic
xylene	DNEL	Long term Inhalation	77 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
2-methoxy-1-methylethyl acetate	DNEL	Long term Dermal	796 mg/kg	Workers	Systemic
	DNEL	Long term Inhalation	275 mg/m³	Workers	Systemic
zinc oxide	DNEL	Long term Inhalation	5 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	83 mg/kg bw/day	Workers	Systemic
propan-2-ol	DNEL	Long term Dermal	888 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	500 mg/m ³	Workers	Systemic
ethylbenzene	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
•	DNEL	Long term Inhalation	77 mg/m³	Workers	Systemic

Predicted effect concentrations

Product/ingredient name	Compartment Detail	Value	Method Detail
zinc powder - zinc dust (stabilized)	Fresh water	20.6 μg/l	-
,	Marine	6.1 µg/l	-
	Sewage Treatment Plant	52 µg/l	-
	Fresh water sediment	118 mg/kg dwt	-
	Marine water sediment	56.5 mg/kg dwt	-
	Soil	35.6 mg/kg dwt	-
outanone	Fresh water	55.8 mg/l	-
	Marine water	55.8 mg/l	-
	Sewage Treatment Plant	709 mg/l	-
	Sediment	284.7 mg/kg dwt	-
	Soil	22.5 mg/kg dwt	-
kylene	Fresh water	0.327 mg/l	-
•	Marine water	0.327 mg/l	-
	Fresh water sediment	12.46 mg/kg	_
	Marine water sediment	12.46 mg/kg	_
	Soil	2.31 mg/kg	-
	Sewage Treatment Plant	6.68 mg/l	-
zinc oxide	Fresh water	20.6 µg/l	-
	Marine	6.1 µg/l	-
	Sewage Treatment Plant	52 µg/l	-
	Marine water sediment	56.5 mg/kg dwt	-
	Soil	35.6 mg/kg dwt	-
propan-2-ol	Fresh water	140.9 mg/l	-
•	Marine	140.9 mg/l	-
	Fresh water sediment	552 mg/kg	-
	Marine water sediment	552 mg/kg	-
	Soil	28 mg/kg	-
	Sewage Treatment Plant	2251 mg/l	-
ethylbenzene	Fresh water	0.1 mg/l	-
,	Marine water	0.01 mg/l	-
	Sewage Treatment Plant	9.6 mg/l	_
	Fresh water sediment	13.7 mg/kg	-
	Soil	2.68 mg/kg	-

8.2 Exposure controls

Appropriate engineering controls

Arrange sufficient ventilation by local exhaust ventilation and good general ventilation to keep the airborne concentrations of vapors or dust lowest possible and below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

Individual protection measures

Version: 0.01 Page: 5/12



SECTION 8: Exposure controls/personal protection

General: Gloves must be worn for all work that may result in soiling. Apron/coveralls/protective clothing must be

worn when soiling is so great that regular work clothes do not adequately protect skin against contact

with the product. Safety eyewear should be used when there is a likelihood of exposure.

Hygiene measures: Wash hands, forearms, and face thoroughly after handling compounds and before eating, smoking,

using lavatory, and at the end of day.

Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment

indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of

protection: chemical splash goggles.

Hand protection: Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training. The

quality of the chemical-resistant protective gloves must be chosen as a function of the specific

workplace concentrations and quantity of hazardous substances.

Since the actual work situation is unknown. Supplier of gloves should be contacted in order to find the

appropriate type. Below listed glove(s) should be regarded as generic advice:

Recommended: Silver Shield / Barrier / 4H gloves, polyvinyl alcohol (PVA), Viton®

May be used: nitrile rubber, butyl rubber

Short term exposure: neoprene rubber, natural rubber (latex), polyvinyl chloride (PVC)

Body protection: Personal protective equipment for the body should be selected based on the task being performed and

the risks involved handling this product.

Wear suitable protective clothing. Always wear protective clothing when spraying.

Respiratory protection: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk

assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If working areas have insufficient ventilation: When the product is applied by means that will not generate an aerosol such as, brush or roller wear half or totally covering mask equipped with gas filter of type A, when grinding use particle filter of type P. Be sure to use an approved/certified respirator or equivalent. This product contains low-boiling point liquids. Any respiratory protective equipment should be

air-fed or organic vapor filter (Type AX).

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : Liquid.

Colour : Grey.

Odour : Solvent-like

pH: Testing not relevant or not possible due to nature of the product.

Melting point/freezing point: 419.85°C This is based on data for the following ingredient: Zinc

Boiling point/boiling range: Testing not relevant or not possible due to nature of the product.

Flash point : Closed cup: 7°C (44.6°F)

Evaporation rate: Testing not relevant or not possible due to nature of the product.

Flammability: Extremely flammable in the presence of the following materials or conditions: open flames, sparks and

static discharge.

Highly flammable in the presence of the following materials or conditions: heat and oxidising materials.

Lower and upper explosive

(flammable) limits :

0.8 - 12 vol %

Vapour pressure : Testing not relevant or not possible due to nature of the product.

Vapour density : Testing not relevant or not possible due to nature of the product.

Specific gravity: 1.656 g/cm³

Solubility(ies): Easily soluble in the following materials: cold water and hot water.

Partition coefficient (LogKow): Testing not relevant or not possible due to nature of the product.

Auto-ignition temperature: Lowest known value: 333°C (631.4°F) (2-methoxy-1-methylethyl acetate).

Decomposition temperature : Testing not relevant or not possible due to nature of the product.

Viscosity: Aspiration hazard (H304) Not classified. Testing not relevant due to nature of the product.

Version: 0.01 Page: 6/12



SECTION 9: Physical and chemical properties

Explosive properties: Slightly explosive in the presence of the following materials or conditions: moisture.

Oxidising properties: Testing not relevant or not possible due to nature of the product.

9.2 Other information

Solvent(s) % by weight : Weighted average: 34 % Water % by weight : Weighted average: 0 %

VOC content: 567 g/l

TOC Content: Weighted average: 398 g/l
Solvent Gas: Weighted average: 0.16 m³/l

SECTION 10: Stability and reactivity

10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability

The product is stable.

10.3 Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid

Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

10.5 Incompatible materials

Highly reactive or incompatible with the following materials: oxidising materials and acids.

Reactive or incompatible with the following materials: reducing materials, organic materials, alkalis and moisture.

10.6 Hazardous decomposition products

When exposed to high temperatures (i.e. in case of fire) harmful decomposition products may be formed:

Decomposition products may include the following materials: carbon oxides metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Exposure to component solvent vapor concentrations may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Solvents may cause some of the above effects by absorption through the skin. Symptoms and signs include headaches, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. If splashed in the eyes, the liquid may cause irritation and reversible damage. Accidental swallowing may cause stomach pain. Chemical lung inflammation may occur if the product is taken into the lungs via vomiting.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
zinc powder - zinc dust (stabilized)	LC50 Inhalation Dusts and mists	Rat	5.41 mg/l	4 hours
. ,	LD50 Oral	Rat	>2000 mg/kg	-
butanone	LD50 Dermal	Rabbit	6480 mg/kg	-
xylene	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
	LC50 Inhalation Vapour	Rat	6350 ppm	4 hours
	LD50 Dermal	Rabbit	>4200 mg/kg	-
	LD50 Oral	Rat	3523 mg/kg	-
2-methoxy-1-methylethyl acetate	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	8532 mg/kg	-
zinc oxide	LC50 Inhalation Dusts and mists	Rat	>5.7 mg/l	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
propan-2-ol	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Intraperitoneal	Rabbit	667 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
	LDLo Oral	Human	3570 mg/kg	-

Version: 0.01 Page: 7/12



SECTION 11: Toxicological information

ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-	
	LD50 Oral	Rat	3500 mg/kg	-	

Acute toxicity estimates

Product/ingredient name	Oral mg/kg	Dermal mg/kg	Inhalation (gases) ppm	Inhalation (vapours) mg/l	Inhalation (dusts and mists) mg/l
Hempel's Zinc Primer 16490		15325.6	69661.7	688.8	
zinc powder - zinc dust (stabilized)					5.41
butanone		6480			
xylene	3523	1100	5000		
2-methoxy-1-methylethyl acetate	8532				
ethylbenzene	3500			11	

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure
zinc powder - zinc dust (stabilized)	Skin - Mild irritant	Human	-	72 hours 300 Micrograms Intermittent
butanone	Skin - Mild irritant	Rabbit	-	24 hours 402 milligrams
xylene	Eyes - Severe irritant	Rabbit	-	24 hours 5 milligrams
•	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams
	Skin - Irritant	Rabbit	-	-
2-methoxy-1-methylethyl acetate	Respiratory - Mild irritant	Rabbit	-	-
	Eyes - Mild irritant	Rabbit	-	-
zinc oxide	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams
propan-2-ol	Eyes - Moderate irritant	Rabbit	-	24 hours 100 milligrams
	Skin - Mild irritant	Rabbit	-	500 milligrams
ethylbenzene	Skin - Mild irritant	Rabbit	-	24 hours 15 milligrams
•	Respiratory - Mild irritant	Rabbit	-	-
	Eyes - Mild irritant	Rabbit	-	-

Mutagenic effects

No known significant effects or critical hazards.

Carcinogenicity

No known significant effects or critical hazards.

Reproductive toxicity

No known significant effects or critical hazards.

Teratogenic effects

No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
butanone	Category 3		Narcotic effects
2-methoxy-1-methylethyl acetate	Category 3		Narcotic effects
propan-2-ol	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Product/ingredient name	Result
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential chronic health effects

11.2 Information on other hazards

Endocrine disrupting properties : No known data avaliable in our database.

Other information : No additional known significant effects or critical hazards.

Version: 0.01 Page: 8/12



SECTION 12: Ecological information

12.1 Toxicity

Do not allow to enter drains or watercourses. Very toxic to aquatic life with long lasting effects.

Product/ingredient name	Result	Species	Exposure
zinc powder - zinc dust (stabilized)	Acute EC50 0.3 mg/l Marine water	Algae	72 hours
	Acute EC50 0.354 mg/l Fresh water	Daphnia	48 hours
	Acute LC50 0.238 - 0.269 mg/l Fresh water	Fish	96 hours
	Chronic EC10 27.3 μg/l Fresh water	Algae - Pseudokirchneriella subcapitata - Exponential growth phase	72 hours
	Chronic EC10 59.2 µg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 9 mg/l Fresh water	Aquatic plants - Ceratophyllum demersum	3 days
	Chronic NOEC 178 µg/l Marine water	Crustaceans - Palaemon elegans	21 days
	Chronic NOEC 2.6 µg/l Fresh water	Fish - Cyprinus carpio	4 weeks
butanone	Acute EC50 308 mg/l	Daphnia	48 hours
2-methoxy-1-methylethyl acetate	Acute LC50 100 - 180 mg/l	Fish	96 hours
zinc oxide	EC50 0.413 mg/l	Daphnia	48 hours
	LC50 0.1169 mg/l	Fish	96 hours
	Acute EC50 0.17 mg/l	Algae - Pseudokirchneriella subcapitata - Exponential growth phase	72 hours
	Acute EC50 1 mg/l	Daphnia - Pseudokirchneriella subcapitata - Exponential growth phase	48 hours
	Acute LC50 24600 µg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Chronic EC50 0.136 mg/l	Algae	72 hours
ethylbenzene	Chronic NOEC <1000 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours

12.2 Persistence and degradability

Product/ingredient name	Test	Test Result		Inoculum
butanone	-	98 % - Readily - 28 days	-	-
	-	89 % - 20 days	-	-
xylene	OECD 301F Ready	90 - 98 % - Readily - 28 days	-	-
	Biodegradability - Manometric			
	Respirometry Test			
	-	>60 % - Readily - 28 days	-	-
2-methoxy-1-methylethyl acetate	OECD 301F Ready	90 % - Readily - 28 days	-	-
	Biodegradability - Manometric			
	Respirometry Test			
	OECD 301F Ready	83 % - Readily - 28 days	-	-
	Biodegradability - Manometric			
	Respirometry Test			
propan-2-ol	-	86 % - 14 days	100 mg/l	-
ethylbenzene	-	>70 % - Readily - 28 days	-	-
Product/ingredient name	Aquatic half-life	Photolysis	Rind	egradahility

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
butanone	-	-	Readily
xylene	-	-	Readily
2-methoxy-1-methylethyl acetate	-	-	Readily
zinc oxide	-	-	Not readily
propan-2-ol	-	-	Readily
ethylbenzene	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
butanone	0.3	3	low
xylene	3.12	8.1 - 25.9	low
2-methoxy-1-methylethyl acetate	1.2	-	low
zinc oxide	2.2	60960	high
propan-2-ol	0.05	3	low
ethylbenzene	3.6	-	low

12.4 Mobility in soil

Soil/water partition coefficient

No known data avaliable in our database.

(K_{oc}):

Mobility: No known data avaliable in our database.

12.5 Results of PBT and vPvB assessment

Version: 0.01 Page: 9/12



SECTION 12: Ecological information

Product/ingredient name	PBT	Р	В	Т	vPvB	vP	vB	
This mixture does not contain any substances that are assessed to be a PBT or a vPvB.								

12.6 Endocrine disrupting properties

No known data avaliable in our database.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

The generation of waste should be avoided or minimised wherever possible. Residues of the product is listed as hazardous waste. Dispose of according to all state and local applicable regulations. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Spillage, remains, discarded clothes and similar should be discarded in a fireproof container

European waste catalogue no. (EWC) is given below.

European waste catalogue (EWC): 08 01 11*

Packaging

The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

SECTION 14: Transport information

Transport may take place according to national regulation or ADR for transport by road, RID for transport by train, IMDG for transport by sea, IATA for transport by air.

	14.1 UN / ID no.	14.2 Proper shipping name	14.3 Transport hazard class(es)	14.4 PG*	14.5 Env*	Additional information
ADR/RID Class	UN1263	PAINT	3	II	Yes.	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg. Special provisions 640 (D) Tunnel code (D/E)
IMDG Class	UN1263	PAINT. (Zinc)	3 (1) (1)	II	Yes.	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. Emergency schedules F-E, S-E
IATA Class	UN1263	PAINT	3	II	Yes.	The environmentally hazardous substance mark may appear if required by other transportation regulations.

PG* : Packing group

Env.*: Environmental hazards

14.6 Special precautions for user

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable.

Version: 0.01 Page: 10/12



SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH) Annex XIV - List of substances subject to authorisation - Substances of very high concern

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles Not applicable.

Other EU regulations

Seveso category This product is controlled under the Seveso III Directive.

Seveso category

P5c: Flammable liquids 2 and 3 not falling under P5a or P5b E1: Hazardous to the aquatic environment - Acute 1 or Chronic 1

15.2 Chemical safety assessment

SECTION 16: Other information

Abbreviations and acronyms : ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

EUH statement = CLP-specific Hazard statement

RRN = REACH Registration Number
DNEL = Derived No Effect Level
PNEC = Predicted No Effect Concentration

Full text of abbreviated H statements: H225 Highly flammable liquid and vapour.

H226 Flammable liquid and vapour.

H304 May be fatal if swallowed and enters airways.

H312 Harmful in contact with skin.
 H315 Causes skin irritation.
 H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H336 May cause drowsiness or dizziness.

H373 May cause damage to organs through prolonged or repeated exposure.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.
EUH066 Repeated exposure may cause skin dryness or cracking.

Full text of classifications [CLP/GHS]: Acute Tox. 4 ACUTE TOXICITY - Category 4

Aquatic Acute 1 SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1

Asp. Tox. 1 ASPIRATION HAZARD - Category 1

Eye Irrit. 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2

Flam. Liq. 2 FLAMMABLE LIQUIDS - Category 2 Flam. Liq. 3 FLAMMABLE LIQUIDS - Category 3

Skin Irrit. 2 SKIN CORROSION/IRRITATION - Category 2

STOT RE 2 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2 STOT SE 3 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
SERIOUS EYE DAMAGE/EYE IRRITATION SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) SHORT-TERM (ACUTE) AQUATIC HAZARD	On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method

Notice to reader

Indicates information that has changed from previously issued version.

The information contained in this safety data sheet is based on the present state of knowledge and EU and national legislation. It provides guidance on health, safety and environmental aspects for handling the product in a safe way and should not be construed as any guarantee of the technical preformance or suitability for particular applications.

It is always the duty of the user/employer to ascertain that the work is planned and carried out in accordance with the national regulations.

Version: 0.01 Page: 11/12

Safe Use of Mixture Information Hempel's Zinc Primer 16490



This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

General description of the process covered

Indoor or outdoor spray painting by professionals or with brush, roller, putty knife, dipping etc. with good general room ventilation.

This safe use information is linked to

: Professional spray painting and/or low-energy painting, local effect - Level II

Skin Sens. 1, Eye Irrit. 2, Asp. Tox. 1 or Solvent.

Sector(s) of use : Industrial uses - Professional uses

Product category(ies) : Coatings and paints, thinners, paint removers

Operational conditions

Place of use : Indoor or outdoor use

Risk management measures (RMM)

Contributing activity	Process	Maximum duration	Ventilation		Respiratory	Eye	Hands
activity	category (ies)	duration	Type and air changes per hour				
Preparation of material for application	PROC05	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08a	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Professional application of coatings by brush or roller	PROC10	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Professional application of coatings by spraying	PROC11	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	None	None
Cleaning	PROC05	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08a	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.







