

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 2020/878 - United Kingdom: Northern Ireland

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Product name : Hempel's Curing Agent 95304  
Product identity : 9530400000  
Product type : Curing agent

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Field of application : used only as part of two- or multi component products  
Ready-for-use mixture : (See base component)  
Identified uses : Industrial applications, Professional applications, Used by spraying.

#### 1.3 Details of the supplier of the safety data sheet

Company details : Hempel UK Ltd  
Berwyn House, The Pavilions  
Llantarnam Park  
Cwmbran  
South Wales NP44 3FD  
Telephone: 01633 833600  
hempel@hempel.com

#### 1.4 Emergency telephone number

Emergency telephone number (with hours of operation)  
  
01633 833600 (08.00 - 17.00)  
See Section 4 of the safety data sheet (first aid measures).

Date of issue : 17 December 2021  
Date of previous issue : 2 July 2020.

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

Product definition : Mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226	FLAMMABLE LIQUIDS
Acute Tox. 4, H332	ACUTE TOXICITY (inhalation)
Skin Irrit. 2, H315	SKIN CORROSION/IRRITATION
Skin Sens. 1, H317	SKIN SENSITISATION
STOT SE 3, H335	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation)

See Section 11 for more detailed information on health effects and symptoms.

#### 2.2 Label elements

Hazard pictograms :



Signal word : Warning  
Hazard statements : H226 - Flammable liquid and vapour.  
H315 - Causes skin irritation.  
H317 - May cause an allergic skin reaction.  
H332 - Harmful if inhaled.  
H335 - May cause respiratory irritation.

Precautionary statements :

Prevention : Wear protective gloves. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Hazardous ingredients : hexamethylene diisocyanate, oligomerisation product (biuret type)  
xylene  
hexamethylene-di-isocyanate

Supplemental label elements : Contains isocyanates. May produce an allergic reaction.

#### Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

### SECTION 2: Hazards identification

Tactile warning of danger : Not applicable.

#### 2.3 Other hazards

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Type
hexamethylene diisocyanate, oligomerisation product (biuret type)	REACH #: 01-2119970543-34 EC: 500-060-2 CAS: 28182-81-2	≥50 - ≤75	Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥25 - ≤50	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315	[1] [2]
2-methoxy-1-methylethyl acetate	REACH #: 01-2119475791-29 EC: 203-603-9 CAS: 108-65-6	≥5 - ≤10	Flam. Liq. 3, H226 STOT SE 3, H336	[1] [2]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥5 - ≤9.6	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs)	[1] [2]
hexamethylene-di-isocyanate	REACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1	<0.5	Asp. Tox. 1, H304 Acute Tox. 4, H302 Acute Tox. 1, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335	[1] [2]
toluene	REACH #: 01-2119471310-51 EC: 203-625-9 CAS: 108-88-3 Index: 601-021-00-3	≤0.3	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304 See Section 16 for the full text of the H statements declared above.	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

#### Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit, see section 8.
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

General :	In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If breathing is irregular, drowsiness, loss of consciousness or cramps: Call 112 and give immediate treatment (first aid).
Eye contact :	Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. In all cases of doubt, or when symptoms persist, seek medical attention.
Inhalation :	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Give nothing by mouth. If unconscious, place in recovery position and get medical attention immediately.
Skin contact :	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion :	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do not induce vomiting unless directed to do so by medical personnel. Lower the head so that vomit will not re-enter the mouth and throat.

### SECTION 4: First aid measures

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

#### 4.2 Most important symptoms and effects, both acute and delayed

##### Potential acute health effects

Eye contact : No known significant effects or critical hazards.  
Inhalation : Harmful if inhaled. May cause respiratory irritation.  
Skin contact : Causes skin irritation. May cause an allergic skin reaction.  
Ingestion : No known significant effects or critical hazards.

##### Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness  
Inhalation : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing  
Skin contact : Adverse symptoms may include the following:  
irritation  
redness  
Ingestion : No specific data.

#### 4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : If gasses have been inhaled, from the decomposition of the product, symptoms may be delayed. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.  
Specific treatments : No specific treatment.

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

Extinguishing media : Recommended: alcohol resistant foam, CO<sub>2</sub>, powders, water spray.  
Not to be used : waterjet.

#### 5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.  
Hazardous combustion products : Decomposition products may include the following materials: carbon oxides nitrogen oxides

#### 5.3 Advice for firefighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard. Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses. Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Avoid all direct contact with the spilled material. Exclude sources of ignition and be aware of explosion hazard. Ventilate the area. Avoid breathing vapour or mist. Refer to protective measures listed in sections 7 and 8. No action shall be taken involving any personal risk or without suitable training. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

#### 6.2 Environmental precautions

### SECTION 6: Accidental release measures

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

#### 6.3 Methods and material for containment and cleaning up

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Use spark-proof tools and explosion-proof equipment. Contaminated absorbent material may pose the same hazard as the spilt product.

#### 6.4 Reference to other sections

See Section 1 for emergency contact information.

See Section 8 for information on appropriate personal protective equipment.

See Section 13 for additional waste treatment information.

### SECTION 7: Handling and storage

#### 7.1 Precautions for safe handling

Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapors in air and avoid vapor concentrations higher than the occupational exposure limits. In addition, the product should be used only in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. No sparking tools should be used. Contains isocyanates. Exposure to isocyanate may result in acute irritation and/or sensitisation when breathing.

**Care should be taken when re-opening partly-used containers.**

Avoid inhalation of vapour, dust and spray mist. Avoid contact with skin and eyes. Eating, drinking and smoking should be prohibited in area where this material is handled, stored and processed. Appropriate personal protective equipment: see Section 8. Always keep in containers made from the same material as the original one.

#### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations for flammable liquids. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep out of the reach of children. Keep away from: Oxidizing agents, strong alkalis, strong acids as well as of amines, alcohols and water. No smoking. Prevent unauthorized access. Containers that are opened must be carefully resealed and kept upright to prevent leakage.

#### 7.3 Specific end use(s)

See separate Product Data Sheet for recommendations or industrial sector specific solutions.

### SECTION 8: Exposure controls/personal protection

#### 8.1 Control parameters

Product/ingredient name	Exposure limit values
Hexamethylene diisocyanate, oligomerisation product (biuret type)	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020). Inhalation sensitiser.</b> STEL: 0.07 mg/m <sup>3</sup> , (as -NCO) 15 minutes. TWA: 0.02 mg/m <sup>3</sup> , (as -NCO) 8 hours.
xylene	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin.</b> STEL: 441 mg/m <sup>3</sup> 15 minutes. TWA: 50 ppm 8 hours. TWA: 220 mg/m <sup>3</sup> 8 hours. STEL: 100 ppm 15 minutes.
2-methoxy-1-methylethyl acetate	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin.</b> STEL: 548 mg/m <sup>3</sup> 15 minutes. STEL: 100 ppm 15 minutes. TWA: 274 mg/m <sup>3</sup> 8 hours. TWA: 50 ppm 8 hours.
ethylbenzene	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin.</b> STEL: 552 mg/m <sup>3</sup> 15 minutes. STEL: 125 ppm 15 minutes. TWA: 441 mg/m <sup>3</sup> 8 hours. TWA: 100 ppm 8 hours.
hexamethylene-di-isocyanate	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin.</b> TWA: 5 mg/m <sup>3</sup> , (as CN) 8 hours. STEL: 0.07 mg/m <sup>3</sup> , (as -NCO) 15 minutes.
toluene	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin.</b> STEL: 384 mg/m <sup>3</sup> 15 minutes.

### SECTION 8: Exposure controls/personal protection

TWA: 191 mg/m<sup>3</sup> 8 hours.  
TWA: 50 ppm 8 hours.  
STEL: 100 ppm 15 minutes.

#### Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

#### Derived effect levels

Product/ingredient name	Type	Exposure	Value	Population	Effects
xylene	DNEL	Long term Inhalation	77 mg/m <sup>3</sup>	Workers	Systemic
2-methoxy-1-methylethyl acetate	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	796 mg/kg	Workers	Systemic
ethylbenzene	DNEL	Long term Inhalation	275 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
hexamethylene-di-isocyanate	DNEL	Long term Inhalation	77 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Inhalation	0.035 mg/m <sup>3</sup>	Workers	Systemic
toluene	DNEL	Long term Dermal	384 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	192 mg/m <sup>3</sup>	Workers	Systemic

#### Predicted effect concentrations

Product/ingredient name	Compartment Detail	Value	Method Detail
xylene	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Fresh water sediment	12.46 mg/kg	-
	Marine water sediment	12.46 mg/kg	-
	Soil	2.31 mg/kg	-
ethylbenzene	Sewage Treatment Plant	6.68 mg/l	-
	Fresh water	0.1 mg/l	-
	Marine water	0.01 mg/l	-
	Sewage Treatment Plant	9.6 mg/l	-
	Fresh water sediment	13.7 mg/kg	-
hexamethylene-di-isocyanate	Soil	2.68 mg/kg	-
	Fresh water	77.4 µg/l	-
	Marine	7.74 µg/l	-
	Fresh water sediment	13.34 mg/kg	-
	Marine water sediment	1.33 mg/kg	-
toluene	Soil	2.6 mg/kg	-
	Sewage Treatment Plant	8.42 mg/l	-
	Fresh water	0.68 mg/l	-
	Marine water	0.68 mg/l	-
	Sewage Treatment Plant	13.61 mg/l	-
	Fresh water sediment	16.39 mg/kg	-
	Marine water sediment	16.39 mg/kg	-
	Soil	2.89 mg/kg	-

### 8.2 Exposure controls

#### Appropriate engineering controls

Arrange sufficient ventilation by local exhaust ventilation and good general ventilation to keep the airborne concentrations of vapors or dust lowest possible and below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

#### Individual protection measures

General : Gloves must be worn for all work that may result in soiling. Apron/coveralls/protective clothing must be worn when soiling is so great that regular work clothes do not adequately protect skin against contact with the product. Safety eyewear should be used when there is a likelihood of exposure.

Hygiene measures : Wash hands, forearms, and face thoroughly after handling compounds and before eating, smoking, using lavatory, and at the end of day.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

### SECTION 8: Exposure controls/personal protection

Hand protection :	<p>Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training. The quality of the chemical-resistant protective gloves must be chosen as a function of the specific workplace concentrations and quantity of hazardous substances.</p> <p>Since the actual work situation is unknown. Supplier of gloves should be contacted in order to find the appropriate type. Below listed glove(s) should be regarded as generic advice:</p> <p>Recommended: Silver Shield / Barrier / 4H gloves, polyvinyl alcohol (PVA), Viton®</p> <p>May be used: nitrile rubber</p> <p>Short term exposure: neoprene rubber, butyl rubber, natural rubber (latex), polyvinyl chloride (PVC)</p>
Body protection :	<p>Personal protective equipment for the body should be selected based on the task being performed and the risks involved handling this product.</p> <p>Wear suitable protective clothing. Always wear protective clothing when spraying.</p>
Respiratory protection :	<p>Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If working areas have insufficient ventilation: When the product is applied by means that will not generate an aerosol such as, brush or roller wear half or totally covering mask equipped with gas filter of type A, when grinding use particle filter of type P. Be sure to use an approved/certified respirator or equivalent. Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding/flattening should be used wherever possible. If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used.</p>

#### Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### SECTION 9: Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

Physical state :	Liquid.
Colour :	Transparent
Odour :	Solvent-like
pH :	Testing not relevant or not possible due to nature of the product.
Melting point/freezing point :	-39.85°C This is based on data for the following ingredient: hexamethylene diisocyanate, oligomerisation product (biuret type)
Boiling point/boiling range :	Testing not relevant or not possible due to nature of the product.
Flash point :	Closed cup: 27°C (80.6°F)
Evaporation rate :	Testing not relevant or not possible due to nature of the product.
Flammability :	Highly flammable in the presence of the following materials or conditions: open flames, sparks and static discharge and heat.
Lower and upper explosive (flammable) limits :	0.8 - 7 vol %
Vapour pressure :	0 kPa This is based on data for the following ingredient: hexamethylene diisocyanate, oligomerisation product (biuret type)
Vapour density :	Testing not relevant or not possible due to nature of the product.
Specific gravity :	1.011 g/cm³
Solubility(ies) :	Very slightly soluble in the following materials: cold water and hot water.
Partition coefficient (LogKow) :	Testing not relevant or not possible due to nature of the product.
Auto-ignition temperature :	Lowest known value: 333°C (631.4°F) (2-methoxy-1-methylethyl acetate).
Decomposition temperature :	Testing not relevant or not possible due to nature of the product.
Viscosity :	Aspiration hazard (H304) Not classified. Testing not relevant due to nature of the product.
Explosive properties :	Testing not relevant or not possible due to nature of the product.
Oxidising properties :	Testing not relevant or not possible due to nature of the product.

#### 9.2 Other information

Solvent(s) % by weight :	Weighted average: 44 %
Water % by weight :	Weighted average: 0 %
VOC content :	448.2 g/l



### SECTION 9: Physical and chemical properties

TOC Content : Weighted average: 372 g/l  
Solvent Gas : Weighted average: 0.097 m³/l

### SECTION 10: Stability and reactivity

#### 10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

#### 10.2 Chemical stability

The product is stable.

#### 10.3 Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

#### 10.4 Conditions to avoid

Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

#### 10.5 Incompatible materials

Highly reactive or incompatible with the following materials: oxidising materials.  
Reactive or incompatible with the following materials: reducing materials.

#### 10.6 Hazardous decomposition products

When exposed to high temperatures (i.e. in case of fire) harmful decomposition products may be formed:  
Decomposition products may include the following materials: carbon oxides nitrogen oxides

### SECTION 11: Toxicological information

#### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Exposure to component solvent vapor concentrations may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Solvents may cause some of the above effects by absorption through the skin. Symptoms and signs include headaches, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. If splashed in the eyes, the liquid may cause irritation and reversible damage. Accidental swallowing may cause stomach pain. Chemical lung inflammation may occur if the product is taken into the lungs via vomiting.

Isocyanate containing products have characteristics that include producing acute irritation and/or sensitisation when breathing, subsequent asthmatic problems and lung contractions. Sensitised people can, as a result from this, show asthmatic symptoms with exposure to atmospheric concentrations far below the TLV. Repeated exposures will lead to permanent damage to the respiratory system.

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
hexamethylene diisocyanate, oligomerisation product (biuret type) xylene	LC50 Inhalation Dusts and mists	Rat	18500 mg/m³	1 hours
	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
	LC50 Inhalation Vapour	Rat	6350 ppm	4 hours
	LD50 Dermal	Rabbit	>4200 mg/kg	-
2-methoxy-1-methylethyl acetate	LD50 Oral	Rat	3523 mg/kg	-
	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	8532 mg/kg	-
ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	124 mg/m³	4 hours
hexamethylene-di-isocyanate	LC50 Inhalation Vapour	Rat	0.124 mg/l	4 hours
	LD50 Dermal	Rabbit	>7000 mg/kg	-
	LD50 Oral	Rat	746 mg/kg	-
	LC50 Inhalation Vapour	Rat	>20 mg/l	4 hours
toluene	LD50 Oral	Rat	636 mg/kg	-

#### Acute toxicity estimates

### SECTION 11: Toxicological information

Product/ingredient name	Oral mg/kg	Dermal mg/kg	Inhalation (gases) ppm	Inhalation (vapours) mg/l	Inhalation (dusts and mists) mg/l
Hempel's Curing Agent 95304 hexamethylene diisocyanate, oligomerisation product (biuret type)		4253.8	19335.4	30.8	9.2
xylene	3523	1100	5000		4.625
2-methoxy-1-methylethyl acetate	8532				
ethylbenzene	3500			11	
hexamethylene-di-isocyanate	746			0.124	

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure
hexamethylene diisocyanate, oligomerisation product (biuret type)	Skin - Mild irritant	Rabbit	-	-
	Eyes - Mild irritant	Rabbit	-	-
	Respiratory - Mild irritant	Rabbit	-	-
xylene	Eyes - Severe irritant	Rabbit	-	24 hours 5 milligrams
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams
	Skin - Irritant	Rabbit	-	-
2-methoxy-1-methylethyl acetate	Respiratory - Mild irritant	Rabbit	-	-
	Eyes - Mild irritant	Rabbit	-	-
ethylbenzene	Skin - Mild irritant	Rabbit	-	24 hours 15 milligrams
	Respiratory - Mild irritant	Rabbit	-	-
	Eyes - Mild irritant	Rabbit	-	-
hexamethylene-di-isocyanate	Skin - Severe irritant	Rabbit	-	-
	Eyes - Severe irritant	Rabbit	-	-
	Respiratory - Severe irritant	Rabbit	-	-
toluene	Eyes - Mild irritant	Rabbit	-	0.5 minutes 100 milligrams
	Skin - Moderate irritant	Rabbit	-	24 hours 20 milligrams

#### Sensitiser

Product/ingredient name	Route of exposure	Species	Result
hexamethylene diisocyanate, oligomerisation product (biuret type)	skin	Guinea pig	Sensitising
hexamethylene-di-isocyanate	skin	Guinea pig	Sensitising

#### Mutagenic effects

No known significant effects or critical hazards.

#### Carcinogenicity

No known significant effects or critical hazards.

#### Reproductive toxicity

No known significant effects or critical hazards.

#### Teratogenic effects

No known significant effects or critical hazards.

#### Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
hexamethylene diisocyanate, oligomerisation product (biuret type)	Category 3		Respiratory tract irritation
2-methoxy-1-methylethyl acetate	Category 3		Narcotic effects
toluene	Category 3		Narcotic effects

#### Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs
toluene	Category 2	-	-

#### Aspiration hazard

Product/ingredient name	Result
ethylbenzene	ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1



### SECTION 11: Toxicological information

#### Information on likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation.

#### Potential chronic health effects

Sensitisation : Contains hexamethylene diisocyanate, oligomerisation product (biuret type), hexamethylene-di-isocyanate. May produce an allergic reaction.

#### 11.2 Information on other hazards

Endocrine disrupting properties : No known data available in our database.

Other information : No additional known significant effects or critical hazards.

### SECTION 12: Ecological information

#### 12.1 Toxicity

Do not allow to enter drains or watercourses.

Product/ingredient name	Result	Species	Exposure
hexamethylene diisocyanate, oligomerisation product (biuret type)	Acute EC50 >100 mg/l	Algae	72 hours
2-methoxy-1-methylethyl acetate	Acute LC50 100 - 180 mg/l	Fish	96 hours
ethylbenzene	Chronic NOEC <1000 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
toluene	Chronic NOEC <500000 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Chronic NOEC 1000 µg/l Fresh water	Daphnia - Daphnia magna	21 days

#### 12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
hexamethylene diisocyanate, oligomerisation product (biuret type)	-	1 % - Not readily - 28 days	-	-
xylene	OECD 301F Ready Biodegradability - Manometric Respirometry Test	90 - 98 % - Readily - 28 days	-	-
2-methoxy-1-methylethyl acetate	-	>60 % - Readily - 28 days	-	-
	OECD 301F Ready Biodegradability - Manometric Respirometry Test	90 % - Readily - 28 days	-	-
ethylbenzene	OECD 301F Ready Biodegradability - Manometric Respirometry Test	83 % - Readily - 28 days	-	-
hexamethylene-di-isocyanate	-	>70 % - Readily - 28 days	-	-
toluene	-	42 % - Not readily - 28 days	-	-
	-	100 % - Readily - 14 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
hexamethylene diisocyanate, oligomerisation product (biuret type)	-	-	Not readily
xylene	-	-	Readily
2-methoxy-1-methylethyl acetate	-	-	Readily
ethylbenzene	-	-	Readily
hexamethylene-di-isocyanate	-	-	Not readily
toluene	-	-	Readily

#### 12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
hexamethylene diisocyanate, oligomerisation product (biuret type)	5.54	-	high
xylene	3.12	8.1 - 25.9	low
2-methoxy-1-methylethyl acetate	1.2	-	low
ethylbenzene	3.6	-	low
hexamethylene-di-isocyanate	0.02	57.63	low
toluene	2.73	90	low

#### 12.4 Mobility in soil

Soil/water partition coefficient (K<sub>oc</sub>) : No known data available in our database.

Mobility : No known data available in our database.

### SECTION 12: Ecological information

#### 12.5 Results of PBT and vPvB assessment

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
This mixture does not contain any substances that are assessed to be a PBT or a vPvB.							

#### 12.6 Endocrine disrupting properties

No known data available in our database.

#### 12.7 Other adverse effects

No known significant effects or critical hazards.

### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

The generation of waste should be avoided or minimised wherever possible. Residues of the product is listed as hazardous waste. Dispose of according to all state and local applicable regulations. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Spillage, remains, discarded clothes and similar should be discarded in a fireproof container.

European waste catalogue no. (EWC) is given below.




European waste catalogue (EWC) : 08 01 11\*

#### Packaging

The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

### SECTION 14: Transport information

Transport may take place according to national regulation or ADR for transport by road, RID for transport by train, IMDG for transport by sea, IATA for transport by air.

	14.1 UN / ID no.	14.2 Proper shipping name	14.3 Transport hazard class(es)	14.4 PG*	14.5 Env*	Additional information
<b>ADR/RID Class</b>	UN1263	PAINT	3 	III	No.	<u>Tunnel code</u> (D/E)
<b>IMDG Class</b>	UN1263	PAINT	3 	III	No.	<u>Emergency schedules</u> F-E, S-E
<b>IATA Class</b>	UN1263	PAINT	3 	III	No.	-

PG\* : Packing group

Env.\* : Environmental hazards

#### 14.6 Special precautions for user

**Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

#### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable.

### SECTION 15: Regulatory information

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH) Annex XIV - List of substances subject to authorisation - Substances of very high concern

##### Annex XIV

None of the components are listed.

##### Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

### SECTION 15: Regulatory information

As from 24 August 2023 adequate training is required before industrial or professional use.

#### Other EU regulations

**Seveso category** This product is controlled under the Seveso III Directive.

Seveso category
P5c: Flammable liquids 2 and 3 not falling under P5a or P5b

### 15.2 Chemical safety assessment

### SECTION 16: Other information

Abbreviations and acronyms :

ATE = Acute Toxicity Estimate  
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
 EUH statement = CLP-specific Hazard statement  
 RRN = REACH Registration Number  
 DNEL = Derived No Effect Level  
 PNEC = Predicted No Effect Concentration

Full text of abbreviated H statements :

H225 Highly flammable liquid and vapour.  
 H226 Flammable liquid and vapour.  
 H302 Harmful if swallowed.  
 H304 May be fatal if swallowed and enters airways.  
 H312 Harmful in contact with skin.  
 H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H319 Causes serious eye irritation.  
 H330 Fatal if inhaled.  
 H332 Harmful if inhaled.  
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
 H335 May cause respiratory irritation.  
 H336 May cause drowsiness or dizziness.  
 H361d Suspected of damaging the unborn child.  
 H373 May cause damage to organs through prolonged or repeated exposure.

Full text of classifications [CLP/GHS] :

Acute Tox. 1 ACUTE TOXICITY - Category 1  
 Acute Tox. 4 ACUTE TOXICITY - Category 4  
 Asp. Tox. 1 ASPIRATION HAZARD - Category 1  
 Eye Irrit. 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2  
 Flam. Liq. 2 FLAMMABLE LIQUIDS - Category 2  
 Flam. Liq. 3 FLAMMABLE LIQUIDS - Category 3  
 Repr. 2 REPRODUCTIVE TOXICITY - Category 2  
 Resp. Sens. 1 RESPIRATORY SENSITISATION - Category 1  
 Skin Irrit. 2 SKIN CORROSION/IRRITATION - Category 2  
 Skin Sens. 1 SKIN SENSITISATION - Category 1  
 STOT RE 2 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2  
 STOT SE 3 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
FLAMMABLE LIQUIDS ACUTE TOXICITY (inhalation) SKIN CORROSION/IRRITATION SKIN SENSITISATION SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation)	On basis of test data Calculation method Calculation method Calculation method Calculation method

#### Notice to reader

Indicates information that has changed from previously issued version.

The information contained in this safety data sheet is based on the present state of knowledge and EU and national legislation. It provides guidance on health, safety and environmental aspects for handling the product in a safe way and should not be construed as any guarantee of the technical performance or suitability for particular applications.

It is always the duty of the user/employer to ascertain that the work is planned and carried out in accordance with the national regulations.

# Safe Use of Mixture Information

## Hempel's Curing Agent 95304



This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

### General description of the process covered

Indoor spray painting by professionals with efficient ventilation such as spray booth or local exhaust ventilation

**This safe use information is linked to** : Professional spray painting, near-industrial setting - Level I  
HMP I/PW 01a

**Sector(s) of use** : Industrial uses - Professional uses

**Product category(ies)** : Coatings and paints, thinners, paint removers

### Operational conditions

**Place of use** : Indoor use

**Range of application/Process conditions** : Assumes a good standard of occupational hygiene and safety management has been implemented.

### Risk management measures (RMM)

Contributing activity	Process category (ies)	Maximum duration	Ventilation		Respiratory	Eye	Hands
			Type and air changes per hour				
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Industrial application of coatings by spraying	PROC07	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	None	None
Cleaning	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.



# Safe Use of Mixture Information

## Hempel's Curing Agent 95304



This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

### General description of the process covered

Indoor painting by professionals by dipping or with brush, roller, putty knife etc. with enhanced ventilation or local exhaust ventilation (LEV)

**This safe use information is linked to** : Professional low-energy painting, near-industrial setting - Level I  
HMP I/PW 02a

**Sector(s) of use** : Industrial uses - Professional uses

**Product category(ies)** : Coatings and paints, thinners, paint removers

### Operational conditions

**Place of use** : Indoor use

**Range of application/Process conditions** : Assumes a good standard of occupational hygiene and safety management has been implemented.

### Risk management measures (RMM)

Contributing activity	Process category (ies)	Maximum duration	Ventilation		Respiratory	Eye	Hands
			Type and air changes per hour				
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Industrial application of coatings by other than spraying	PROC10	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	None	None
Cleaning	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.



# Safe Use of Mixture Information

## Hempel's Curing Agent 95304



This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

### General description of the process covered

Outdoor spray painting by professionals for specialist applications, with respiratory protection

Wear suitable coveralls to prevent exposure to the skin. Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.

**This safe use information is linked to** : Professional spray painting, near-industrial setting - Level VI  
HMP I/PW 05f

**Sector(s) of use** : Industrial uses - Professional uses

**Product category(ies)** : Coatings and paints, thinners, paint removers

### Operational conditions

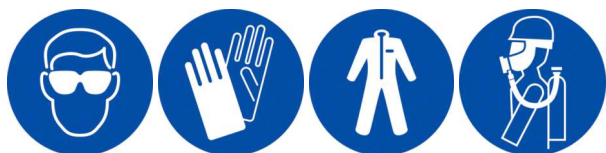
**Place of use** : Outdoor use

**Range of application/Process conditions** : Assumes a good standard of occupational hygiene and safety management has been implemented.  
Assumes that activities are undertaken with appropriate and well maintained equipment by trained personnel operating under supervision.

### Risk management measures (RMM)

Contributing activity	Process category (ies)	Maximum duration	Ventilation		Respiratory	Eye	Hands
			Type and air changes per hour				
Preparation of material for application	PROC05	More than 4 hours	Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.
Industrial application of coatings by spraying	PROC07	More than 4 hours	Outdoors	3 - 5	Use a properly fitted, air-purifying or air-fed respirator. EN 14594 with an assigned protection factor of at least 20.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Cleaning	PROC05	More than 4 hours	Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.
Waste management	PROC08b	More than 4 hours	Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.

See chapter 8 of this Safety Data Sheet for specifications.





# Safe Use of Mixture Information

## Hempel's Curing Agent 95304



This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

### General description of the process covered

Outdoor painting by professionals by dipping or with brush, roller, putty knife etc.

**This safe use information is linked to** : Professional low-energy painting, near-industrial setting - Level V  
HMP I/PW 06e

**Sector(s) of use** : Industrial uses - Professional uses

**Product category(ies)** : Coatings and paints, thinners, paint removers

### Operational conditions

**Place of use** : Outdoor use

**Range of application/Process conditions** : Assumes a good standard of occupational hygiene and safety management has been implemented.

### Risk management measures (RMM)

Contributing activity	Process category (ies)	Maximum duration	Ventilation		Respiratory	Eye	Hands
			Type and air changes per hour				
Preparation of material for application	PROC05	More than 4 hours	Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.
Industrial application of coatings by other than spraying	PROC10	More than 4 hours	Outdoors	3 - 5	Use a properly fitted, air-purifying or air-fed respirator. EN 14594 with an assigned protection factor of at least 20.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Cleaning	PROC05	More than 4 hours	Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.
Waste management	PROC08b	More than 4 hours	Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.

See chapter 8 of this Safety Data Sheet for specifications.

