Safety Data Sheet

Hempel's Curing Agent 97050



1.4 Emergency telephone number

01633 833600 (08.00 - 17.00)

measures).

Emergency telephone number (with hours of operation)

See Section 4 of the safety data sheet (first aid

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 2020/878 - United Kingdom: Northern

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: Hempel's Curing Agent 97050

9705000000 Product identity: Product type: Curing agent

1.2 Relevant identified uses of the substance or mixture and uses advised against

Field of application: used only as part of two- or multi component products

Ready-for-use mixture: (See base component)

Identified uses: Industrial applications, Professional applications, Used by spraying.

1.3 Details of the supplier of the safety data sheet

Company details: Hempel UK Ltd

Berwyn House, The Pavilions

Llantarnam Park Cwmbran

South Wales NP44 3FD Telephone: 01633 833600 hempel@hempel.com

Date of issue: 17 December 2021 Date of previous issue: 22 July 2019.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition:

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Mam. Liq. 3, H226 FLAMMABLE LIQUIDS Acute Tox. 4, H332 ACUTE TOXICITY (inhalation) Skin Sens. 1, H317 SKIN SENSITISATION

STOT SE 3, H335 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation)

Aquatic Chronic 3, H412 LONG-TERM (CHRONIC) AQUATIC HAZARD See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms:





Signal word:

Hazard statements: ₩226 - Flammable liquid and vapour.

H317 - May cause an allergic skin reaction.

H332 - Harmful if inhaled.

H335 - May cause respiratory irritation.

H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements:

Prevention: Wear protective gloves. Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking

Hazardous ingredients: pexamethylene-1,6-diisocyanate homopolymer

hexamethylene-di-isocyanate

Supplemental label elements: ontains isocyanates. May produce an allergic reaction.

Special packaging requirements

Containers to be fitted with child-

resistant fastenings:

Not applicable.

Tactile warning of danger: Not applicable.

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SECTION 2: Hazards identification

2.3 Other hazards

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result None known.

in classification:

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Туре
pexamethylene- 1,6-diisocyanate homopolymer	REACH #: 01-2119485796-17 EC: 500-060-2 CAS: 28182-81-2	≥75 - ≤90	Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335	[1]
n-butyl acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1	≥5 - ≤10	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	[1] [2]
Solvent naphtha (petroleum), light arom.	REACH #: 01-2119455851-35 EC: 265-199-0 CAS: 64742-95-6	≥3 - ≤5	Flam. Liq. 3, H226 P STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411	[1] [2]
hexamethylene-di-isocyanate	REACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1	≤0.3	Acute Tox. 4, H302 2 Acute Tox. 1, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 See Section 16 for the full text of the H statements declared above.	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Type

Skin contact:

- Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit, see section 8.
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EĆ) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

SECTION 4: First aid measures

4.1 Description of first aid measures

General: In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth

to an unconscious person.

If breathing is irregular, drowsiness, loss of consciousness or cramps: Call 112 and give immediate

treatment (first aid).

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15

minutes, occasionally lifting the upper and lower eyelids. In all cases of doubt, or when symptoms

persist, seek medical attention.

Inhalation: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if

respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Give nothing by

mouth. If unconscious, place in recovery position and get medical attention immediately.

Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use

recognised skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show this container or label. Keep person warm

and at rest. Do not induce vomiting unless directed to do so by medical personnel. Lower the head so

that vomit will not re-enter the mouth and throat.

Protection of first-aiders: Mo action shall be taken involving any personal risk or without suitable training. If it is suspected that

fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed Potential acute health effects

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SECTION 4: First aid measures

Eye contact : No known significant effects or critical hazards.

Inhalation : Harmful if inhaled. May cause respiratory irritation.

Skin contact: May cause an allergic skin reaction.

Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation: Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact : Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician: Fgasses have been inhaled, from the decomposition of the product, symptoms may be delayed. Treat

symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested

or inhaled.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Extinguishing media: Recommended: alcohol resistant foam, CO₂, powders, water spray.

Not to be used : waterjet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or

mixture:

Fámmable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or

drain.

Hazardous combustion products: Decomposition products may include the following materials: carbon oxides nitrogen oxides

5.3 Advice for firefighters

Fromptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard. Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses. Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Noid all direct contact with the spilled material. Exclude sources of ignition and be aware of explosion hazard. Ventilate the area. Refer to protective measures listed in sections 7 and 8. No action shall be taken involving any personal risk or without suitable training. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.2 Environmental precautions

Noid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material.

6.3 Methods and material for containment and cleaning up

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Use spark-proof tools and explosion-proof equipment. Contaminated absorbent material may pose the same hazard as the spilt product.

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SECTION 6: Accidental release measures

6.4 Reference to other sections

See Section 1 for emergency contact information.

See Section 8 for information on appropriate personal protective equipment.

See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapors in air and avoid vapor concentrations higher than the occupational exposure limits. In addition, the product should be used only in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. No sparking tools should be used. Contains isocyanates. Exposure to isocyanate may result in acute irritation and/or sensitisation when breathing.

Care should be taken when re-opening partly-used containers.

Avoid inhalation of vapour, dust and spray mist. Avoid contact with skin and eyes. Eating, drinking and smoking should be prohibited in area where this material is handled, stored and processed. Appropriate personal protective equipment: see Section 8. Always keep in containers made from the same material as the original one.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations for flammable liquids. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep out of the reach of children. Keep away from: Oxidizing agents, strong alkalis, strong acids as well as of amines, alcohols and water. No smoking. Prevent unauthorized access. Containers that are opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

See separate Product Data Sheet for recommendations or industrial sector specific solutions.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Product/ingredient name	Exposure limit values
examethylene-1,6-diisocyanate homopolymer	EH40/2005 WELs (United Kingdom (UK), 1/2020). Inhalation sensitiser. STEL: 0.07 mg/m³, (as -NCO) 15 minutes.
n-butyl acetate	TWA: 0.02 mg/m³, (as -NCO) 8 hours. EH40/2005 WELs (United Kingdom (UK), 1/2020).
	STEL: 966 mg/m³ 15 minutes. STEL: 200 ppm 15 minutes. TWA: 724 mg/m³ 8 hours. TWA: 150 ppm 8 hours.
Solvent naphtha (petroleum), light arom.	EU OEL (Europe). TWA: 120 mg/m³ 8 hours. Form: Tentativ TWA: 25 ppm 8 hours. Form: Tentativ
hexamethylene-di-isocyanate	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. TWA: 5 mg/m³, (as CN) 8 hours. STEL: 0.07 mg/m³, (as -NCO) 15 minutes.

Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Derived effect levels

Product/ingredient name	Туре	Exposure	Value	Population	Effects
butyl acetate	DNEL	Long term Inhalation	300 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	11 mg/kg bw/day	Workers	Systemic
Solvent naphtha (petroleum), light arom.	DNEL	Long term Dermal	25 mg/kg bw/day	Workers	Systemic
,,	DNEL	Long term Inhalation	150 mg/m³	Workers	Systemic
hexamethylene-di-isocyanate	DNEL	Long term Inhalation	0.035 mg/m³	Workers	Systemic

Predicted effect concentrations

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SECTION 8: Exposure controls/personal protection

Product/ingredient name	Compartment Detail	Value	Method Detail
pexamethylene-1,6-diisocyanate homopolymer	Fresh water	0.127 mg/l	-
	Marine water	0.0127 mg/l	-
	Fresh water sediment	266700 mg/kg dwt	-
	Marine water sediment	26670 mg/kg dwt	-
	Soil	53182 mg/kg dwt	-
	Sewage Treatment Plant	88 mg/l	-
n-butyl acetate	Fresh water	0.18 mg/l	-
	Marine	0.018 mg/l	-
	Fresh water sediment	0.981 mg/kg	-
	Marine water sediment	0.0981 mg/kg	-
	Soil	0.0903 mg/kg	-
	Sewage Treatment Plant	35.6 mg/l	-
hexamethylene-di-isocyanate	Fresh water	77.4 μg/l	-
	Marine	7.74 µg/l	-
	Fresh water sediment	13.34 mg/kg	-
	Marine water sediment	1.33 mg/kg	-
	Soil	2.6 mg/kg	-
	Sewage Treatment Plant	8.42 mg/l	-

8.2 Exposure controls

Appropriate engineering controls

Arrange sufficient ventilation by local exhaust ventilation and good general ventilation to keep the airborne concentrations of vapors or dust lowest possible and below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

Individual protection measures

General: Gloves must be worn for all work that may result in soiling. Apron/coveralls/protective clothing must be

worn when soiling is so great that regular work clothes do not adequately protect skin against contact

with the product. Safety eyewear should be used when there is a likelihood of exposure.

Hygiene measures: Wash hands, forearms, and face thoroughly after handling compounds and before eating, smoking,

using lavatory, and at the end of day.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment

indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of

protection: safety glasses with side-shields.

Hand protection: Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training. The

quality of the chemical-resistant protective gloves must be chosen as a function of the specific

workplace concentrations and quantity of hazardous substances.

Since the actual work situation is unknown. Supplier of gloves should be contacted in order to find the

appropriate type. Below listed glove(s) should be regarded as generic advice:

Recommended: Silver Shield / Barrier / 4H gloves, nitrile rubber, polyvinyl alcohol (PVA), Viton®

May be used: neoprene rubber, butyl rubber

Short term exposure: natural rubber (latex), polyvinyl chloride (PVC)

Body protection: Personal protective equipment for the body should be selected based on the task being performed and

the risks involved handling this product.

Wear suitable protective clothing. Always wear protective clothing when spraying.

Respiratory protection : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk

assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If working areas have insufficient ventilation: When the product is applied by means that will not generate an aerosol such as, brush or roller wear half or totally covering mask equipped with gas filter of type A, when grinding use particle filter of type P. Be sure to use an approved/certified respirator or equivalent. Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding/flatting should be used wherever possible. If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : Liquid.

Colour : Tansparent
Odour : Socyanate

pH: Testing not relevant or not possible due to nature of the product.

Melting point/freezing point: 39.85°C This is based on data for the following ingredient: hexamethylene-1,6-diisocyanate

homopolymer

Boiling point/boiling range: Testing not relevant or not possible due to nature of the product.

Flash point: Closed cup: 47°C (116.6°F)

Evaporation rate: Testing not relevant or not possible due to nature of the product.

Flammability: Fammable in the presence of the following materials or conditions: open flames, sparks and static

discharge, heat and oxidising materials.

Lower and upper explosive

(flammable) limits:

1.4 - 7.6 vol %

Vapour pressure : Vapour press

Vapour density: Testing not relevant or not possible due to nature of the product.

Specific gravity: 1.13 g/cm³

Solubility(ies): Very slightly soluble in the following materials: cold water and hot water.

Partition coefficient (LogKow): Testing not relevant or not possible due to nature of the product.

Auto-ignition temperature: Lowest known value: 280 - 470°C (536 - 878°F) (Solvent naphtha (petroleum), light arom.).

Decomposition temperature: Testing not relevant or not possible due to nature of the product.

Viscosity: Aspiration hazard (H304) Not classified. Testing not relevant due to nature of the product.

Explosive properties: Stightly explosive in the presence of the following materials or conditions: open flames, sparks and

static discharge.

Oxidising properties: Testing not relevant or not possible due to nature of the product.

9.2 Other information

Solvent(s) % by weight : Weighted average: 10 % Water % by weight : Weighted average: 0 %

VOC content : 1/14.6 g/l

TOC Content: Weighted average: 87 g/l
Solvent Gas: Weighted average: 0.024 m³/l

SECTION 10: Stability and reactivity

10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability

The product is stable.

10.3 Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid

Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

10.5 Incompatible materials

Highly reactive or incompatible with the following materials: oxidising materials.

10.6 Hazardous decomposition products

When exposed to high temperatures (i.e. in case of fire) harmful decomposition products may be formed:

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SECTION 10: Stability and reactivity

Decomposition products may include the following materials: carbon oxides nitrogen oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Exposure to component solvent vapor concentrations may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Solvents may cause some of the above effects by absorption through the skin. Symptoms and signs include headaches, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. If splashed in the eyes, the liquid may cause irritation and reversible damage. Accidental swallowing may cause stomach pain. Chemical lung inflammation may occur if the product is taken into the lungs via vomiting.

Isocyanate containing products have characteristics that include producing acute irritation and/or sensitisation when breathing, subsequent asthmatic problems and lung contractions. Sensitised people can, as a result from this, show asthmatic symptoms with exposure to atmospheric concentrations far below the TLV. Repeated exposures will lead to permanent damage to the respiratory system.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
nexamethylene-1,6-diisocyanate homopolymer	LC50 Inhalation Dusts and mists	Rat	18500 mg/m³	1 hours
, ,	LC50 Inhalation Dusts and mists	Rat	1.5 mg/l	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2500 mg/kg	-
n-butyl acetate	LC50 Inhalation Vapour	Rat	>21 mg/l	4 hours
,	LD50 Dermal	Rabbit	>14112 mg/kg	-
	LD50 Oral	Rat	10768 mg/kg	-
Solvent naphtha (petroleum), light arom.	LC50 Inhalation Vapour	Rat	6193 mg/m³	4 hours
	LD50 Dermal	Rabbit	3160 mg/kg	-
	LD50 Oral	Rat	3492 mg/kg	-
hexamethylene-di-isocyanate	LC50 Inhalation Dusts and mists	Rat	124 mg/m³	4 hours
,	LC50 Inhalation Vapour	Rat	0.124 mg/l	4 hours
	LD50 Dermal	Rabbit	>7000 mg/kg	-
	LD50 Oral	Rat	746 mg/kg	_

Acute toxicity estimates

Product/ingredient name	Oral mg/kg	Dermal mg/kg	Inhalation (gases) ppm	Inhalation (vapours) mg/l	Inhalation (dusts and mists) mg/l
Hempel's Curing Agent 97050 hexamethylene-1,6-diisocyanate homopolymer n-butyl acetate Solvent naphtha (petroleum), light arom. hexamethylene-di-isocyanate	10768 3492 746	3160		47.5 0.124	1.9 1.5

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure
examethylene-1,6-diisocyanate homopolymer	Skin - Mild irritant	Rabbit	-	-
, ,	Eyes - Mild irritant	Rabbit	-	-
	Respiratory - Mild irritant	Rabbit	-	-
n-butyl acetate	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams
•	Eyes - Mild irritant	Rabbit	-	-
	Respiratory - Mild irritant	Rabbit	-	-
Solvent naphtha (petroleum), light arom.	Eyes - Mild irritant	Rabbit	-	24 hours 100 microliters
	Respiratory - Mild irritant	Rabbit	-	-
	Skin - Moderate irritant	Rabbit	-	-
hexamethylene-di-isocyanate	Skin - Severe irritant	Rabbit	-	-
	Eyes - Severe irritant	Rabbit	-	-
	Respiratory - Severe irritant	Rabbit	-	-

Sensitiser

Product/ingredient name	Route of exposure	Species	Result
pexamethylene-1,6-diisocyanate homopolymer	skin	Guinea pig	Sensitising
hexamethylene-di-isocyanate	skin	Guinea pig	Sensitising

Mutagenic effects

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SECTION 11: Toxicological information

No known significant effects or critical hazards.

Carcinogenicity

No known significant effects or critical hazards.

Reproductive toxicity

No known significant effects or critical hazards.

Teratogenic effects

No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
n-butyl acetate Solvent naphtha (petroleum), light arom.	Category 3 Category 3 Category 3 Category 3		Respiratory tract irritation Narcotic effects Respiratory tract irritation Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
No known data avaliable in our database.			

Aspiration hazard

Product/ingredient name	Result
Solvent naphtha (petroleum), light arom.	ASPIRATION HAZARD - Category 1

Information on likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential chronic health effects

Sensitisation: Contains hexamethylene-1,6-diisocyanate homopolymer, hexamethylene-di-isocyanate. May produce

an allergic reaction.

11.2 Information on other hazards

Endocrine disrupting properties: No known data avaliable in our database.

Other information: No additional known significant effects or critical hazards.

SECTION 12: Ecological information

12.1 Toxicity

not allow to enter drains or watercourses. Harmful to aquatic life with long lasting effects.

Product/ingredient name	Result	Species	Exposure
pzbutyl acetate	Acute EC50 648 mg/l Acute EC50 44 mg/l	Algae Daphnia	72 hours 48 hours
Solvent naphtha (petroleum), light arom.	Acute EC50 2.6 mg/l	l '	96 hours
	Acute EC50 3.2 mg/l Acute LC50 9.22 mg/l	Daphnia	48 hours 96 hours

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
pexamethylene-1,6-diisocyanate homopolymer	-	1 % - Not readily - 28 days	-	-
n-butyl acetate	-	90 % - Readily - 28 days	-	-
	OECD 301D Ready Biodegradability - Closed Bottle Test	80 % - Readily - 5 days	-	-
Solvent naphtha (petroleum), light arom.	OECD 301F Ready Biodegradability - Manometric Respirometry Test	78 % - Readily - 28 days	-	-
	-	>70 % - Readily - 28 days	-	-
	-	>60 % - Readily - 28 days	-	-
hexamethylene-di-isocyanate	-	42 % - Not readily - 28 days	-	-

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SECTION 12: Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
pexamethylene-1,6-diisocyanate homopolymer	-	-	Not readily
n-butyl acetate Solvent naphtha (petroleum), light	-		Readily Readily
arom. hexamethylene-di-isocyanate	-	-	Not readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
pexamethylene-1,6-diisocyanate homopolymer n-butyl acetate	5.54 2.3		low low
Solvent naphtha (petroleum), light arom. hexamethylene-di-isocyanate	0.02		high low

12.4 Mobility in soil

Soil/water partition coefficient

No known data avaliable in our database.

(K_{oc}):

Mobility: No known data avaliable in our database.

12.5 Results of PBT and vPvB assessment

Product/ingredient name	PBT	Р	В	Т	vPvB	vP	vB
is mixture does not contain any	substances that	are assessed	to be a PBT o	r a vPvB.			

12.6 Endocrine disrupting properties

No known data avaliable in our database.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

The generation of waste should be avoided or minimised wherever possible. Residues of the product is listed as hazardous waste. Dispose of according to all state and local applicable regulations. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Spillage, remains, discarded clothes and similar should be discarded in a fireproof container.

European waste catalogue no. (EWC) is given below.

European waste catalogue (EWC): 08 01 11*

Packaging

The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

SECTION 14: Transport information

Transport may take place according to national regulation or ADR for transport by road, RID for transport by train, IMDG for transport by sea, IATA for transport by air.

	14.1 UN / ID no.	14.2 Proper shipping name	14.3 Transport hazard class(es)	14.4 PG*	14.5 Env*	Additional information
ADR/RID Class	UN1263	PAINT	3	III	No.	Tunnel code (D/E)
IMDG Class	UN1263	PAINT	3	III	No.	Emergency schedules F-E, S-E

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SECTION 14: Transport information

IATA UN1263 PAINT 3 III No. - Class

PG* : Packing group

Env.*: Environmental hazards

14.6 Special precautions for user

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH) Annex XIV - List of substances subject to authorisation - Substances of very high concern

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

K from 24 August 2023 adequate training is required before industrial or professional use.

Other EU regulations

Seveso category This product is controlled under the Seveso III Directive.

Seveso category

P5c: Flammable liquids 2 and 3 not falling under P5a or P5b

15.2 Chemical safety assessment

SECTION 16: Other information

Abbreviations and acronyms: ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

EUH statement = CLP-specific Hazard statement

RRN = REACH Registration Number
DNEL = Derived No Effect Level
PNEC = Predicted No Effect Concentration

Full text of abbreviated H statements : Flammable liquid and vapour.

H302 Harmful if swallowed.

H304 May be fatal if swallowed and enters airways.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

H330 Fatal if inhaled. H332 Harmful if inhaled

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

EUH066 Repeated exposure may cause skin dryness or cracking.

Full text of classifications [CLP/GHS] : Cute Tox. 1 ACUTE TOXICITY - Category 1
Acute Tox. 4 ACUTE TOXICITY - Category 4

Aquatic Chronic 2 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2 Aquatic Chronic 3 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3

Asp. Tox. 1 ASPIRATION HAZARD - Category 1

Eye Irrit. 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2

Flam. Liq. 3 FLAMMABLE LIQUIDS - Category 3
Resp. Sens. 1 RESPIRATORY SENSITISATION - Category 1
Skin Irrit. 2 SKIN CORROSION/IRRITATION - Category 2

Skin Sens. 1 SKIN SENSITISATION - Category 1

STOT SE 3 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

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SECTION 16: Other information

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
ACUTE TOXICITY (inhalation) SKIN SENSITISATION SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation)	On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method

Notice to reader

▼ Indicates information that has changed from previously issued version.

The information contained in this safety data sheet is based on the present state of knowledge and EU and national legislation. It provides guidance on health, safety and environmental aspects for handling the product in a safe way and should not be construed as any guarantee of the technical preformance or suitability for particular applications.

It is always the duty of the user/employer to ascertain that the work is planned and carried out in accordance with the national regulations.

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This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

General description of the process covered

Indoor spray painting by professionals with efficient ventilation such as spray booth or local exhaust ventilation

This safe use information is linked to

: Professional spray painting, near-industrial setting - Level I

HMP I/PW 01a

Sector(s) of use : Industrial uses - Professional uses

Product category(ies) : Coatings and paints, thinners, paint removers

Operational conditions

Place of use : Indoor use

Range of application/Process

conditions

: Assumes a good standard of occupational hygiene and safety management has been implemented.

Risk management measures (RMM)

Contributing activity	g Process Maximum Ventilation category duration		Respiratory	Eye	Hands		
activity	(ies)	uuration	Type and air cha	Type and air changes per hour			
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Industrial application of coatings by spraying	PROC07	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	None	None
Cleaning	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.







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This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

General description of the process covered

Indoor painting by professionals by dipping or with brush, roller, putty knife etc. with enhanced ventilation or local exhaust ventilation (LEV)

This safe use information is linked to

: Professional low-energy painting, near-industrial setting - Level I

HMP I/PW 02a

Sector(s) of use : Industrial uses - Professional uses

Product category(ies) : Coatings and paints, thinners, paint removers

Operational conditions

Place of use : Indoor use

Range of application/Process

conditions

: Assumes a good standard of occupational hygiene and safety management has been implemented.

Risk management measures (RMM)

Contributing activity	Process category			Respiratory	Eye	Hands	
activity	(ies)	uuration	Type and air cha	Type and air changes per hour			
Preparation of material for application	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Industrial application of coatings by other than spraying	PROC10	More than 4 hours	Local exhaust ventilation	Refer to relevant technical standards	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	None	None
Cleaning	PROC05	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08b	More than 4 hours	Enhanced (mechanical) room ventilation	5 - 10	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.



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This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

General description of the process covered

Indoor spray painting by professionals for general applications (e.g. decorative), with general room ventilation only (open doors/windows)

This safe use information is

: Professional spray painting, indoor (Level I)

linked to

CEPE / HMP PW 03a

Sector(s) of use

: Professional uses

Product category(ies)

: Coatings and paints, thinners, paint removers

Operational conditions

Place of use : Indoor use

Risk management measures (RMM)

Contributing	Process	Maximum	Ventilation		Respiratory	Eye	Hands
activity	(ies)	duration	Type and air cha	Type and air changes per hour			
Preparation of material for application	PROC05	More than 4 hours	Good general room ventilation	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08a	More than 4 hours	Good general room ventilation	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Professional application of coatings by spraying	PROC11	More than 4 hours	Good general room ventilation	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Good general room ventilation	3 - 5	None	None	None
Cleaning	PROC05	More than 4 hours	Good general room ventilation	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08a	More than 4 hours	Good general room ventilation	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.





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This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

General description of the process covered

Indoor painting by professionals with brush or roller, with good general room ventilation (open doors/windows)

This safe use information is

: Professional painting, indoor brush/roller - Level I

linked to

CEPE / HMP PW 04a

Sector(s) of use

: Professional uses

Product category(ies)

: Coatings and paints, thinners, paint removers

Operational conditions

Place of use : Indoor use

Risk management measures (RMM)

Contributing	Process	Maximum	Ventilation		Respiratory	Eye	Hands
activity	(ies)	duration	Type and air cha	Type and air changes per hour			
Preparation of material for application	PROC05	More than 4 hours	Good general room ventilation	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08a	More than 4 hours	Good general room ventilation	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Professional application of coatings by brush or roller	PROC10	More than 4 hours	Good general room ventilation	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Good general room ventilation	3 - 5	None	None	None
Cleaning	PROC05	More than 4 hours	Good general room ventilation	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08a	More than 4 hours	Good general room ventilation	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.







This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

General description of the process covered

Outdoor spray painting by professionals for general applications (e.g. decorative)

This safe use information is linked to

: Professional spray painting, outdoor (Level I)

CEPE PW 05a

Sector(s) of use : Professional uses

Product category(ies) : Coatings and paints, thinners, paint removers

Operational conditions

Place of use : Outdoor use

Risk management measures (RMM)

Contributing	Process	Maximum	Ventilation		Respiratory	Eye	Hands
activity	(ies)	duration	Type and air cha	Type and air changes per hour			
Preparation of material for application	PROC05	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08a	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Professional application of coatings by spraying	PROC11	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Outdoors	3 - 5	None	None	None
Cleaning	PROC05	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08a	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.







This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

General description of the process covered

Outdoor spray painting by professionals for specialist applications, with respiratory protection

This safe use information is

: Professional spray painting, near-industrial setting - Level I

linked to HMP I/PW 05a

Sector(s) of use : Industrial uses - Professional uses

Product category(ies) : Coatings and paints, thinners, paint removers

Operational conditions

Place of use : Outdoor use

Range of application/Process

conditions

: Assumes a good standard of occupational hygiene and safety management has been implemented.

Risk management measures (RMM)

Contributing activity	Process category	Maximum duration	Ventilation Type and air changes per hour		Respiratory	Eye	Hands
activity	(ies)	duration					
Preparation of material for application	PROC05	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Industrial application of coatings by spraying	PROC07	More than 4 hours	Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Outdoors	3 - 5	None	None	None
Cleaning	PROC05	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08b	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.









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General description of the process covered

Outdoor painting by professionals by dipping or with brush, roller, putty knife etc.

This safe use information is

linked to

: Professional painting, outdoor brush/roller - Level I

CEPE / HMP PW 06a

Sector(s) of use : Professional uses

Product category(ies) : Coatings and paints, thinners, paint removers

Operational conditions

Place of use : Outdoor use

Risk management measures (RMM)

Contributing	Process category (ies)	Maximum duration	Ventilation Type and air changes per hour		Respiratory	Eye	Hands
activity							
Preparation of material for application	PROC05	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08a	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Professional application of coatings by brush or roller	PROC10	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Outdoors	3 - 5	None	None	None
Cleaning	PROC05	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08a	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.







This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

General description of the process covered

Outdoor painting by professionals by dipping or with brush, roller, putty knife etc.

This safe use information is linked to

: Professional low-energy painting, near-industrial setting - Level I

HMP I/PW 06a

Sector(s) of use : Industrial uses - Professional uses

Product category(ies) : Coatings and paints, thinners, paint removers

Operational conditions

Place of use : Outdoor use

Range of application/Process

conditions

: Assumes a good standard of occupational hygiene and safety management has been implemented.

Risk management measures (RMM)

Contributing	Process category (ies)	Maximum duration	Ventilation Type and air changes per hour		Respiratory	Eye	Hands
activity							
Preparation of material for application	PROC05	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Loading of application equipment and handling of coated parts before curing	PROC08b	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Industrial application of coatings by other than spraying	PROC10	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Outdoors	3 - 5	None	None	None
Cleaning	PROC05	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Waste management	PROC08b	More than 4 hours	Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.

See chapter 8 of this Safety Data Sheet for specifications.





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