

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 2020/878 - United Kingdom: Northern Ireland

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Product name : Hempel's Zinc Metal Pigment 97170  
Product identity : 9717008770  
Product type : Zinc. powder

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Field of application : metal industry, ships and shipyards.  
Identified uses : Industrial applications.

#### 1.3 Details of the supplier of the safety data sheet

Company details : Hempel UK Ltd  
Berwyn House, The Pavilions  
Llantarnam Park  
Cwmbran  
South Wales NP44 3FD  
Telephone: 01633 833600  
hempel@hempel.com

#### 1.4 Emergency telephone number

Emergency telephone number (with hours of operation)  
  
01633 833600 (08.00 - 17.00)  
See Section 4 of the safety data sheet (first aid measures).

Date of issue : 17 December 2021

Date of previous issue : No previous validation.

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

Product definition : Mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Aquatic Acute 1, H400 SHORT-TERM (ACUTE) AQUATIC HAZARD  
Aquatic Chronic 1, H410 LONG-TERM (CHRONIC) AQUATIC HAZARD

See Section 11 for more detailed information on health effects and symptoms.

#### 2.2 Label elements

Hazard pictograms :



Signal word : Warning  
Hazard statements : H410 - Very toxic to aquatic life with long lasting effects.  
Precautionary statements :  
Prevention : Avoid release to the environment.  
Response : Collect spillage.  
Hazardous ingredients : Not applicable.

Supplemental label elements :

#### Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.  
Tactile warning of danger : Not applicable.

#### 2.3 Other hazards

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : Handling and/or processing of this material may generate a dust which can cause mechanical irritation of the eyes, skin, nose and throat.

### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Type
zinc powder - zinc dust (stabilized)	REACH #: 01-2119467174-37 EC: 231-175-3 CAS: 7440-66-6	≥90	Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=10)	[1]
zinc oxide	REACH #: 01-2119463881-32 EC: 215-222-5 CAS: 1314-13-2 Index: 030-013-00-7	≥5 - ≤10	Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)	[1]
See Section 16 for the full text of the H statements declared above.				

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

#### Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit, see section 8.
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

General :	In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.  If breathing is irregular, drowsiness, loss of consciousness or cramps: Call 112 and give immediate treatment (first aid).
Eye contact :	Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. In all cases of doubt, or when symptoms persist, seek medical attention.
Inhalation :	Remove to fresh air. Keep person warm and at rest. If unconscious, place in recovery position and seek medical advice.
Skin contact :	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion :	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do not induce vomiting unless directed to do so by medical personnel. Lower the head so that vomit will not re-enter the mouth and throat.
Protection of first-aiders :	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

#### 4.2 Most important symptoms and effects, both acute and delayed

##### Potential acute health effects

Eye contact :	Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.
Inhalation :	Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.
Skin contact :	No known significant effects or critical hazards.
Ingestion :	No known significant effects or critical hazards.

##### Over-exposure signs/symptoms

Eye contact :	Adverse symptoms may include the following: irritation redness
Inhalation :	Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact :	No specific data.
Ingestion :	No specific data.

#### 4.3 Indication of any immediate medical attention and special treatment needed

### SECTION 4: First aid measures

Notes to physician :                      Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments :                      No specific treatment.

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

Extinguishing media :                      Recommended: Approved Class D extinguisher or smother with dry sand, dry clay or dry ground limestone.  
NOT TO BE USED: WATER. Risk of formation of very flammable and explosive vapours.

#### 5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture :                      This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products :                      Decomposition products may include the following materials: metal oxide/oxides

#### 5.3 Advice for firefighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Exposure to decomposition products may cause a health hazard. Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses. Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Do not use water. Violent reaction may occur. Refer to protective measures listed in sections 7 and 8. No action shall be taken involving any personal risk or without suitable training. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

#### 6.2 Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

#### 6.3 Methods and material for containment and cleaning up

Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Avoid creating dusty conditions and prevent wind dispersal.

#### 6.4 Reference to other sections

See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

### SECTION 7: Handling and storage

#### 7.1 Precautions for safe handling

Open with care, danger of overpressure.  
Avoid inhalation of vapour, dust and spray mist. Avoid contact with skin and eyes. Eating, drinking and smoking should be prohibited in area where this material is handled, stored and processed. Appropriate personal protective equipment: see Section 8. Always keep in containers made from the same material as the original one.

#### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations for flammable liquids. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep out of the reach of children. Keep away from: Oxidizing agents, strong alkalis, strong acids as well as of amines, alcohols and water. No smoking. Prevent unauthorized access. Containers that are opened must be carefully resealed and kept upright to prevent leakage.

#### 7.3 Specific end use(s)

### SECTION 7: Handling and storage

See separate Product Data Sheet for recommendations or industrial sector specific solutions.

### SECTION 8: Exposure controls/personal protection

#### 8.1 Control parameters

Product/ingredient name	Exposure limit values
No exposure limit value known.	

#### Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

#### Derived effect levels

Product/ingredient name	Type	Exposure	Value	Population	Effects
zinc powder - zinc dust (stabilized)	DNEL	Long term Dermal	83.3 mg/kg bw/day	Workers	Systemic
zinc oxide	DNEL	Long term Inhalation	5 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Inhalation	5 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	83 mg/kg bw/day	Workers	Systemic

#### Predicted effect concentrations

Product/ingredient name	Compartment Detail	Value	Method Detail
zinc powder - zinc dust (stabilized)	Fresh water	20.6 µg/l	-
	Marine	6.1 µg/l	-
	Sewage Treatment Plant	52 µg/l	-
	Fresh water sediment	118 mg/kg dwt	-
	Marine water sediment	56.5 mg/kg dwt	-
	Soil	35.6 mg/kg dwt	-
zinc oxide	Fresh water	20.6 µg/l	-
	Marine	6.1 µg/l	-
	Sewage Treatment Plant	52 µg/l	-
	Marine water sediment	56.5 mg/kg dwt	-
	Soil	35.6 mg/kg dwt	-

#### 8.2 Exposure controls

##### Appropriate engineering controls

Arrange sufficient ventilation by local exhaust ventilation and good general ventilation to keep the airborne concentrations of vapors or dust lowest possible and below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

##### Individual protection measures

General :	Gloves must be worn for all work that may result in soiling. Apron/coveralls/protective clothing must be worn when soiling is so great that regular work clothes do not adequately protect skin against contact with the product. Safety eyewear should be used when there is a likelihood of exposure.
Hygiene measures :	Wash hands, forearms, and face thoroughly after handling compounds and before eating, smoking, using lavatory, and at the end of day.
Eye/face protection :	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. If operating conditions cause high dust concentrations to be produced, use dust goggles.
Hand protection :	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training. The quality of the chemical-resistant protective gloves must be chosen as a function of the specific workplace concentrations and quantity of hazardous substances.  Since the actual work situation is unknown. Supplier of gloves should be contacted in order to find the appropriate type.
Body protection :	Personal protective equipment for the body should be selected based on the task being performed and the risks involved handling this product.
Respiratory protection :	

### SECTION 8: Exposure controls/personal protection

#### Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### SECTION 9: Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

Physical state :	Powder.
Colour :	Grey.
Odour :	Non-characteristic.
pH :	Testing not relevant or not possible due to nature of the product.
Melting point/freezing point :	419.85°C This is based on data for the following ingredient: Zinc
Boiling point/boiling range :	Testing not relevant or not possible due to nature of the product.
Flash point :	Non-flammable.
Evaporation rate :	Testing not relevant or not possible due to nature of the product.
Flammability :	Non-flammable.
Lower and upper explosive (flammable) limits :	No specific data.
Vapour pressure :	Testing not relevant or not possible due to nature of the product.
Vapour density :	Testing not relevant or not possible due to nature of the product.
Specific gravity :	7.1 g/cm <sup>3</sup>
Solubility(ies) :	
Partition coefficient (LogKow) :	Testing not relevant or not possible due to nature of the product.
Auto-ignition temperature :	Testing not relevant or not possible due to nature of the product.
Decomposition temperature :	Testing not relevant or not possible due to nature of the product.
Viscosity :	
Explosive properties :	Slightly explosive in the presence of the following materials or conditions: moisture.
Oxidising properties :	Testing not relevant or not possible due to nature of the product.

#### 9.2 Other information

Solvent(s) % by weight :	Weighted average: 0 %
Water % by weight :	Weighted average: 0 %
VOC content :	0 g/l
TOC Content :	Weighted average: 0 g/l
Solvent Gas :	Weighted average: 0 m <sup>3</sup> /l

### SECTION 10: Stability and reactivity

#### 10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

#### 10.2 Chemical stability

The product is stable.

#### 10.3 Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

#### 10.4 Conditions to avoid

No specific data.

#### 10.5 Incompatible materials

Highly reactive or incompatible with the following materials: oxidising materials.

Reactive or incompatible with the following materials: reducing materials, organic materials, acids, alkalis and moisture.

### SECTION 10: Stability and reactivity

#### 10.6 Hazardous decomposition products

When exposed to high temperatures (i.e. in case of fire) harmful decomposition products may be formed:

Decomposition products may include the following materials: metal oxide/oxides

### SECTION 11: Toxicological information

#### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Repeated inhalation of dust can produce varying degrees of respiratory irritation or lung damage.

##### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
zinc powder - zinc dust (stabilized)	LC50 Inhalation Dusts and mists	Rat	5.41 mg/l	4 hours
	LD50 Oral	Rat	>2000 mg/kg	-
zinc oxide	LC50 Inhalation Dusts and mists	Rat	>5.7 mg/l	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

##### Acute toxicity estimates

Product/ingredient name	Oral mg/kg	Dermal mg/kg	Inhalation (gases) ppm	Inhalation (vapours) mg/l	Inhalation (dusts and mists) mg/l
zinc powder - zinc dust (stabilized)					5.41

##### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure
zinc powder - zinc dust (stabilized)	Skin - Mild irritant	Human	-	72 hours 300 Micrograms Intermittent
zinc oxide	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams

##### Mutagenic effects

No known significant effects or critical hazards.

##### Carcinogenicity

No known significant effects or critical hazards.

##### Reproductive toxicity

No known significant effects or critical hazards.

##### Teratogenic effects

No known significant effects or critical hazards.

##### Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
No known data available in our database.			

##### Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
No known data available in our database.			

##### Aspiration hazard

Product/ingredient name	Result
No known data available in our database.	

##### Information on likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation.

##### Potential chronic health effects

#### 11.2 Information on other hazards

Endocrine disrupting properties : No known data available in our database.

### SECTION 11: Toxicological information

Other information : No additional known significant effects or critical hazards.

### SECTION 12: Ecological information

#### 12.1 Toxicity

Do not allow to enter drains or watercourses. Very toxic to aquatic life with long lasting effects.

Product/ingredient name	Result	Species	Exposure
zinc powder - zinc dust (stabilized)          zinc oxide	Acute EC50 0.3 mg/l Marine water	Algae	72 hours
	Acute EC50 0.354 mg/l Fresh water	Daphnia	48 hours
	Acute LC50 0.238 - 0.269 mg/l Fresh water	Fish	96 hours
	Chronic EC10 27.3 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
		- Exponential growth phase	
	Chronic EC10 59.2 µg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 9 mg/l Fresh water	Aquatic plants - Ceratophyllum demersum	3 days
	Chronic NOEC 178 µg/l Marine water	Crustaceans - Palaemon elegans	21 days
	Chronic NOEC 2.6 µg/l Fresh water	Fish - Cyprinus carpio	4 weeks
	EC50 0.413 mg/l	Daphnia	48 hours
	LC50 0.1169 mg/l	Fish	96 hours
	Acute EC50 0.17 mg/l	Algae - Pseudokirchneriella subcapitata	72 hours
		- Exponential growth phase	
	Acute EC50 1 mg/l	Daphnia - Pseudokirchneriella subcapitata - Exponential growth phase	48 hours
	Acute LC50 24600 µg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Chronic EC50 0.136 mg/l	Algae	72 hours

#### 12.2 Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
zinc oxide	-	-	Not readily

#### 12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
zinc oxide	2.2	60960	high

#### 12.4 Mobility in soil

Soil/water partition coefficient (K<sub>oc</sub>) : No known data available in our database.

Mobility : No known data available in our database.

#### 12.5 Results of PBT and vPvB assessment

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
This mixture does not contain any substances that are assessed to be a PBT or a vPvB.							

#### 12.6 Endocrine disrupting properties

No known data available in our database.

#### 12.7 Other adverse effects

No known significant effects or critical hazards.

### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

The generation of waste should be avoided or minimised wherever possible. Residues of the product is listed as hazardous waste. Dispose of according to all state and local applicable regulations. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

European waste catalogue no. (EWC) is given below.

European waste catalogue (EWC) : 08 01 11\*

#### Packaging









### SECTION 13: Disposal considerations

The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

### SECTION 14: Transport information

Transport may take place according to national regulation or ADR for transport by road, RID for transport by train, IMDG for transport by sea, IATA for transport by air.

	14.1 UN / ID no.	14.2 Proper shipping name	14.3 Transport hazard class(es)	14.4 PG*	14.5 Env*	Additional information
<b>ADR/RID Class</b>	UN3077	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Zinc)	9  	III	Yes.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.
<b>IMDG Class</b>	UN3077	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Zinc).	9  	III	Yes.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. <b>Emergency schedules</b> F-A, S-F
<b>IATA Class</b>	UN3077	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Zinc)	9  	III	Yes.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

PG\* : Packing group

Env.\* : Environmental hazards

#### 14.6 Special precautions for user

**Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

#### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable.

### SECTION 15: Regulatory information

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH) Annex XIV - List of substances subject to authorisation - Substances of very high concern

##### Annex XIV

None of the components are listed.

##### Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Not applicable.

##### Other EU regulations

##### Seveso category

This product is controlled under the Seveso III Directive.

<b>Seveso category</b>
E1: Hazardous to the aquatic environment - Acute 1 or Chronic 1

#### 15.2 Chemical safety assessment



### SECTION 16: Other information

Abbreviations and acronyms : ATE = Acute Toxicity Estimate  
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
EUH statement = CLP-specific Hazard statement  
RRN = REACH Registration Number  
DNEL = Derived No Effect Level  
PNEC = Predicted No Effect Concentration

Full text of abbreviated H statements : H400 Very toxic to aquatic life.  
H410 Very toxic to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS] : Aquatic Acute 1 SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1  
Aquatic Chronic 1 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1

#### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
SHORT-TERM (ACUTE) AQUATIC HAZARD	Calculation method
LONG-TERM (CHRONIC) AQUATIC HAZARD	Calculation method

#### Notice to reader

▣ Indicates information that has changed from previously issued version.

The information contained in this safety data sheet is based on the present state of knowledge and EU and national legislation. It provides guidance on health, safety and environmental aspects for handling the product in a safe way and should not be construed as any guarantee of the technical performance or suitability for particular applications.

It is always the duty of the user/employer to ascertain that the work is planned and carried out in accordance with the national regulations.

# Safe Use of Mixture Information

## Hempel's Zinc Metal Pigment 97170



This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

### General description of the process covered

Indoor or outdoor spray painting by professionals or with brush, roller, putty knife, dipping etc. with good general room ventilation.

**This safe use information is linked to** : Professional spray painting and/or low-energy painting, local effect  
Health hazard: Not classified.

**Sector(s) of use** : Industrial uses - Professional uses

**Product category(ies)** : Coatings and paints, thinners, paint removers

### Operational conditions

**Place of use** : Indoor or outdoor use

### Risk management measures (RMM)

Contributing activity	Process category (ies)	Maximum duration	Ventilation		Respiratory	Eye	Hands
			Type and air changes per hour				
Preparation of material for application	PROC05	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	None
Loading of application equipment and handling of coated parts before curing	PROC08a	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	None	None
Professional application of coatings by brush or roller	PROC10	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	None	None
Professional application of coatings by spraying	PROC11	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	None
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	None	None
Cleaning	PROC05	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	None
Waste management	PROC08a	More than 4 hours	Local exhaust ventilation - Outdoors	3 - 5	None	None	None

See chapter 8 of this Safety Data Sheet for specifications.

