intended uses

A quick drying water based primer/base coat that acts as a primer and adhesion promotor for the Ardenbrite Metallic Paint. Reduces overcoating intervals and minimises down time.

Suitable for use on, wood, plaster, ceramic, previously painted and cementitious areas, and on ferrous and non ferrous metals.

product description

Single pack water based acrylic, containing inorganic pigments.

product information

Product reference	AB4380020
Volume solids	40%
Typical thickness	40 microns per coat
Theoretical coverage	10m2/litre
Practical coverage	Dependent upon surface profile, wastage etc
Appearance/Colour range	Matt
Appearance/Colour range VOC content	Matt 27g/L

application details

Mix ratio	N/A	
Method of application	Preferred application is by brush or roller. If conventional spraying thin by 5-10% volume with water.	
Thinner	Water (if required)	
Cleaner	Water for cleaning equipment	
Pot Life	N/A	

Drying time

Storage

Substrate	Touch Dry	Hard Dry	Overcoating Interval	
Temperature			Minimum	Maximum
20°C	1-2 hours	4-6 hours	2-4 hours	7 days

Note: Drying/curing times will be shortened by higher temperatures and lengthened by lower temperatures

Store closed containers in frost free conditions.

storage and handling

Pack Size	500ml, 1 and 2.5 litres	
Flash point	Non Flammable	
Product weight	c. 1.21 kg/litre	
Shelf life	12 months in unopened containers protected from temperature extremes.	

surface preparation

Thoroughly clean down all areas to be treated, removing all loose material, dirt, etc.

Internal Non-Porous Substrates: eg. Previously painted, ceramic, radiators etc. Ensure surfaces are clean, dry and free from oil, grease and other contamination. (Note: if existing coating is hard/glossy then abrade before application).

External Non-Porous Substrates: eg. Previously painted, etc ensure surfaces are clean, and free from oil, grease and other contamination. (Note: if existing coating is hard/glossy then abrade before application).

Internal Porous Substrates: eg. plaster, wood, etc seal with QD Base Coat thinned by up to 10% by volume.

External Porous Substrates: eg. cement, render, etc seal with QD Base Coat thinned by up to 10% by volume.

Internal MDF, Plasterboard: apply 1 coat of Blackfriar Multi-Purpose Primer thinned by up to 5% by volume.

Internal Ferrous Metal: eg. cast iron, steel etc. ensure surfaces are clean, dry and free from oil, grease and other contamination. Apply 1 coat Blackfriar Multi-Purpose Primer.

External Untreated Ferrous Metal: apply 1 coat of Blackfriar Red Oxide Metal Primer.

External Galvanised Steel: apply 1 coat of Blackfriar Multi-Purpose Primer.

Other Non Ferrous Metals: consult Tor technical Department.

limitations

Drying time is dependent on film thickness, temperature and humidity. Do not apply if relative humidity exceeds 85%. Protect material and the drying film from frost. Do not apply below 10°C. Protect drying film from rainfall until dry.

safety precautions

A copy of the appropriate Health & Safety Data Sheet should be consulted prior to using the product. Contact Sales on 0191 4106611

Minimum precautions for all paints:

- 1. Avoid skin and eye contact i.e. wear gloves, goggles, etc
- 2. Ensure good ventilation, mechanical if necessary.
- 3. Store and use away from heat and flame.
- 4. Do not eat or smoke in the vicinity of work.
- 5. Wash hands before eating.
- 6. Refer to supply container for additional warning labels.

definitions

Tolerances All information quoted in this data sheet is subject to

normal manufacturing tolerances.

Practical coverage Practical coverage can vary considerably depending on

method of application, surface roughness, weather

conditions and complexity of the structure.

Pot Life Applies only to two component products and refers to

the time the mixture remains usable.

disclaimer

The information contained herein is to the best of our knowledge true and accurate and is given in good faith but without warranty. The user will be deemed to have satisfied him/herself independently as to the suitability of our products for his/her own particular purpose. In no event shall Tor Coatings be liable for consequential or incidental damages.

This document will normally be updated at least every two years. It is the users responsibility to ensure that they have the current copy.

Updated: July 2013