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# WHERE TO USE

For the repairing, levelling-off and smoothing up to a feather edge of interior floors, walls, steps and corners where quick hardening and drying, together with a particularly smooth final surface, are required.

#### Some application examples

- Smoothing concrete slabs, **Mapcem**, **Mapecem Pronto, Topcem**, **Topcem Pronto** and anhydrite-based screeds, heated floors, magnesium and cast asphalt.
- Smoothing terrazzo, ceramic and natural stone.
- Smoothing concrete walls and cement renders.
- Repairing or levelling steps, landings and the edges of columns.

By adding **Latex Plus** to **Planipatch**, excellent bonding strength to metal surfaces, old rubber floors, PVC, chipboard, parquet, linoleum and similar materials is achieved.

#### **TECHNICAL CHARACTERISTICS**

**Planipatch** is a grey-coloured powder, made up of special cement binders, selected graded aggregates and synthetic additives blended together according to a formula developed in MAPEI's own research laboratories.

When **Planipatch** is mixed with water, it becomes a thixotropic paste which may be easily applied, has

high bonding strength with the substrate and dries so quickly that successive painting or the laying of flooring or ceramic coverings may be carried out after only 4 to 6 hours of it being applied.

**Planipatch** hardens without shrinking and without forming cracks, and reaches high compressive and flexural strength and a high level of resistance to impact and abrasion. The final finish of surfaces in **Planipatch** is extremely smooth and fine, which makes it particularly suitable for the laying of all types of soft-flooring and coverings.

**Planipatch** may also be used for smoothing-off up to a feather edge.

#### RECOMMENDATIONS

- When mixing, do not use more than the recommended amount of water, and do not add more water once the mix has started to set.
- Do not add lime, cement or plaster to the mix.
- Do not use for external purposes.
- Do not use on substrates subject to continuous rising damp.
- Do not use at temperatures lower than +5°C.
- Protect it from evaporating too quickly in hot and/or windy weather.





Smoothing an existing wall covering with Planipatch



Mixing Planipatch with Latex Plus for smoothing difficult and deformable substrates



Planipatch mixed with Latex Plus for smoothing over metal

- Do not leave bags of **Planipatch** exposed to direct sunlight or direct heat prior to it being used.
- Do not apply layers less than 3 mm thick of **Planipatch** if parquet is to be installed.
- If the thickness of the layer is more than 10 mm, use **Nivorapid**.
- For smoothing-off or for spot-grouting wooden substrates, use **Planipatch** mixed with **Latex Plus** instead of water.

#### **APPLICATION PROCEDURE Preparation of the substrate**

The substrate must be solid, dry, free of dust, loose or flaky material, paint, wax, oil, rust and traces of plaster.

Cement-based surfaces which are not solid enough must either be removed or, where possible, consolidated with **Prosfas**.

Dusty or highly-porous concrete surfaces must be treated by applying a coat of **Eco Prim T** diluted 1-1 with water to consolidate the dust and provide uniform absorbency in the substrate.

Anhydrite screeds may only be levelled-off with **Planipatch** if they have been previously sanded and treated with a coat of **Eco Prim T** or **Mapeprim SP**.

On existing ceramic or natural stone surfaces, apply a coat of **Mapeprim SP**, or **Eco Prim T** diluted with water at a ratio of 1:1-1:2 after cleaning it with a suitable detergent followed by mechanical abrasion. Carry out smoothing operations before the **Mapeprim SP** completely sets (when touch-tested, a fingerprint mark is left).

# **Preparation of the mix**

Pour the contents of a 10 kg bag of **Planipatch** into 2.6 kg of clean water while stirring, and continue stirring with a low-speed mixer until a smooth, homogenous, lump-free paste is obtained.

The quantity of **Planipatch** mixed in each batch must be used within 10 minutes (at a temperature of  $+23^{\circ}$ C).

#### Application of the mix

Apply the mix with a long, metal trowel. If necessary, several coats may be applied one after the other (wait approximately 40 to 50 minutes between each coat, according to the temperature). Surfaces smoothed off with **Planipatch** are ready for successive applications after only 4 to 6 hours of it being laid.

#### Cleaning

**Planipatch** may be rinsed off from hands and tools with water if it has not yet set.

# CONSUMPTION

The consumption of **Planipatch** is  $1.5 \text{ kg/m}^2$  per mm of thickness.

# PACKAGING

Planipatch is available in 10 kg bags.

# STORAGE

When stored in a dry place, **Planipatch** remains stable for at least 12 months. Prolonged storage of **Planipatch** may, over a length of time, lengthen its setting time, but has no effect on its final characteristics.

Manufactured in compliance with the regulations of the 2003/53/EC Directive.

# SAFETY INSTRUCTIONS FOR THE PREPARATION AND APPLICATION

**Planipatch** contains cement, that in contact with sweat or other bodily fluids produces an irritant alkaline reaction and allergic reactions in those predisposed. Wear protective clothing, gloves and eye/face protection.

Use protective gloves and goggles. For further and complete information about a safety use of our product please refer to our latest version of the Material Safety Data Sheet.

PRODUCT FOR PROFESSIONAL USE.

## N.B.

Whilst we try to ensure that any advice, recommendations or information given in our literature is accurate and correct, we have no control over the circumstances in which our product is used. It is therefore important that the end users satisfy themselves that the product and conditions are suitable for the envisaged application. No warranty can be given or responsibility accepted other than, that the product supplied by us will meet our written specification.

End users should ensure that our latest product data and safety information sheets have been consulted prior to use.

# Please refer to the current version of the Technical Data Sheet, available from our web site www.mapei.com



This symbol is used to identify Mapei products which give off a low level of volatile organic compounds (VOC) as certified by GEV (Gemeinschaft Emissionskontrollierte Verlegewerkstoffe, Klebstoffe und Bauprodukte e.V), an international organisation for controlling the level of emissions from products used for floors.



Our Commitment To The Environment More than 150 MAPEI products assist Project Designers and Contractors create innovative LEED (The Leadership in Energy and Environmental Design) certified projects, in compliance with the U.S. Green Building Council.

All relevant references for the product are available upon request and from www.mapei.com

# **TECHNICAL DATA (typical values)**

PRODUCT IDENTITY	
Consistency:	fine powder
Colour:	grey
Density (kg/m³):	1,150
Dry solids content (%):	100
Storage:	12 months in the original packaging in a dry place
Hazard classification according to EC 1999/45:	irritant. Before using refer to the "Safety instructions for preparation and application" paragraph and the information on the packaging and Safety Data Sheet
Customs class:	3824 50 90
COMPOSITION AND PROPERTIES OF THE MIXTURE (T = +23°C, R.H. = 50%)	
Mixing ratio:	25-27 parts water per 100 parts Planipatch
Thixotropic properties:	yes
Density of the mix (kg/m³):	1,850
pH of the mix:	approx. 12
Application temperature range:	from +5°C to +30°C
Pot life:	approx. 10 minutes
Setting time:	approx. 25 minutes
Set to light foot traffic:	approx. 2 hours
Waiting time before subsequent bonding:	4 to 6 hours
FINAL PERFORMANCES	
Compressive strength (N/mm <sup>2</sup> ): - after 6 hours: - after 1 day: - after 3 days: - after 7 days: - after 28 days:	20 25 30 34 39
Flexural strength (N/mm <sup>2</sup> ): - after 6 hours: - after 1 day: - after 3 days: - after 7 days: - after 28 days:	3.5 4 6 7 9
Brinell hardness (N/mm <sup>2</sup> ): - after 6 hours: - after 1 day: - after 3 days: - after 7 days: - after 28 days:	71 94 95 97 98





515-7-2010

(U.K.) A.G. BETA

