





Rofalin Acrylic

Weather protection paint for wood and other substrates in indoor and outdoor areas







Colour	Availability					
	Quantity per pallet	672	200	96	30	22
	Size / Quantity	0,75 l	2,5 l	5 l	10 l	20 l
	Type of container	Tin bucket				
	Container code	01	03	05	10	20
	Art. no.					
anthracite grey (RAL 7016)	2323					
light grey (RAL 7035)	2324					
fir green (RAL 6009)	2325					
moss green (RAL 6005)	2326					
white (RAL 9016)	2330					
grey	2332			•		
dark brown	2334			•		
black	2336			•		
special colours*	2343					
Base A	015020					
Base B	015021					
Base C	015022					
*Minimum order 5 l						

Application rate

80-100 ml

Approx. 80 - 100 ml/m² per coat If pre-treated with Aqua AG-26 Universal Primer (for light colours): $1 \times 100 \text{ ml/m}^2$

See application examples for substrate-specific set-up

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Range of use



- For use on interior and exterior wood
- Wood building elements with limited dimensional stability, e.g. folding shutters, matchboarding, summerhouses
- Wood building elements with no dimensional stability: e.g. fences, framework, carports,
- Zinc roof gutters and zinc sheet metal
- Many other different substrates
- Do not apply to freshly impregnated wood. Observe fixation time.
- When applying to chairs, benches etc. apply an additional protective coat of Aqua MSL-45/sm clear UV+ (7130) to prevent abrasion of pigments.
- For use by professionals

Property profile



- Highly opaque
- Does not flake
- Alkali-resistant, including when used on mineral substrates
- Weatherproof and moisture-regulating
- Low solvent, environmentally compatible, mild odour
- Quick drying
- Scrub-proof
- All colours are mixable with one another
- Brilliant, pure, intensive colours have a lower hiding power due to their pigments. We recommend fully pre-coating such areas with a matching coloured primer if using critical colours.

Characteristic data of the product

Density (20 °C)	approx. 1.15 - 1.24 g/cm³
Viscosity (20 °C)	approx. 2700 mPa s
Odour	weak, characteristic
Degree of gloss	matt

The values stated represent typical characteristic data of the product and are not to be understood as bindin product specifications.

Certificates

> DIN EN 71-3 "Migration of certain elements"

Additional information

> Colour card

Possible system products

- > Aqua IG-15 Impregnation Primer IT* (7145)
- Induline SW-910 (3777)
- > Agua AG-26 Universal Primer (7147)
- > Agua OZA-90 Open Time Additive (5320)
- Impregnation Primer (0642)
- Primer Hydro F (2842)
- Sealing Primer (3440)
- > Primer HF (6438)

*Use biocidal products carefully.

Always read the label and product information before use.

Preparation

Substrate requirements

Wood building elements with limited or no dimensional stability: wood moisture content max. 18%

Substrate preparation





Thoroughly remove any dirt, grease and non-adhering old coatings.

Wood substrates:

Sand grey and weathered wood surfaces down to sound, bright wood.

Remove loose and torn knots as well as resin that bleeds and clean with a suitable product (e.g. thinner & brush cleaner).

Exterior wood that is to be protected against wood-destroying soft rot and blue stain and/or insects should be pre-treated with a suitable wood preservative* [see system products]. (*Use biocides safely. Always read the label and product information before use.)

Observe BFS Code of Practice No. 18 "Coatings on Wood and Wooden Working Materials in Outdoor Areas".

To prevent bleeding of substances in the wood, apply a primer coat of Aqua AG-26 Universal Primer when using this product in white or light colours.

To avoid bleeding of substances in the wood into adjoining building elements (e.g. infilling in framework areas), treat the wood all round.

Old weathered carbolineum coatings can only be coated with dark colours. Always test first with a trial coating.

Zinc (galvanised steel):

Clean with an ammonium-based wetting agent, using an abrasive pad. Observe BFS Code of Practice No. 5.

Pre-treat with Aqua AG-26 Universal Primer if the substrate is exposed to increased mechanical stresses.

Mineral substrates:

Substrates should be prepared in accordance with the guidelines for scrub-proof and weather-resistant dispersion paints (DIN 53778).

Thoroughly remove algae and moss from old fibrated cement surfaces. Allow the substrate to dry fully.

Repair damaged render.

Set up a trial area to test whether the product can be used to rework old oil-based coatings.

Directions







Conditions for use

Temperature of the material, air and substrate: from min. +5 °C to max. +25 °C.

Stir well and apply quickly using a brush or roller.

Observe the waiting times between coats.

See application examples for substrate-specific set-up.

Tips on use



If using white or light colours, apply 2 primer coats of Aqua AG-26 Universal Primer.

The colour shown on the sample does not appear until the material has dried.

Paint-on-paint contact, e.g. stacking, should be avoided. Do not use on wood impregnated with boron salts.

Ensure sufficient ventilation when applying indoors.

Drying

2 - 4 hours at 20 °C and 65% relative humidity.

Exterior wood should be protected from rain for at least 4 hours after coating (danger of washing off).

Low temperatures, poor ventilation and high humidity delay drying.

Thinning

Dilute with water if necessary.





Application examples

■ Substrate-specific set-up

bstrate-speci	nc set-up			
plication amples	Impregnation	Primer coat	Intermediate coat	Finishing coat
bood bstrates: treated ood, d weathered both bstrates, novation ats on spersion ints, rnishes and ood esservation ains	If necessary, using Aqua IG-15 Impregnation Primer IT (in outdoor areas only)	Aqua AG-26 Universal Primer or Rofalin Acrylic	Aqua AG-26 Universal Primer or Rofalin Acrylic	Rofalin Acrylic
alvanised eel): alvanised eel and rigid C, anovation ats on old atings		Aqua AG-26 Universal Primer (for higher requirements)	Rofalin Acrylic	Rofalin Acrylic
neral bstrates: ore- nforced ment		1-2 x Primer HF	Rofalin Acrylic	Rofalin Acrylic
r-faced ncrete, n-porous ncrete		Primer H		
d renders, terior		Primer HF for sanding, chalky renders;	Rofalin Acrylic diluted with 10%	Rofalin Acrylic
	plication amples od ostrates: treated od, l weathered od ostrates, novation ats on persion ints, mishes and od eservation ins c lvanised el): c, vanised el and rigid c, novation ats on old atings neral ostrates: re- inforced ment r-faced increte, n-porous increte d renders,	plication amples od If necessary, using Aqua IG-15 treated Impregnation od, Primer IT I weathered (in outdoor areas only) od ostrates, novation ats on persion ints, mishes and od eservation ins c Ivanised el): c, vanised el and rigid C, novation ats on old atings neral ostrates: re- inforced ment r-faced increte, n-porous acrete d renders,	plication imples od	treated Impregnation or Rofalin Acrylic Impression ints, mishes and od servation ins c





	Stable renders, interior (gypsum plasters, lime mortar plaster, fair- faced masonry)	-	Rofalin Acrylic diluted with 10% water		Rofalin Acrylic
	Renovation - coats on stable old dispersion paint coats, synthetic renders	_		Rofalin Acrylic diluted with 10% water	Rofalin Acrylic
	Gypsum - plasterboard	-	Primer Hydro F	Rofalin Acrylic	Rofalin Acrylic
	Wallpaper, - coarse fibres etc.		Rofalin Acrylic		Rofalin Acrylic
Notes	On planed larch and softwoods with a high resin content, the coating may have reduced adhesion and resistance to weathering. This is especially the case on horizontal year rings, knots and areas of winter growth that are high in resin. Maintenance and renovation must be carried out more frequently on these surfaces. The only remedy for this is preweathering or very coarse sanding (P80). If these wood types are rough-sawn, considerably longer maintenance and renovation intervals are to be expected.				
					l.
Tools / Cleaning	Paintbrush with a	acrylic bristles, flat bru	sh, foam roller		1.
Tools / Cleaning	Clean tools imme	ecrylic bristles, flat brust ediately after use with versidue from cleaning is	water and detergen		1.
Tools / Cleaning Storage / Shelf life	Clean tools imme Ensure that any r	ediately after use with v	water and detergen s disposed of corre	ctly.	
Storage / Shelf life	Clean tools imme Ensure that any r At least 36 month frost.	ediately after use with vesidue from cleaning is	water and detergen s disposed of corre al containers stored spects of transporti	ctly. I cool, dry and prot	ected from dling the

Technical Data Sheet Product number 2330





VOC content as per the "Decopaint" Directive (2004/42/EC)

EU limit value for the product (cat A/d): max. 130 g/l (2010). This product contains < 130 g/l VOC.

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VOC Kat. A/d 2010: 130g/l max.: 130g/l

Please note that the data and information given above have been calculated as guidelines in the laboratory and from real-life experience and are therefore not binding as a basic principle.

This information is therefore of a general nature only and describes our products and how they are used and worked with. In this respect, it must be borne in mind that the varied and diverse nature of the

prevailing working conditions, materials used and construction sites encountered means that not every individual case can be covered. In this respect, we therefore recommend either conducting tests or liaising with us in the event of any doubt. Unless we have provided express written assurance of the products' specific suitability or characteristics in respect of a contractually stipulated intended use, any technical application-related advice or instruction will never

be binding, even though it is provided to the best of our knowledge. In all other respects, our general terms and conditions of sale and delivery shall apply.

When a new version of this Technical Data Sheet is published, it shall replace the previous version.