

**PRODUCT TYPE**

Water-borne primer.

The product has been classified to **Group M1** in Emission Classification of building materials.

The product has been awarded the Key Flag Symbol (Avainlippu), marking Finnish origin.

**USAGE**

FORME is suitable for priming parquet and wooden floors using all application methods. To be used in combination with Teknos parquet lacquers.

**TECHNICAL DATA****Solids**

About 31 % by volume

**Volatile organic compound (VOC)**

EU VOC limit value (kat A/i): 140 g/l. The product's VOC: max. 140 g/l.

**Practical spreading rate**

One coat with steel trowel:	abt. 25 m <sup>2</sup> /l
3 coats with steel trowel:	10 - 12 m <sup>2</sup> /l
One coat with felt trowel, lacquer brush or lacquer roller	abt. 10 m <sup>2</sup> /l

**Density**

abt. 1.0 g/ml

**Drying time, +20°C / RH 50 %****- steel trowel application**

after 30 - 60 min

**- felt trowel, lacquer roller or brush application**

after 2 h

The drying process will be slower in cold and/or damp.

**Thinner, clean up**

Water. Wash the equipment immediately after use with water and RENSA BRUSH brush cleaner.

**Colours**

Clear

**Packages**

(availability varies by country)

**Clear:** 5 L**SAFETY MARKINGS**

See Safety Data Sheet.

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**DIRECTION FOR USE****Surface preparation and application**

Sand the wooden surface properly, finish with sandpaper n:o 100 or finer. Fill the gaps with GAP Parquet putty during the intersanding process. After finishing sanding, apply a coat of FORME primer with a stainless steel trowel, felt trowel, lacquer brush or roller.

Steel trowel application: Apply 3–4 coats. If needed, intersand between coats with, for example, abrasive net or sandpaper grit 120.

Felt trowel, lacquer roller or brush application: Apply one coat. Intersand between coats with, for example, abrasive net or sandpaper grit 120. If needed, apply another coat with a steel trowel.

After priming, finish with Teknos water-based parquet lacquer.

Water-borne primers may cause slight swelling of the wooden surface. If an absolutely smooth surface is desired, sand the surface lightly after the first lacquer coat.

Ensure that the primer has fully dried before applying the top lacquer.

**Application conditions**

The surface to be varnished has to be dry.

The moisture content of the wood should be  $7 \pm 2$  % by weight.

The temperature of the air, the surface and the lacquer shall be above +18 - 24°C and the relative humidity of the air 40 - 60% during the time of application and drying.

**ADDITIONAL INFORMATION**

Storage time: in unopened containers, above +1°C, for 1 year.  
MUST NOT FREEZE.

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The information of this data sheet is based on laboratory tests and practical experience. The figures are for guidance only and depend on, for example, colour and gloss. As we have no control over the use and application conditions, we are only responsible for the quality of the product and guarantee that it conforms to our quality control. We accept no liability for any loss or damage resulting from the application of the product contrary to the directions or the intended use. The latest versions of our data sheets, material safety data sheets and system sheets are on our home pages [www.teknos.com](http://www.teknos.com).

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