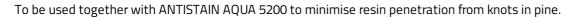


# **TEKNOFILL 5001**

# Acrylate Filler

TEKNOFILL 5001-00, an aqueous product for spot filling of primed wood designated for interior and exterior use such as windows and doors.









## **TECHNICAL DATA**

Fields of application	Exterior doors, Windows
Recommended substrate	Hardwood, Softwood
Volatile organic compound (VOC)	See safety data sheet.
Colours	White.
Storage	Storage temperature is +5°C - +30°C. Shelf life in unopened containers: See
	"Best before date" on the label. Keep containers tightly closed after use.
Packaging	235 ml tube

### **DIRECTION FOR USE**

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Surface preparation	The primed wood must be clean and free from wood dust and contamination.  The moisture content of the wood should be approx. 13% and should not exceed 15%.  Pretreatment is required for wood substrates not meeting Durability Class 3, EN 350:2016.  Teknos has a range of preservative products meeting the requirements of EN 599-1, please contact Teknos for further guidance.
Application method	Filling knife
Application conditions	Optimum temperature for products and surroundings: +18°C - +22°C.  Optimum relative air humidity: Approx. 50%.  Do not use at the following temperatures: Below +5°C and above +25°C.
Thinning	The product is delivered ready for use.
Drying time	+23°C / 50% RH
fit for sanding and overcoating	1-3 h
	The drying times are approximate and may vary according to wood quality, temperatures, humidity, ventilation, and film thickness.
Coating system	Primed parts must always be protected with a topcoat treatment before they are exposed to the influence of the weather.
Cleaning	Water.



#### **HEALTH AND SAFETY**

**Safety and precaution measures** See safety data sheet.

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