



# Kestrel

## Overbanding Tape

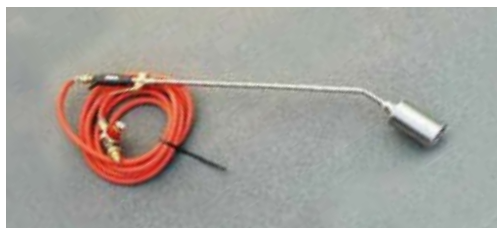
### APPLICATION INSTRUCTIONS

The air temperature should be at least 5°C with a surface temperature 3°C above dew point and the relative humidity below 90%, thus ensuring that the surface is dry and that condensation will not occur during application or drying. The drying times will be significantly extended in cold, damp conditions.

### Surface Preparation

All application surfaces must be clean, dry and free from any contaminants such as oil, grease, petrol, wax and loosely adhered materials prior to the application of the Kestrel Overbanding Tape.

Any smooth, polished surface such as concrete or bitumen/blacktop surfaces with a high stone content requires a primer/tack coat to be applied before application of the Kestrel Overbanding Tape. Promain recommends the use of Tack Coat in all these circumstances. On aged asphalt tack coat is not required.



### Equipment Required

- Portable universal medium gas torch and appropriate fuel
- A stiff bristled brush
- Tack Coat (Available on request)
- A Hand-held Dispenser (if aggregate is to be added)

### Application

Sweep surface with a stiff bristled brush ensuring surface is free from dust, dirt, etc prior to commencing the fit.

Moisture should be removed from the surface by holding the gas torch 1 to 6 inches above the surface. Start at one end and move the flame from side to side over the area.

Apply the Tack Coat to the surface and leave to dry.

Remove the backing film from the underside of the Kestrel Overbanding Tape. Once the backing film has been removed, be careful not to let the materials come in contact with one another as they could fuse together. Lay out the symbol, pre beaded side up in the required position before starting to apply heat.



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Hold the gas torch 4 to 6 inches above the Kestrel Overbanding Tape. Starting at one end while constantly moving the flame in a short side to short side motion (as shown opposite) to gradually heat up the material. Always work from side to side as shown rather down the length of the material.

The product will bubble and melt as it binds permanently with the surface. It is recommended to slightly over-torch the material to ensure it is correctly heated, but care should be taken to avoid severe overheating. Any discolouration that appears during the application will soon disappear after trafficking as the product ages.

Once cool the overbanding can be trafficked immediately.

**If you have enquiries or questions in regards Kestrel Overbanding Tape, please call our Technical Team on 01462 421333.**

