



**Painting Process System
Substrate - Powder Coated Aluminium**

Preparation



Dry sand thoroughly with Red Scotchbrite



Degrease with D837 Degreaser, or Max Meyer 4000 Antistatic Precleaner, either by wiping on with one cloth and wiping off with a second clean cloth, or by spraying onto the substrate and wiping off with a clean cloth.

Selemix Direct Topcoat 7-53X




Mix paint 4:1:2 with 9-070 Hardener and 1-480/1-490 Thinner
Apply 2 full coats to 50-80 microns DFT
If using 1-480 thinner an accelerator can be used at maximum 2% addition
(1 cap per litre of paint) Dry at 30C for 12 hours.



Product :
Selemix 7-53X Direct Topcoat

Tech Data Sheet: 570



Painting Process System Substrates – ABS (Window Cassettes)			
Preparation			
	Dry sand thoroughly with Red Scotchbrite		
	Degrease with Max Meyer 4000 Antistatic Pre-cleaner, either by wiping on with one cloth and wiping off with a second clean cloth, or by spraying onto the substrate and wiping off with a clean cloth.		
Selemix Direct Topcoat (50, 70% Gloss)			
	Mix paint 4:1:2 with 9-070 Hardener and 1-480/1-490 Thinner Apply 2 full coats to 50-80 microns DFT If using 1-480 thinner an accelerator can be used at maximum 2% addition (1 cap per litre of paint) Dry at 30C for 12 hours.		
	<table border="1"><tr><td>Product : Selemix 7-53X Direct Topcoat</td><td>Tech Data Sheet: 570</td></tr></table>	Product : Selemix 7-53X Direct Topcoat	Tech Data Sheet: 570
Product : Selemix 7-53X Direct Topcoat	Tech Data Sheet: 570		





Painting Process System Substrates – Foiled Items

Preparation



Dry sand thoroughly with Red Scotchbrite



Degrease with Max Meyer 4000 Antistatic Pre-cleaner, either by wiping on with one cloth and wiping off with a second clean cloth, or by spraying onto the substrate and wiping off with a clean cloth.

Selemix Direct Topcoat (50, 70% Gloss)

Mix paint 4:1:2 with 9-070 Hardener and 1-480/1-490 Thinner
Apply 2 full coats to 50-80 microns DFT
If using 1-480 thinner an accelerator can be used at maximum 2% addition (1 cap per litre of paint) Dry at 30C for 12 hours.



Product :
Selemix 7-53X Direct Topcoat

Tech Data Sheet: 570



Painting Process System Substrates – uPVC (Moulded and Extruded)

Preparation



Dry sand thoroughly with Red Scotchbrite



Degrease with D837 Degreaser, or Max Meyer 4000 Antistatic Precleaner, either by wiping on with one cloth and wiping off with a second clean cloth, or by spraying onto the substrate and wiping off with a clean cloth.

Selemix Direct Topcoat (50, 70% Gloss)

Mix paint 4:1:2 with 9-070 Hardener and 1-480 Thinner
Apply 2 full coats to 50-80 microns DFT
Accelerator can be used at maximum 2% addition (1 cap per litre of paint)
Dry at 30C for 12 hours.



Product :
Selemix 7-53X Direct Topcoat

Tech Data Sheet: 570



Painting Process System Substrates – GRP Doors

Preparation



Machine sand with P240-320 Discs
Dry sand details thoroughly with Red Scotchbrite Blow
off dust



Degrease with D837 Degreaser, or Max Meyer 4000 Antistatic Precleaner,
either by wiping on with one cloth and wiping off with a second clean cloth,
or by spraying onto the substrate and wiping off with a clean cloth.
Tack off with tack rag

Selemix Direct Topcoat (50, 70% Gloss)



Mix paint 4:1:1 – 1.5 with 9-070 Hardener and 1-480/1-490 Thinner
Apply 2 full coats to 50-80 microns DFT
If using 1-480 thinner an accelerator can be used at maximum 2% addition
(1 cap per litre of paint) Dry at 30C for 12 hours.

Product :
Selemix 7-53X Direct Topcoat

Tech Data Sheet: 570