



**SOCOTEC**

This is to certify that

## Protective Treatment XM92/M20

supplied by



PPG Protective & Marine Coatings  
Huddersfield Road  
Birstall  
Batley  
West Yorkshire  
WF19 9XA

has been independently tested by

## SOCOTEC

Derwent House, Bretby Business Park, Ashby Road,  
Burton on Trent, DE15 0YZ

and found to satisfy the requirements of

# Network Rail Specification NR/L3/CIV/039

**Blast cleaned steel to surface standard Sa2½ (BS EN ISO 8501-1)**

<b>High solids epoxy primer</b>	<b>Sigma prime 700</b>	<b>100µm mdft</b>
<b>Item No. 7.2.2</b>	<b>Sigmacover 410</b>	<b>125µm mdft</b>
<b>Epoxy acrylic finish</b>	<b>Sigmadur 540</b>	<b>50µm mdft</b>
<u>Or</u> <b>Item no 7.3.1</b>	<b>Sigmadur 550</b>	<b>50µm mdft</b>
<u>Or</u> <b>Item no 7.3.1</b>	<b>Sigmadur 520</b>	<b>50µm mdft</b>

Certificate No: **XM92/M20 - 178**  
Minimum Expected Service Life: **25 years**  
Formulations Review Date: **7<sup>th</sup> December 2023**

Authorised by:

  
**Ryan Emery**  
**Operations Manager, Coatings**

Date: **07<sup>th</sup> December 2018**