



**SOCOTEC**

This is to certify that

## **Protective Treatment XM92/M21**

supplied by



PPG Protective & Marine Coatings  
Huddersfield Road  
Birstall  
Batley  
West Yorkshire  
WF19 9XA

has been independently tested by

## **SOCOTEC**

**Derwent House, Bretby Business Park, Ashby Road,  
Burton on Trent, DE15 0YZ**

and found to satisfy the requirements of

# **Network Rail Specification NR/L3/CIV/039**

**Blast cleaned steel to surface standard Sa2½ (BS EN ISO 8501-1)**

<b>Item No. 7.1.2</b>	<b>Sigma EP 110 Primer</b>	<b>25µm mdft</b>
<b>Item No. 7.2.3</b>	<b>Sigmashield 460</b>	<b>400µm mdft</b>
<b>Epoxy acrylic finish</b>	<b>Sigmadur 540</b>	<b>50µm mdft</b>
<b><u>Or</u> Item no 7.3.1</b>	<b>Sigmadur 550</b>	<b>50µm mdft</b>
<b><u>Or</u> Item no 7.3.1</b>	<b>Sigmadur 520</b>	<b>50µm mdft</b>

Certificate No: **XM92/M21 - 117**  
Minimum Expected Service Life: **25 years**  
Formulations Review Date: **7<sup>th</sup> December 2023**

Authorised by:

**Ryan Emery**   
**Operations Manager, Coatings**

Date: **07<sup>th</sup> December 2018**