



SOCOTEC

This is to certify that

Protective Treatment XM92/M21

supplied by



PPG Protective & Marine Coatings
Huddersfield Road
Birstall
Batley
West Yorkshire
WF19 9XA

has been independently tested by

SOCOTEC

**Derwent House, Bretby Business Park, Ashby Road,
Burton on Trent, DE15 0YZ**

and found to satisfy the requirements of

Network Rail Specification NR/L3/CIV/039

Blast-cleaned steel to surface standard Sa2½ (BS EN ISO 8501-1)

Epoxy Primer	Sigmacover 280	50µm mdft
Item No. 7.2.3	SigmaShield 460	250µm mdft
Item No. 7.3.1	SigmaDur 520	50µm mdft
<u>or</u>	SigmaDur 550	50µm mdft
<u>or</u>	SigmaDur 550H	50µm mdft
<u>or</u> Epoxy acrylic finish	SigmaDur 540	50µm mdft

Certificate No: **XM92/M21 - 192**
Minimum Expected Service Life: **25 years**
Formulations Review Date: **12th November 2023**

Authorised by:


Ryan Emery
Operations Manager, Coatings

Date: **12th November 2018**