



This is to certify that

## Protective Treatment M24

supplied by

# HEMPEL

Hempel UK Ltd, Berwyn House, The Pavillions, Llantarnam Park, Cwmbran,  
Torfaen, NP44 3FD

has been independently tested by

## SOCOTEC

Derwent House, Bretby Business Park, Ashby Road,  
Burton on Trent DE15 0YZ

and found to satisfy the requirements of

## Network Rail Specification NR/L3/CIV/039

7.1.5 Hempadur Mastic Aluminium 45880-19910	100µm mdft
7.1.7 Hempadur Mastic 45880	100µm mdft
7.3.1 Hempthane HS 55810 (Gloss)	50µm mdft
<i>or</i>	
7.3.1 Hempthane HS 55610 (Semi Gloss)	50µm mdft
<i>or</i>	
7.3.4 Hempaxane Light 55030 – Polysiloxane Finish	50µm mdft

Certificate No: **M24 - 069**  
Minimum Expected Service Life:  
**25 years** – Blast Cleaned Steelwork (SA2.5)  
**15 years** – Aged existing coatings or  
ST3 prepared steelwork

Formulations Review Date: **30<sup>th</sup> July 2025**

Authorised by:

**Ryan Emery**  
Operations Manager, Coatings

Date: **30<sup>th</sup> July 2020**