



This is to certify that

Protective Treatment M34

supplied by

HEMPEL

Hempel UK Ltd, Berwyn House, The Pavillions, Llantarnam Park, Cwmbran,
Torfaen, NP44 3FD

has been independently tested by

SOCOTEC

Derwent House, Bretby Business Park, Ashby Road,
Burton on Trent DE15 0YZ

and found to satisfy the requirements of

Network Rail Specification NR/L3/CIV/039

7.2.6 Hempadur Multi Strength 45540
7.3.1 Hempthane HS 55610

400µm mdft
50µm mdft

Certificate No: **M34 - 011**
Minimum Expected Service Life:
25 years – Blast Cleaned Steelwork (SA2.5)
15 years – Aged existing coatings, wet blast or
ST3 prepared steelwork

Authorised by:

Formulations Review Date: **30th July 2025**

Ryan Emery
Operations Manager, Coatings

Date: **30th July 2020**