



This is to certify that

## Protective Treatment M34

supplied by

# HEMPEL

Hempel UK Ltd, Berwyn House, The Pavillions, Llantarnam Park, Cwmbran,  
Torfaen, NP44 3FD

has been independently tested by

## SOCOTEC

Derwent House, Bretby Business Park, Ashby Road,  
Burton on Trent DE15 0YZ

and found to satisfy the requirements of

## Network Rail Specification NR/L3/CIV/039

7.2.6 Hempadur Multi Strength 45540  
7.3.1 Hempthane HS 55810

400µm mdft  
50µm mdft

Certificate No: **M34 - 012**  
Minimum Expected Service Life:  
**25 years** – Blast Cleaned Steelwork (SA2.5)  
**15 years** – Aged existing coatings, wet blast or  
ST3 prepared steelwork

Authorised by:

Formulations Review Date: **30<sup>th</sup> July 2025**

**Ryan Emery**  
Operations Manager, Coatings

Date: **30<sup>th</sup> July 2020**