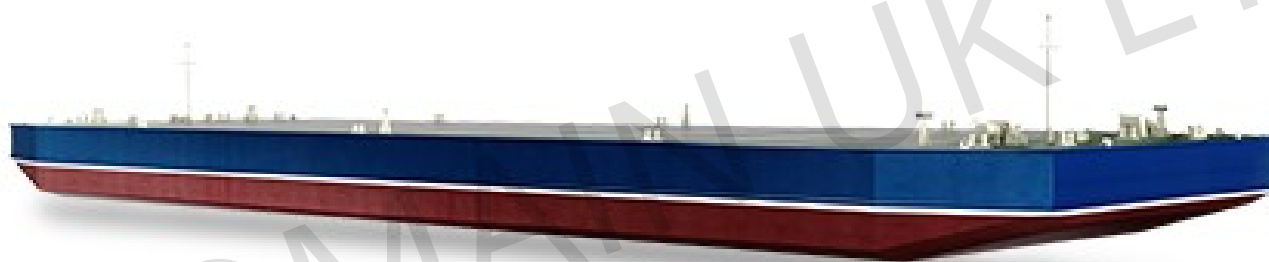


For further information, please call Promain on 01462 421333.



Owner:		Vessel name:	
Yard:		IMO:	Version: 1
Management:		Hull no:	Date: 10/09/2014
Project: Inland Waterways Barge			
Prepared by: Guy Roberts - Jotun Coatings			

Summary



Project	Inland Waterways Barge	Prepared by	Guy Roberts - Jotun Coatings	Version	1
Customer		Approved by	Guy Roberts	Date	10/09/2014
Location					

The paint specification(s) include(s) the following positions and areas

Position	Area	m ²
Underwater Area		10
Topside		10
Superstructure outside		10
Total		30

Summary of products and volumes

Product	Consumption (l)
HARDTOP AX,TINTED OF BASE 3	4
JOTAMASTIC 87,ALUMINIUM	7
JOTAMASTIC 87,BLACK	3
JOTAMASTIC 87,GREY XO	3
JOTAMASTIC SMART PACK,ALUMINIUM	2
JOTAMASTIC SMART PACK,GREY XO	2
JOTUN THINNER NO. 17,CLEAR	1
Total	21

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Technical specification



Project	Inland Waterways Barge	Prepared by	Guy Roberts - Jotun Coatings	Version	1
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Location					

Position	Underwater Area						Area						10 m ²		No.	1
Surface Prep.	Welds shall be pre-treated to ISO 8501-3, minimum grade P 2 and abrasive blast cleaned to ISO 8501-1 Sa 21/2. Leading edges of intact coating shall be feathered to ensure a smooth transition from the coating to the prepared steel.															
Product	Type of coat	Area to paint %	Vol. solids %	Filmthickness (µm)		Loss (%)	Recoating intervals						Thinner		Consumption (l)	
				Dry spec.	Wet spec.		5°C		10°C		23°C		No.	Max %	Theor.	Practical
							Min	Max	Min	Max	Min	Max				
JOTAMASTIC 87,ALUMINIUM	FC	100	87	200	230	30	*	21 d	24 h	18 d	10 h	14 d	17	5	2	3
JOTAMASTIC 87,BLACK	FC	100	82	200	244	30	*	*	24 h	*	10 h	*	17	5	2	3
Total				400												

Remarks:

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Technical specification



Project	Inland Waterways Barge	Prepared by	Guy Roberts - Jotun Coatings	Version	1
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Location					

Position	Topside	Area	10 m ²	No.	2
Surface Prep.	Welds shall be pre-treated to ISO 8501-3, minimum grade P 2 and abrasive blast cleaned to ISO 8501-1 Sa 2 1/2. Leading edges of intact coating shall be feathered to ensure a smooth transition from the coating to the prepared steel.				

Product	Type of coat	Area to paint %	Vol. solids %	Filmthickness (µm)		Loss (%)	Recoating intervals						Thinner		Consumption (l)	
				Dry spec.	Wet spec.		5°C		10°C		23°C		No.	Max %	Theor.	Practical
							Min	Max	Min	Max	Min	Max				
JOTAMASTIC 87,ALUMINIUM	FC	100	87	200	230	30	*	*	24 h	*	10 h	*	17	5	2	3
JOTAMASTIC 87,GREY XO	FC	100	82	200	244	30	*	*	24 h	*	10 h	*	17	5	2	3
HARDTOP AX,TINTED OF BASE 3	FC	100	63	50	79	30	18 h	*	10 h	*	5 h	*	26	5	1	1
HARDTOP AX,TINTED OF BASE 3	FC	100	63	50	79	30	18 h	*	10 h	*	5 h	*	26	5	1	1
Total				500												

Remarks:

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Technical specification



Project	Inland Waterways Barge	Prepared by	Guy Roberts - Jotun Coatings	Version	1
Customer		Approved by	Guy Roberts	Date	10/09/2014
Location					

Position	Superstructure outside						Area						10 m²		No.		3
Surface Prep.	Surfaces shall be prepared by mechanical preparation methods to ISO 8501-1 St 2 to ensure the surface is correctly prepared by removing loose residual corrosion, failed coatings and other contamination so that what remains is intact and well adhered to the surface.																
Product	Type of coat	Area to paint %	Vol. solids %	Filmthickness (µm)		Loss (%)	Recoating intervals						Thinner		Consumption (l)		
				Dry spec.	Wet spec.		5°C		10°C		23°C		No.	Max %	Theor.	Practical	
							Min	Max	Min	Max	Min	Max					
JOTAMASTIC SMART PACK,ALUMINIUM	FC	100	72	80	111	30	20 h	21 d	14 h	18 d	7 h	14 d	17	5	1	2	
JOTAMASTIC SMART PACK,GREY XO	FC	100	75	80	107	30	20 h	*	14 h	*	7 h	*	17	5	1	2	
HARDTOP AX,TINTED OF BASE 3	FC	100	63	70	111	30	18 h	*	10 h	*	5 h	*	26	5	1	2	
Total				230													

Remarks:

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* Please refer to relevant Technical Data Sheets (TDS) for recoating and curing conditions

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For updated information about our products please refer to our web site at www.jotun.com

PROMAIN UK LTD

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