

## SYSTEM DATA SHEET

# Sikafloor® MultiDur ES-15

### SMOOTH COLOURED EPOXY FLOOR COATING SYSTEM

#### PRODUCT DESCRIPTION

Sikafloor® MultiDur ES-15 is a 2-part epoxy coloured resin based floor coating system that can provide a hard wearing, seamless, low maintenance gloss finish. Thickness 0.6–0.8 mm. Internal use.

#### USES

Sikafloor® MultiDur ES-15 may only be used by experienced professionals.

- On concrete and cementitious screeds with normal up to medium heavy wear e.g. storage and assembly halls, maintenance workshops, garages
- For production, processing areas, warehouses, car park decks

#### CHARACTERISTICS / ADVANTAGES

- Seamless
- Good chemical and mechanical resistance
- Good wear and abrasion resistance
- Easy application
- Waterproof
- Gloss finish
- Easy cleanability
- Low maintenance

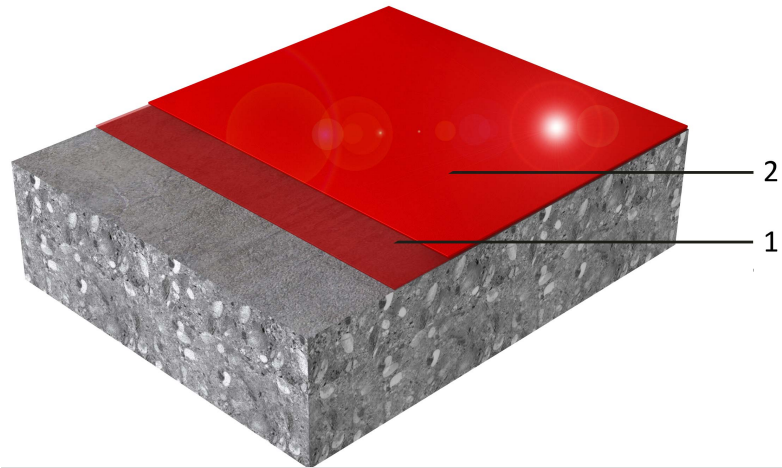
#### APPROVALS / STANDARDS

Refer to individual Product Data Sheet within System Structure

# SYSTEM INFORMATION

System Structure

Sikafloor® MultiDur ES-15 (~0.6–0.8 mm)



Layer	Product
1. Primer	Sikafloor®-150/-151
2. Top coat	Sikafloor®-264 N

Composition	Epoxy
Appearance	Gloss finish
Colour	Available in many colours
Nominal Thickness	0.6–0.8 mm

## TECHNICAL INFORMATION

Shore D Hardness	~76 (7 days / +23 °C)	(DIN 53 505)
Abrasion Resistance	~35 mg (CS 10/1000/1000) (7 days / +23 °C)	(DIN 53109)
Tensile Adhesion Strength	> 1.5 N/mm <sup>2</sup> (failure in concrete)	(ISO 4624)
Reaction to Fire	Bfl-S1	(DIN EN 13501-1)
Chemical Resistance	Resistant to many chemicals. Contact Sika Technical Service for specific information.	
Thermal Resistance	<b>Exposure*</b>	<b>Dry heat</b>
	Permanent	+50 °C
	Short-term max. 7 d	+80 °C
	Short-term max. 12 h	+100 °C
	Short-term moist/wet heat* up to +80 °C where exposure is only occasional (steam cleaning etc.)	
	*No simultaneous chemical and mechanical exposure.	

## APPLICATION INFORMATION

<b>Consumption</b>	Sikafloor® MultiDur ES-15 system (0.6mm-0.8mm)			
	<b>Coating System</b>	<b>Product</b>	<b>Consumption</b>	
	1.Primer	1–2 × Sikafloor®-150/-151	1–2 × 0.35–0.55 kg/m <sup>2</sup>	
	2.Top coat	1–2 × Sikafloor®-264 N	1–2 × 0.25–0.3 kg/m <sup>2</sup> for each layer	
<b>Ambient Air Temperature</b>	+10 °C min. / +30 °C max.			
<b>Relative Air Humidity</b>	80 % r.h. max.			
<b>Dew Point</b>	Beware of condensation! The substrate and uncured floor must be at least 3 °C above dew point to reduce the risk of condensation or blooming on the floor finish			
<b>Substrate Temperature</b>	+10 °C min. / +30 °C max			
<b>Substrate Moisture Content</b>	≤ 4 % pbw Test method: Sika®-Tramex meter, CM - measurement or Oven-dry-method. No rising moisture according to ASTM (Polyethylene-sheet).			
<b>Waiting Time / Overcoating</b>	Before applying Sikafloor®-264 N on Sikafloor®-150/-151 allow:			
	<b>Substrate temperature</b>	<b>Minimum</b>	<b>Maximum</b>	
	+10 °C	24 hours	3 days	
	+20 °C	12 hours	2 days	
	+30 °C	8 hours	1 day	
	Before applying Sikafloor®-264 N on Sikafloor®-264 N allow:			
	<b>Substrate temperature</b>	<b>Minimum</b>	<b>Maximum</b>	
	+10 °C	30 hours	3 days	
	+20 °C	24 hours	2 days	
	+30 °C	16 hours	1 day	
Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.				
<b>Applied Product Ready for Use</b>	<b>Temperature</b>	<b>Foot traffic</b>	<b>Light traffic</b>	<b>Full cure</b>
	+10 °C	~72 hours	~6 days	~10 days
	+20 °C	~24 hours	~4 days	~7 days
	+30 °C	~18 hours	~2 days	~5 days
	Note: Times are approximate and will be affected by changing ambient conditions.			

## PRODUCT INFORMATION

<b>Packaging</b>	Refer to the individual Product Data Sheet
<b>Shelf Life</b>	Refer to the individual Product Data Sheet
<b>Storage Conditions</b>	Refer to the individual Product Data Sheet

## MAINTENANCE

safety-related data.

### CLEANING

Refer to the Information Manual Sikafloor®- Cleaning Regime

### FURTHER DOCUMENTS

- Sika® Information Manual Mixing and Applications of Flooring systems
- Sika® Information Manual Evaluation and Preparation of Surfaces for Flooring systems

### LIMITATIONS

- Do not apply Sikafloor® MultiDur ES-15 on substrates with rising moisture.
- Freshly applied Sikafloor® MultiDur ES-15 must be protected from damp, condensation and water for at least 24 hours.
- The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking.
- For exact colour matching, ensure the Sikafloor®-264 N in each area is applied from the same control batch numbers.
- Under certain conditions, underfloor heating or high ambient temperatures combined with high point loading, may lead to indentations in the resin.
- If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO<sub>2</sub> and H<sub>2</sub>O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.

### VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

### LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

### ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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