



SAFETY DATA SHEET ACOTHANE TWIN PACK BASE

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name ACOTHANE TWIN PACK BASE

Product number ATP_LF

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Solvent free, two pack polyurethane repair mastic for pipe coatings.

Uses advised against For professional users only.

1.3. Details of the supplier of the safety data sheet

Supplier Axalta Coating Systems Huthwaite UK Ltd
Blackwell Road
Huthwaite
Nottinghamshire
NG17 2RL
Tel: +44 (0)1623 510585

Contact person info-huthwaite@axaltacs.com

1.4. Emergency telephone number

Emergency telephone +44 (0)1623 528938 (Not 24 Hours)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Not Classified

Health hazards Not Classified

Environmental hazards Aquatic Chronic 3 - H412

2.2. Label elements

Hazard statements H412 Harmful to aquatic life with long lasting effects.

Precautionary statements P273 Avoid release to the environment.
P501 Dispose of contents/ container in accordance with national regulations.

2.3. Other hazards

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SECTION 3: Composition/information on ingredients

3.2. Mixtures

DIETHYLMETHYLBENZENEDIAMINE			1-5%
CAS number: 68479-98-1	EC number: 270-877-4	REACH registration number: 01-2119486805-25-0000	
M factor (Acute) = 1	M factor (Chronic) = 1		
Classification			
Acute Tox. 4 - H302			
Acute Tox. 4 - H312			
Eye Irrit. 2 - H319			
STOT RE 2 - H373			
Aquatic Acute 1 - H400			
Aquatic Chronic 1 - H410			

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.
Ingestion	Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.
Skin contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove any contact lenses and open eyelids wide apart. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General information No data available on the mixture itself.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media The product is not flammable. Use fire-extinguishing media suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Toxic gases or vapours.

5.3. Advice for firefighters

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

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Personal precautions Follow precautions for safe handling described in this safety data sheet.

6.2. Environmental precautions

Environmental precautions The product contains a substance which is harmful to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. For waste disposal, see Section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Avoid spilling. Avoid contact with skin and eyes.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store in tightly-closed, original container in a dry, cool and well-ventilated place.

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

8.2. Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate ventilation. Avoid inhalation of vapours. Observe any occupational exposure limits for the product or ingredients.

Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. The following protection should be worn: Chemical splash goggles or face shield.

Hand protection

Wear protective gloves. To protect hands from chemicals, gloves should comply with European Standard EN374. It is recommended that gloves are made of the following material: Nitrile rubber; thickness 0.35mm minimum. Butyl Rubber; thickness 0.5mm minimum. Fluorinated rubber (Viton); thickness 0.4mm minimum. Glove thickness is not necessarily a good measure of glove resistance as the permeation rate will depend on the exact glove composition. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected.

Other skin and body protection

Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures

Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Wash promptly if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

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Respiratory protection No specific recommendations. Respiratory protection may be required if excessive airborne contamination occurs.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance	Viscous liquid.
Colour	Various colours.
Odour	Characteristic.
pH	Not relevant.
Flash point	127°C
Vapour pressure	Not determined.
Relative density	1.30 - 1.35
Partition coefficient	Not known.
Viscosity	Kinematic viscosity > 20.5 mm ² /s.

9.2. Other information

Other information	No additional information
Volatile organic compound	Not applicable.

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity See the other subsections of this section for further details.

10.2. Chemical stability

Stability Stable at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions Under normal conditions of storage and use, no hazardous reactions will occur.

10.4. Conditions to avoid

Conditions to avoid Avoid excessive heat for prolonged periods of time.

10.5. Incompatible materials

Materials to avoid Avoid contact with strong oxidising agents.

10.6. Hazardous decomposition products

Hazardous decomposition products Fire creates: Carbon monoxide (CO). Carbon dioxide (CO₂).

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 38,138.83

Acute toxicity - dermal

ATE dermal (mg/kg) 83,905.42

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Inhalation	Gas or vapour in high concentrations may irritate the respiratory system. Symptoms following overexposure may include the following: Coughing.
Ingestion	May cause discomfort if swallowed.
Skin contact	Liquid may irritate skin.
Eye contact	Vapour or spray in the eyes may cause irritation and smarting.

SECTION 12: Ecological Information

Ecotoxicity	The product contains a substance which is harmful to aquatic organisms and which may cause long-term adverse effects in the aquatic environment.
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12.1. Toxicity

12.2. Persistence and degradability

Persistence and degradability	No data available.
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12.3. Bioaccumulative potential

Bioaccumulative potential	No data available on bioaccumulation.
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Partition coefficient	Not known.
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12.4. Mobility in soil

Mobility	Readily absorbed into soil
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12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment	This product does not contain any substances classified as PBT or vPvB.
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12.6. Other adverse effects

Other adverse effects	None known.
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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal methods	Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
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SECTION 14: Transport information

General	The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, ADR/RID).
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14.1. UN number

Not applicable.

14.2. UN proper shipping name

Not applicable.

14.3. Transport hazard class(es)

No transport warning sign required.

14.4. Packing group

Not applicable.

14.5. Environmental hazards

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Environmentally hazardous substance/marine pollutant

No.

14.6. Special precautions for user

Not applicable.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable.

**Annex II of MARPOL 73/78
and the IBC Code**

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended). Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).
Guidance	Workplace Exposure Limits EH40.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Abbreviations and acronyms used in the safety data sheet	WEL: Workplace Exposure Limit. ATE: Acute Toxicity Estimate. CAS: Chemical Abstracts Service. DMEL: Derived Minimal Effect Level. DNEL: Derived No Effect Level. PNEC: Predicted No Effect Concentration. PBT: Persistent, Bioaccumulative and Toxic substance. vPvB: Very Persistent and Very Bioaccumulative.
Revision date	02/02/2018
Revision	4
Supersedes date	05/12/2016
SDS number	32167
Risk phrases in full	R21/22 Harmful in contact with skin and if swallowed. R36 Irritating to eyes. R48/22 Harmful: danger of serious damage to health by prolonged exposure if swallowed. R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

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Hazard statements in full

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H319 Causes serious eye irritation.
H373 May cause damage to organs through prolonged or repeated exposure.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

The information of this SDS is based on the present state of our knowledge and meets the requirements of EU and national laws. The user's working conditions however, are beyond our knowledge and control. The product is not to be used for purposes other than those specified under section 1 without a written permission. It remains the responsibility of the user to ensure that the necessary steps are taken to meet the laws and regulations. Handling of the product may only be done by people above 18 years of age, who are satisfactorily informed of how to do the work, the hazardous properties and necessary safety precautions. The information given in this SDS is to describe the product only in terms of health and safety requirements and should not, therefore, be construed as guaranteeing specific properties.