

3M™ Scotchkote™
Liquid Coatings

INSTRUCTIONS FOR USE DOCUMENT
10T - E

**HIGH PERFORMANCE LINING OF STEEL STRUCTURES USED IN
THE WATER SUPPLY INDUSTRY – FACTORY AND ON SITE
APPLICATION**

Coating System
3M SCOTCHKOTE EPOXY COATING 162PWX

Issue No: 7

Issue Date: March 2015

Prepared By:



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Approved By:



Associate Regulatory Affairs/PRL



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1. INTRODUCTION

This document covers both factory and on site application of **3M™ Scotchkote™ Epoxy Coating 162PWX** to the internal surfaces of mild steel tanks and vessels holding water intended for human consumption.

2. PRODUCT DESCRIPTION

2.1 General

Scotchkote Epoxy Coating 162PWX is a two component, 100% solids epoxy coatings specifically designed as an internal lining for mild steel tanks carrying potable water. Correctly applied coatings are hard, glossy and afford outstanding long term corrosion resistance.

2.2 Appearance of Scotchkote Epoxy Coating 162PWX

Part A (Base) Component: White thixotropic liquid

Part B (Activator) Component: Black thixotropic liquid

Mixed Material: Light Grey

2.3 Packaging

Scotchkote Epoxy Coating 162PWX Part A (Base) and Part B (Activator) supplied separately in 18 litre units, (spray application).

3. PRODUCT STORAGE

Scotchkote Epoxy Coating 162PWX shall be stored in the original sealed containers at temperatures between 5°C and 32°C. Product shall be used within 2 years of date of purchase

4. SURFACE PREPARATION

All surfaces shall be free from oil, grease and other contamination prior to abrasive blasting.

Surfaces shall be blast cleaned to a minimum Sa2½ in accordance with BS7079 Part A1 1989 or equivalent. Prior to blast cleaning any sharp protuberances, surface laminations, weld spatter, etc shall be removed by thorough cleaning and grinding. The abrasive used shall be capable of producing a surface profile of 50-75 microns corresponding to 'medium' in accordance with BS7079 Part C4.

Immediately after blast cleaning all dust, residue and debris left on the surface shall be removed.

Flash rusting of a blast cleaned surface can quickly occur if high humidities exist or substrate/dew point differentials are reduced. To restrict the onset of flash rusting, humidity shall be maintained below 50% and surfaces shall be maintained at least 3°C above the dew point prior to the application of **Scotchkote Epoxy Coating 162PWX**.

5. PRODUCT APPLICATION

5.1 Application of stripe coat of 3M™ Scotchkote™ Epoxy Coating 162PWX

In order to maintain the specified film thickness at welds, edges, bolt holes and protuberances, a stripe coat of **Scotchkote Epoxy Coating 162PWX** shall be applied by brush, or by prior plural feed heated airless spray prior to carrying out the full application. The stripe coat should be allowed to dry for 16 hours then abraded with a 240 grade abrasive paper or flash blasted ensuring the surface of the coating is thoroughly uniformly profiled and flatted off

5.2 Application of Scotchkote Epoxy Coating 162PWX

For brush application **Scotchkote Epoxy Coating 162PWX** is supplied in pre-measured Part A (Base) and Part B (Activator) units which must be mixed together prior to use. The Part A (Base) component must be stirred and whilst continuing stirring the entire contents of the Part B (Activator) container should be added to the Part A (Base) container and mixed until homogenous. To ensure complete mixing the mixed material shall be transferred to a new container, with the original container scraped out, and further mixing conducted to fully incorporate any unmixed material.

5.3 Application of Specified Thickness of Scotchkote Epoxy Coating 162PWX

The specified coating thickness shall be achieved in one coat applied by plural feed heated airless spray.

5.4 Plural Feed Hot Airless Spray Application of 3M™ Scotchkote™ Epoxy Coating 162PWX

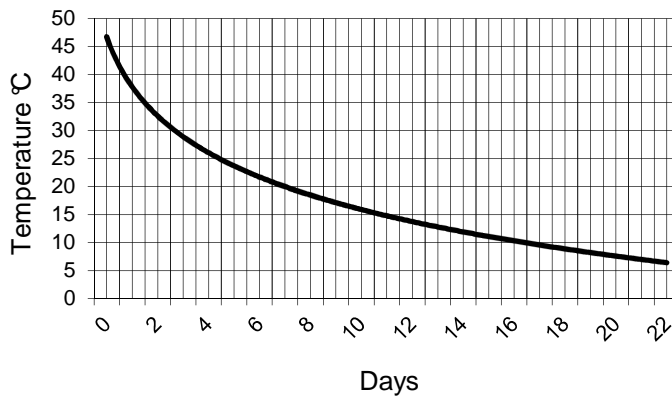
Spray equipment shall be capable of individually heating both Part A (Base) and Part B (Activator) components so that the mixed material temperature at application is 45-55°C. Temperatures of the individual Part A (Base) and Part B (Activator) components shall not exceed 65°C and 45°C respectively.

6. ENVIRONMENTAL CONDITIONS AND FINAL CURE TIMES

During the application of **Scotchkote Epoxy Coating 162PWX** surface temperatures should be at least 3°C above the dew point and relative humidity should be less than 90%. The minimum surface temperature for application is 7°C. Depending on temperature and humidity during application and initial cure, some bloom/surface tack may occur. To eliminate/minimise this effect, air and surface temperature should be maintained above 25°C during application and for the first 6 hours after application.

Thereafter, the required minimum cure period prior to service shall be determined from the cure curve below. The required time shall be based on the minimum daily temperature of the coated substrate. The minimum cure temperature is 7°C. If temperatures fall below 7°C, an additional equivalent time period above 7°C shall be allowed to elapse prior to commencement of return to service procedures.

Full Cure Scotchkote Epoxy Coating 162 PWX



8. MIX RATIO

3M™ Scotchkote™ Epoxy Coating 162PWX

By Volume 2:1 (Part A (Base): Part B (Activator))

By Weight 2:1 (Part A (Base): Part B (Activator))

9. FILM THICKNESS

The specified total coating thickness is at the discretion of the client, as defined in the contract documents, but shall not be less than 350 microns nominal.

9. DISINFECTION & FLUSHING

Prior to service, all surfaces shall be cleaned by hosing down with potable water to remove any dirt, grit or other deleterious matter.

Disinfection and flushing shall then be carried out in accordance with the water undertakers procedures for disinfection of potable water retaining structures. Alternatively, the guidance given in the Civil Engineering specification for the water industry, 6th edition (UKWIR LTD) shall be followed: Section 7.16 Disinfection of Structures for Potable Water.

10. DISPOSAL OF WASTE WATER

Water used for disinfection and flushing purposes shall be disposed of in accordance with Environment Agency requirements. Discharges to sewers shall not take place without the consent of the Sewerage Undertaker.

11. SAFETY PRECAUTIONS

Full details are given in the Material Safety Data Sheets for the Part A (Base) and Part B (Activator) components (See Appendix 1-4).

12. SPILLAGE AND WASTE CONTROL

The unreacted Part A (Base) and Part B (Activator) components constitute hazardous waste and shall be dealt with accordingly. Full details are given in the respective Material Safety Data Sheets (See Appendix 1-4).



Safety Data Sheet

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Document group:	26-4804-6	Version number:	6.00
Revision date:	09/06/2015	Supersedes date:	19/05/2014
Transportation version number:	3.00 (19/05/2014)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotchkote Epoxy Coating 162PWX (For Grey) (Part A)

Product Identification Numbers

GR-2000-9978-0 GR-2001-0385-5 GR-2001-0387-1 GR-2001-0388-9

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Coating.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Skin Sensitization, Category 1 - Skin Sens. 1; H317
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

3M Scotchkote Epoxy Coating 162PWX (For Grey) (Part A)

SIGNAL WORD

WARNING.

Symbols:

GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms



Ingredient	CAS Nbr	% by Wt
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	25068-38-6	50 - 60
Oxirane, mono[(C10-16-alkyloxy)methyl] derivatives	68081-84-5	1 - 5

HAZARD STATEMENTS:

H319	Causes serious eye irritation.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P280E	Wear protective gloves.
P273	Avoid release to the environment.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
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SUPPLEMENTAL INFORMATION

Supplemental Hazard Statements:

EUH205	Contains epoxy constituents. May produce an allergic reaction.
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2% of the mixture consists of components of unknown acute oral toxicity.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

3M Scotchkote Epoxy Coating 162PWX (For Grey) (Part A)

Ingredient	CAS Nbr	EU Inventory	% by Wt	Classification
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	25068-38-6	NLP 500-033-5	50 - 60	Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; Aquatic Chronic 2, H411 (CLP)
Titanium dioxide	13463-67-7	EINECS 236-675-5	30 - 40	
Calcium Carbonate	471-34-1	EINECS 207-439-9	20 - 30	
Oxirane, mono[(C10-16-alkyloxy)methyl] derivatives	68081-84-5	EINECS 268-358-2	1 - 5	Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317 (Vendor)
Synthetic amorphous silica, fumed, crystalline free	112945-52-5		1 - 5	
Quartz	14808-60-7	EINECS 238-878-4	< 0.5	STOT RE 1, H372 (Self Classified)

Please see section 16 for the full text of any H statements referred to in this section

Please refer to section 15 for any applicable Notas that have been applied to the above components

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance
Aldehydes.

Condition
During combustion.

3M Scotchkote Epoxy Coating 162PWX (For Grey) (Part A)

Carbon monoxide.
Carbon dioxide.

During combustion.
During combustion.

5.3. Advice for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Keep from freezing. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

3M Scotchkote Epoxy Coating 162PWX (For Grey) (Part A)

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Silicon dioxide	112945-52-5	UK HSC	TWA(as inhalable dust):6 mg/m ³ ;TWA(as respirable dust):2.4 mg/m ³	
Titanium dioxide	13463-67-7	UK HSC	TWA(Inhalable):10 mg/m ³ ;TWA(respirable):4 mg/m ³	
Quartz	14808-60-7	UK HSC	TWA(respirable):0.1 mg/m ³	
Limestone	471-34-1	UK HSC	TWA(as inhalable dust):10 mg/m ³ ;TWA(as respirable dust):4 mg/m ³ ;TWA(Inhalable):10 mg/m ³ ;TWA(respirable):4 mg/m ³	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CELL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

3M Scotchkote Epoxy Coating 162PWX (For Grey) (Part A)

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Thixotropic liquid.
Appearance/Odour	White colour; Faint epoxy odour.
Odour threshold	<i>No data available.</i>
pH	<i>No data available.</i>
Boiling point/boiling range	≥ 200 °C
Melting point	<i>Not applicable.</i>
Flammability (solid, gas)	Not applicable.
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	100 °C [<i>Test Method</i> :Closed Cup]
Autoignition temperature	≥ 400 °C
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Vapour pressure	1.3 Pa [@ 20 °C]
Relative density	1.45 [<i>Ref Std</i> :WATER=1]
Water solubility	Negligible
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Evaporation rate	<i>No data available.</i>
Vapour density	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
Viscosity	<i>No data available.</i>
Density	1.46 g/ml

9.2. Other information	
Volatile organic compounds (VOC)	0 g/l [<i>Test Method</i> :Estimated] [<i>Details</i> :EPA Test Method 24]
Percent volatile	0.07 %

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Sparks and/or flames.

10.5 Incompatible materials

Accelerators
Amines.

3M Scotchkote Epoxy Coating 162PWX (For Grey) (Part A)

Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

Strong acids.

Strong bases.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

No health effects are expected.

Skin contact

Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Additional Health Effects:

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE >12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Dermal	Rat	LD50 > 1,600 mg/kg
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Ingestion	Rat	LD50 > 1,000 mg/kg

3M Scotchkote Epoxy Coating 162PWX (For Grey) (Part A)

Calcium Carbonate	Dermal	Rat	LD50 > 2,000 mg/kg
Calcium Carbonate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3.0 mg/l
Calcium Carbonate	Ingestion	Rat	LD50 6,450 mg/kg
Titanium dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Oxirane, mono[(C10-16-alkyloxy)methyl] derivatives	Dermal		LD50 estimated to be > 5,000 mg/kg
Oxirane, mono[(C10-16-alkyloxy)methyl] derivatives	Ingestion	Rat	LD50 > 5,000 mg/kg
Synthetic amorphous silica, fumed, crystalline free	Dermal	Rabbit	LD50 > 5,000 mg/kg
Synthetic amorphous silica, fumed, crystalline free	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Synthetic amorphous silica, fumed, crystalline free	Ingestion	Rat	LD50 > 5,110 mg/kg
Quartz	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Rabbit	Mild irritant
Calcium Carbonate	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
Synthetic amorphous silica, fumed, crystalline free	Rabbit	No significant irritation
Quartz	Professional judgement	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Rabbit	Moderate irritant
Calcium Carbonate	Rabbit	No significant irritation
Titanium dioxide	Rabbit	No significant irritation
Synthetic amorphous silica, fumed, crystalline free	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Human and animal	Sensitising
Titanium dioxide	Human and animal	Not sensitising
Synthetic amorphous silica, fumed, crystalline free	Human and animal	Not sensitising

Respiratory Sensitisation

Name	Species	Value
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Human	Some positive data exist, but the data are not sufficient for classification

Germ Cell Mutagenicity

Name	Route	Value

3M Scotchkote Epoxy Coating 162PWX (For Grey) (Part A)

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	In vivo	Not mutagenic
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	In Vitro	Not mutagenic
Titanium dioxide	In vivo	Not mutagenic
Synthetic amorphous silica, fumed, crystalline free	In Vitro	Not mutagenic
Quartz	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium dioxide	Inhalation	Rat	Carcinogenic.
Synthetic amorphous silica, fumed, crystalline free	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Quartz	Inhalation	Human and animal	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Ingestion	Not toxic to female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Ingestion	Not toxic to male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Dermal	Not toxic to development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Ingestion	Not toxic to development	Rat	NOAEL 750 mg/kg/day	2 generation
Calcium Carbonate	Ingestion	Not toxic to development	Rat	NOAEL 625 mg/kg/day	prematuring & during gestation
Synthetic amorphous silica, fumed, crystalline free	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Synthetic amorphous silica, fumed, crystalline free	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Synthetic amorphous silica, fumed, crystalline free	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Calcium Carbonate	Inhalation	respiratory system	All data are negative	Rat	NOAEL 0.812 mg/l	90 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
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3M Scotchkote Epoxy Coating 162PWX (For Grey) (Part A)

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Dermal	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,000 mg/kg/day	2 years
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Dermal	nervous system	All data are negative	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	Ingestion	auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder	All data are negative	Rat	NOAEL 1,000 mg/kg/day	28 days
Calcium Carbonate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Titanium dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.010 mg/l	2 years
Titanium dioxide	Inhalation	pulmonary fibrosis	All data are negative	Human	NOAEL Not available	occupational exposure
Synthetic amorphous silica, fumed, crystalline free	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
Quartz	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Oxirane, mono[(C10-16-alkyloxy)methyl] derivatives	68081-84-5		Data not available or insufficient for classification			
4,4'-Isopropylidene diphenol, oligomeric reaction products with 1-chloro-2,3-	25068-38-6	Ricefish	Experimental	96 hours	LC50	1.41 mg/l

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epoxypropane						
4,4'-Isopropylidene diphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	25068-38-6	Water flea	Experimental	21 days	NOEC	0.3 mg/l
Quartz	14808-60-7		Data not available or insufficient for classification			
Synthetic amorphous silica, fumed, crystalline free	112945-52-5	Green algae	Analogous Compound	72 hours	EC50	440 mg/l
Synthetic amorphous silica, fumed, crystalline free	112945-52-5	Water flea	Analogous Compound	48 hours	EC50	7,600 mg/l
Synthetic amorphous silica, fumed, crystalline free	112945-52-5	Zebra Fish	Analogous Compound	96 hours	LC50	5,000 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	48 hours	EC50	>100 mg/l
Titanium dioxide	13463-67-7	Sheepshead Minnow	Experimental	96 hours	LC50	>240 mg/l
Titanium dioxide	13463-67-7	Fish	Experimental	30 days	NOEC	>100 mg/l
Titanium dioxide	13463-67-7	Water flea	Experimental	30 days	NOEC	3 mg/l
Calcium Carbonate	471-34-1	Western Mosquitofish	Experimental	96 hours	LC50	>100 mg/l
Calcium Carbonate	471-34-1	Rainbow trout	Experimental	21 days	NOEC	>100 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Oxirane, mono[(C10-16-alkyloxy)methyl] derivatives	68081-84-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
4,4'-Isopropylidene diphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	25068-38-6	Laboratory Hydrolysis		Hydrolytic half-life	<2 days (t 1/2)	Other methods
4,4'-	25068-38-6	Laboratory	28 days	BOD	0 % weight	OECD 301C - MITI

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Isopropylidene diphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane		Biodegradation				test (I)
Quartz	14808-60-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Synthetic amorphous silica, fumed, crystalline free	112945-52-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Calcium Carbonate	471-34-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Oxirane, mono[(C10-16-alkyloxy)methyl] derivatives	68081-84-5	Experimental Bioconcentration		Log Kow	3.77	Other methods
4,4'-Isopropylidene diphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	25068-38-6	Laboratory BCF - Other	28 days	Bioaccumulation factor	<42	Other methods
Quartz	14808-60-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Synthetic amorphous silica, fumed, crystalline free	112945-52-5	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Titanium dioxide	13463-67-7	Experimental BCF-Carp	42 days	Bioaccumulation factor	9.6	Other methods
Calcium Carbonate	471-34-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

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12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

No information available at this time, contact manufacturer for more details

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

See Section 11.1 Information on toxicological effects

Incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 01 11* Waste paint and varnish containing organic solvents or other dangerous substances

SECTION 14: Transportation information

GR-2000-9978-0, GR-2001-0385-5, GR-2001-0387-1, GR-2001-0388-9

Not hazardous for transportation

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Quartz	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA.

15.2. Chemical Safety Assessment

Not applicable

SECTION 16: Other information

List of relevant H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H372	Causes damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

Revision information:

Revision Changes:

Section 8: Eye/face protection information information was modified.
Section 8: Personal Protection - Skin/body information information was modified.
Section 8: Skin protection - protective clothing information information was modified.
Section 01: 1.3. Details of the supplier of the safety data sheet heading information was modified.
Section 3: Composition/ Information of ingredients table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12: Bioaccumulative potential information information was modified.
Copyright information was modified.
Label: Signal Word information was modified.
Section 8: Occupational exposure limit table information was modified.
OEL Reg Agency Desc information was modified.
Section 3: Reference to section 15 for Nota info information was modified.
Section 11: Acute Toxicity table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Health Effects - Skin information information was modified.
Section 11: Health Effects - Inhalation information information was modified.
Section 5: Fire - Advice for fire fighters information information was modified.
Section 6: Accidental release personal information information was modified.
Section 6: Accidental release clean-up information information was modified.
Section 7: Conditions safe storage information was modified.
Section 8: Personal Protection - Skin/hand information information was modified.
Section 8: Personal Protection - Respiratory Information information was modified.
Section 13: Standard Phrase Category Waste GHS information was modified.
Label: CLP Supplemental Hazard Statements information was added.
Label: CLP Supplemental Hazard Statements - Header information was added.
Label: CLP Supplemental Information - Header information was added.
Section 8: Occupational exposure limit table information was added.
Section 11: Additional Health Effects heading information was added.
Section 11: Aspiration Hazard text information was added.
Section 11: Respiratory Sensitization table - Name heading information was added.
Section 11: Respiratory Sensitization table - Species heading information was added.
Section 11: Respiratory Sensitization table - Value heading information was added.
Section 11: Skin Sensitization table - Name heading information was added.
Section 11: Skin Sensitization table - Species heading information was added.
Section 11: Skin Sensitization table - Value heading information was added.
Section 11: Serious Eye Damage/Irritation table - Name heading information was added.
Section 11: Serious Eye Damage/Irritation table - Species heading information was added.

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Section 11: Serious Eye Damage/Irritation table - Value heading information was added.
Section 11: Skin Corrosion/Irritation table - Name heading information was added.
Section 11: Skin Corrosion/Irritation table - Species heading information was added.
Section 11: Skin Corrosion/Irritation table - Value heading information was added.
Section 11: Germ Cell Mutagenicity table - Name heading information was added.
Section 11: Germ Cell Mutagenicity table - Route heading information was added.
Section 11: Germ Cell Mutagenicity table - Value heading information was added.
Section 11: Specific Target Organ Toxicity - repeated exposure table - Name heading information was added.
Section 11: Specific Target Organ Toxicity - repeated exposure table - Route heading information was added.
Section 11: Specific Target Organ Toxicity - repeated exposure table - Target Organ(s) heading information was added.
Section 11: Specific Target Organ Toxicity - repeated exposure table - Value heading information was added.
Section 11: Specific Target Organ Toxicity - repeated exposure table - Species heading information was added.
Section 11: Specific Target Organ Toxicity - repeated exposure table - Test Result heading information was added.
Section 11: Specific Target Organ Toxicity - repeated exposure table - Exposure Duration heading information was added.
Section 11: Specific Target Organ Toxicity - single exposure table - Name heading information was added.
Section 11: Specific Target Organ Toxicity - single exposure table - Route heading information was added.
Section 11: Specific Target Organ Toxicity - single exposure table - Target Organ(s) heading information was added.
Section 11: Specific Target Organ Toxicity - single exposure table - Value heading information was added.
Section 11: Specific Target Organ Toxicity - single exposure table - Species heading information was added.
Section 11: Specific Target Organ Toxicity - single exposure table - Test Result heading information was added.
Section 11: Specific Target Organ Toxicity - single exposure table - Exposure Duration heading information was added.
Section 11: Reproductive and/or Developmental Effects table - Name heading information was added.
Section 11: Reproductive and/or Developmental Effects table - Route heading information was added.
Section 11: Reproductive and/or Developmental Effects table - Value heading information was added.
Section 11: Reproductive and/or Developmental Effects table - Species heading information was added.
Section 11: Reproductive and/or Developmental Effects table - Test Result heading information was added.
Section 11: Reproductive and/or Developmental Effects text information was added.
Section 11: Carcinogenicity table - Name heading information was added.
Section 11: Carcinogenicity table - Route heading information was added.
Section 11: Carcinogenicity table - Species heading information was added.
Section 11: Carcinogenicity table - Value heading information was added.
Section 8: glove data - Material heading information was added.
Section 8: glove data - Thickness heading information was added.
Section 8: glove data - Breakthrough Time heading information was added.
Section 8: glove data value information was added.
Section 03: Reference to H statement explanation in Section 016 information was added.
Section 8: Skin protection - recommended gloves information information was deleted.
Risk phrase information was deleted.
Safety phrase information was deleted.
Section 2: Contains heading information was deleted.
Section 2: Safety phrases heading information was deleted.
Section 16: List of relevant R-phrases information was deleted.
Section 2: Label ingredient information information was deleted.
Section 2: Indication of danger heading information was deleted.
Section 16: List of relevant R phrase information information was deleted.
Section 2: Risk phrases heading information was deleted.
Section 2: Indication of danger information information was deleted.
Section 2: Special provisions concerning the labelling of certain substances heading information was deleted.
Section 2: Additional label requirements phrase information was deleted.
Section 11: Exposure Duration table heading information was deleted.
Section 11: Test Result table heading information was deleted.
Section 3: Reference to R and H statement explanation in Section 16 information was deleted.
Section 2: 2.2 & 2.3. DSD/DPD heading information was deleted.
Label: Graphic Text information was deleted.
Section 2: R phrase reference information was deleted.
Label: Graphic information was deleted.

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Label: Graphic information was deleted.

Label: Graphic Text information was deleted.

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3M United Kingdom MSDSs are available at www.3M.com/uk



Safety Data Sheet

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Document group:	26-9074-1	Version number:	6.00
Revision date:	01/06/2015	Supersedes date:	06/02/2015
Transportation version number:	3.01 (09/08/2015)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotchkote Epoxy Coating 162PWX (For Grey) (Part B)

Product Identification Numbers

GR-2000-9979-8 GR-2001-0389-7 GR-2001-0390-5 GR-2001-0391-3

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Coating.

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Acute Toxicity, Category 4 - Acute Tox. 4; H332
Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318
Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314
Skin Sensitization, Category 1 - Skin Sens. 1; H317

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

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SIGNAL WORD

DANGER.

Symbols:

GHS05 (Corrosion) | GHS07 (Exclamation mark) |

Pictograms



Ingredient	CAS Nbr	% by Wt
Trimethylhexane-1,6-diamine	25620-58-0	5 - 15
Diethylenetriamine	111-40-0	< 5

HAZARD STATEMENTS:

H332	Harmful if inhaled.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.

PRECAUTIONARY STATEMENTS

Prevention:

P260D	Do not breathe spray.
P280D	Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

36% of the mixture consists of components of unknown acute oral toxicity.
48% of the mixture consists of components of unknown acute dermal toxicity.
48% of the mixture consists of components of unknown acute inhalation toxicity.
Contains 36% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

May cause chemical gastrointestinal burns.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EU Inventory	% by Wt	Classification
NUC - Calcium Carbonate	471-34-1	EINECS 207-439-9	45 - 60	
Cashew, nutshell liquid, polymer with diethylenetriamine and formaldehyde	68413-29-6		15 - 40	
Trimethylhexane-1,6-diamine	25620-58-0	EINECS 247-134-8	5 - 15	Acute Tox. 4, H302; Skin Corr. 1B, H314; Skin Sens. 1, H317;

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				Aquatic Chronic 3, H412 (Self Classified)
Toluene-4-sulphonic acid	104-15-4	EINECS 203-180-0	< 5	Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335 (CLP)
Non-Hazardous Ingredients	Mixture		1 - 5	
Diethylenetriamine	111-40-0	EINECS 203-865-4	< 5	Acute Tox. 4, H312; Acute Tox. 4, H302; Skin Corr. 1B, H314; Skin Sens. 1, H317 (CLP) Acute Tox. 2, H330 (Self Classified)
Quartz	14808-60-7	EINECS 238-878-4	< 1	STOT RE 1, H372 (Self Classified)

Please see section 16 for the full text of any H statements referred to in this section

Please refer to section 15 for any applicable Notas that have been applied to the above components

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide.
Carbon dioxide.
Hydrogen Sulfide
Oxides of nitrogen.

Condition

During combustion.
During combustion.
During combustion.
During combustion.

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Oxides of sulphur.

During combustion.

5.3. Advice for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

7.2. Conditions for safe storage including any incompatibilities

Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Diethylenetriamine	111-40-0	UK HSC	TWA:4.3 mg/m ³ (1 ppm)	Skin Notation

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Quartz	14808-60-7	UK HSC	TWA(respirable):0.1 mg/m ³
Limestone	471-34-1	UK HSC	TWA(as inhalable dust):10 mg/m ³ ;TWA(as respirable dust):4 mg/m ³ ;TWA(Inhalable):10 mg/m ³ ;TWA(respirable):4 mg/m ³

UK HSC : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Butyl rubber.	0.5	> 8 hours

The glove data presented are based on the substance driving dermal toxicity and the conditions present at the time of testing. Breakthrough time may be altered when the glove is subjected to use conditions that place additional stress on the glove.

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Thixotropic liquid.
Appearance/Odour	Ammonia odour; Black colour.
Odour threshold	<i>No data available.</i>
pH	<i>No data available.</i>
Boiling point/boiling range	≥ 200 °C
Melting point	<i>Not applicable.</i>
Flammability (solid, gas)	Not applicable.
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	≥ 100 °C [<i>Test Method: Closed Cup</i>]
Autoignition temperature	≥ 400 °C
Flammable Limits(LEL)	<i>Not applicable.</i>
Flammable Limits(UEL)	<i>Not applicable.</i>
Vapour pressure	<i>No data available.</i>
Relative density	1.45 - 1.5 [<i>Ref Std: WATER=1</i>]
Water solubility	0 %
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Evaporation rate	<i>No data available.</i>
Vapour density	<i>No data available.</i>
Decomposition temperature	<i>No data available.</i>
Viscosity	<i>No data available.</i>
Density	1.45 g/ml - 1.5 g/ml

9.2. Other information

Volatile organic compounds (VOC)	0 g/l [<i>Details: EPA Test Method 24</i>]
Percent volatile	0 %

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Avoid curing large quantities of material to prevent a premature reaction (exotherm) with production of intense heat and smoke.

10.5 Incompatible materials

Amines.

Strong oxidising agents.

Strong bases.

Strong acids.

Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure

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buildup.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.	
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Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

Skin contact

Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

May be harmful if swallowed.

Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen.

Additional Health Effects:

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE1 - 5 mg/l
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000

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			mg/kg
NUC - Calcium Carbonate	Dermal	Rat	LD50 > 2,000 mg/kg
NUC - Calcium Carbonate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3.0 mg/l
NUC - Calcium Carbonate	Ingestion	Rat	LD50 6,450 mg/kg
Trimethylhexane-1,6-diamine	Ingestion	Rat	LD50 910 mg/kg
Diethylenetriamine	Dermal	Rabbit	LD50 1,045 mg/kg
Diethylenetriamine	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.07 mg/l
Diethylenetriamine	Ingestion	Rat	LD50 819 mg/kg
Non-Hazardous Ingredients	Dermal	Rabbit	LD50 > 5,000 mg/kg
Non-Hazardous Ingredients	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Non-Hazardous Ingredients	Ingestion	Rat	LD50 > 5,110 mg/kg
Toluene-4-sulphonic acid	Dermal	Rabbit	LD50 2,000 mg/kg
Toluene-4-sulphonic acid	Inhalation-Dust/Mist (4 hours)	Rat	LC50 207 mg/l
Toluene-4-sulphonic acid	Ingestion	Rat	LD50 1,410 mg/kg
Quartz	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
NUC - Calcium Carbonate	Rabbit	No significant irritation
Trimethylhexane-1,6-diamine	Not available	Corrosive
Diethylenetriamine	Rabbit	Corrosive
Non-Hazardous Ingredients	Rabbit	No significant irritation
Quartz	Professional judgement	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
NUC - Calcium Carbonate	Rabbit	No significant irritation
Trimethylhexane-1,6-diamine	Rabbit	Corrosive
Diethylenetriamine	Rabbit	Corrosive
Non-Hazardous Ingredients	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Trimethylhexane-1,6-diamine	Guinea pig	Sensitising
Diethylenetriamine	Guinea pig	Sensitising
Non-Hazardous Ingredients	Human and animal	Not sensitising

Respiratory Sensitisation

Name	Species	Value
Diethylenetriamine	Human	Sensitising

Germ Cell Mutagenicity

Name	Route	Value
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Trimethylhexane-1,6-diamine	In vivo	Not mutagenic
Diethylenetriamine	In Vitro	Not mutagenic
Non-Hazardous Ingredients	In Vitro	Not mutagenic
Quartz	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Diethylenetriamine	Dermal	Multiple animal species	Not carcinogenic
Non-Hazardous Ingredients	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
Quartz	Inhalation	Human and animal	Carcinogenic.

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
NUC - Calcium Carbonate	Ingestion	Not toxic to development	Rat	NOAEL 625 mg/kg/day	prematuring & during gestation
Trimethylhexane-1,6-diamine	Ingestion	Not toxic to male reproduction	Rat	NOAEL 120 mg/kg/day	2 generation
Trimethylhexane-1,6-diamine	Ingestion	Not toxic to development	Rat	NOAEL 120 mg/kg/day	2 generation
Trimethylhexane-1,6-diamine	Ingestion	Some positive female reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 10 mg/kg/day	2 generation
Diethylenetriamine	Ingestion	Not toxic to male reproduction	Rat	NOAEL 300 mg/kg/day	28 days
Diethylenetriamine	Ingestion	Not toxic to development	Rat	NOAEL 300 mg/kg/day	prematuring & during gestation
Diethylenetriamine	Ingestion	Some positive female reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 30 mg/kg/day	prematuring & during gestation
Non-Hazardous Ingredients	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Non-Hazardous Ingredients	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Non-Hazardous Ingredients	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
NUC - Calcium Carbonate	Inhalation	respiratory system	All data are negative	Rat	NOAEL 0.812 mg/l	90 minutes
Diethylenetriamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
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NUC - Calcium Carbonate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Trimethylhexane-1,6-diamine	Ingestion	hematopoietic system liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 180 mg/kg/day	13 weeks
Diethylenetriamine	Ingestion	endocrine system liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,210 mg/kg/day	90 days
Non-Hazardous Ingredients	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
Quartz	Inhalation	silicosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
NUC - Calcium Carbonate	471-34-1	Western Mosquitofish	Experimental	96 hours	LC50	>100 mg/l
Diethylenetriamine	111-40-0	Green Algae	Experimental	96 hours	EC50	345.6 mg/l
Diethylenetriamine	111-40-0	Golden Orfe	Experimental	96 hours	LC50	248 mg/l
Diethylenetriamine	111-40-0	Water flea	Experimental	48 hours	EC50	16 mg/l
Toluene-4-sulphonic acid	104-15-4	Golden Orfe	Experimental	96 hours	LC50	>325 mg/l
Trimethylhexane-1,6-diamine	25620-58-0	Water flea	Experimental	24 hours	EC50	31.5 mg/l
Trimethylhexane-1,6-diamine	25620-58-0	Green algae	Experimental	72 hours	EC50	29.5 mg/l
Trimethylhexane-1,6-diamine	25620-58-0	Golden Orfe	Experimental	48 hours	LC50	172 mg/l
NUC - Calcium Carbonate	471-34-1	Rainbow trout	Experimental	21 days	NOEC	>100 mg/l
Diethylenetriamine	111-40-0	Green algae	Experimental	72 hours	NOEC	10.2 mg/l
Diethylenetriamine	111-40-0	Three-spined stickleback	Experimental	28 days	NOEC	>10 mg/l
Diethylenetriamine	111-40-0	Water flea	Experimental	21 days	NOEC	5.6 mg/l

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mine						
Cashew, nutshell liquid, polymer with diethylenetriamine and formaldehyde	68413-29-6		Data not available or insufficient for classification			
Non-Hazardous Ingredients	Mixture		Data not available or insufficient for classification			
Quartz	14808-60-7		Data not available or insufficient for classification			

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Cashew, nutshell liquid, polymer with diethylenetriamine and formaldehyde	68413-29-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Toluene-4-sulphonic acid	104-15-4	Experimental Biodegradation	21 days	BOD	93 % weight	OECD 301C - MITI test (I)
Non-Hazardous Ingredients	Mixture	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Diethylenetriamine	111-40-0	Experimental Biodegradation	14 days	BOD	0 % weight	OECD 301C - MITI test (I)
Trimethylhexane-1,6-diamine	25620-58-0	Experimental Biodegradation	21 days	Dissolv. Organic Carbon Deplet	37 % weight	OECD 301E - Modified OECD Scre
NUC - Calcium Carbonate	471-34-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Quartz	14808-60-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Quartz	14808-60-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
NUC - Calcium Carbonate	471-34-1	Data not available or insufficient for	N/A	N/A	N/A	N/A

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		classification				
Cashew, nutshell liquid, polymer with diethylenetriamine and formaldehyde	68413-29-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Toluene-4-sulphonic acid	104-15-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Non-Hazardous Ingredients	Mixture	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Diethylenetriamine	111-40-0	Experimental BCF-Carp	42 days	Bioaccumulation factor	6.3	OECD 305E - Bioaccumulation flow-through fish test
Trimethylhexane-1,6-diamine	25620-58-0	Experimental Bioconcentration		Log Kow	0.7	Other methods

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

No information available at this time, contact manufacturer for more details

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

See Section 11.1 Information on toxicological effects

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 01 11* Waste paint and varnish containing organic solvents or other dangerous substances

SECTION 14: Transportation information

3M Scotchkote Epoxy Coating 162PWX (For Grey) (Part B)

GR-2000-9979-8, GR-2001-0389-7, GR-2001-0390-5

ADR/RID: UN2735, POLYAMINES, LIQUID, CORROSIVE, N.O.S., (TRIMETHYLHEXAMETHYLENEDIAMINE), (DIETHYLENTRIAMINE), 8., III, (E), ADR Classification Code: C7.

IMDG-CODE: UN2735, POLYAMINES, LIQUID, CORROSIVE, N.O.S., (TRIMETHYLHEXAMETHYLENEDIAMINE), (DIETHYLENTRIAMINE), 8., III, IMDG-Code segregation code: 18-ALKALIS, EMS: FA, SB.

ICAO/IATA: UN2735, POLYAMINES, LIQUID, CORROSIVE, N.O.S., (TRIMETHYLHEXAMETHYLENEDIAMINE), (DIETHYLENTRIAMINE), 8., III.

GR-2001-0391-3

ADR/RID: UN2735, POLYAMINES, LIQUID, CORROSIVE, N.O.S., LIMITED QUANTITY, (TRIMETHYLHEXAMETHYLENEDIAMINE), (DIETHYLENTRIAMINE), 8, III, (E), ADR Classification Code: C7.

IMDG-CODE: UN2735, POLYAMINES, LIQUID, CORROSIVE, N.O.S., (TRIMETHYLHEXAMETHYLENEDIAMINE), (DIETHYLENTRIAMINE), 8., III, IMDG-Code segregation code: 18-ALKALIS, LIMITED QUANTITY, EMS: FA, SB.

ICAO/IATA: UN2735, POLYAMINES, LIQUID, CORROSIVE, N.O.S., (TRIMETHYLHEXAMETHYLENEDIAMINE), (DIETHYLENTRIAMINE), 8., III.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Quartz	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA.

15.2. Chemical Safety Assessment

Not applicable

SECTION 16: Other information

List of relevant H statements

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.

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H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H372	Causes damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Revision information:

Revision Changes:

Sections 3 and 9: Odour, colour, grade information information was modified.
Section 01: 1.3. Details of the supplier of the safety data sheet heading information was modified.
Section 3: Composition/ Information of ingredients table information was modified.
Section 12: Component ecotoxicity information information was modified.
Section 12: Persistence and Degradability information information was modified.
Section 12: Bioaccumulative potential information information was modified.
Label: Signal Word information was modified.
Section 3: Reference to section 15 for Nota info information was modified.
Section 11: Acute Toxicity table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 11: Target Organs - Single Table information was modified.
Section 6: Accidental release personal information information was modified.
Section 03: Reference to H statement explanation in Section 016 information was added.
Risk phrase information was deleted.
Safety phrase information was deleted.
Section 2: Contains heading information was deleted.
Section 2: Safety phrases heading information was deleted.
Section 16: List of relevant R-phrases information was deleted.
Section 2: Label ingredient information information was deleted.
Section 2: Indication of danger heading information was deleted.
Section 16: List of relevant R phrase information information was deleted.
Section 2: Risk phrases heading information was deleted.
Section 2: Indication of danger information information was deleted.
Section 3: Reference to R and H statement explanation in Section 16 information was deleted.
Section 2: 2.2 & 2.3. DSD/DPD heading information was deleted.
Section 2: R phrase reference information was deleted.
Label: Graphic information was deleted.
Label: Graphic information was deleted.
Label: Graphic Text information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk