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**TEST REPORT**

**TSL No. R18047**

**Fire Performance  
Assessment for Smoke  
and Toxic Fume  
Emission.**

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**Floor-tech XF.  
Fire Performance Assessment for Smoke Emission and Toxic Fume  
Emission.**

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ANY QUERIES OR REQUESTS FOR ADDITIONAL INFORMATION ON THE SUBJECT OF THIS REPORT SHOULD BE ADDRESSED TO THE AUTHOR WHO MAY BE CONTACTED AT THE ADDRESS GIVEN ON THE TITLE PAGE.

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**1. INTRODUCTION**

Sample specimen of coated concrete slabs were submitted on 13<sup>th</sup> December 2005, by Mr Alan Hill of E Wood Limited, for smoke emission and toxic fume emission testing, in accordance with London Underground Limited Engineering Standard 2-01001-002: Issue A1: December 2003.

**2. MATERIAL DESCRIPTION**

40mm thick concrete slabs coating on once face with grey flooring compound, referenced 'Floor-tech XF.

*Laboratory sample reference is TSL0255*

**3. TEST METHOD**

**3.1 SMOKE EMISSION**

The above specimen was tested for smoke emission on 18<sup>th</sup> December 2005, in accordance with BS6853: 1999: D8.6 – “Code of Practice for Fire Precautions in the design and construction of passenger carrying trains”.

**3.2 TOXIC FUME EMISSION**

**3.2.1 QUALITATIVE ANALYSIS**

The above specimen was tested on 15<sup>th</sup> December 2005, for qualitative analysis using scanning electron microscopy and energy dispersive X-Rays.

**3.2.2 QUANTITATIVE ANALYSIS**

The above specimen was tested on 22<sup>nd</sup> December 2005, for quantitative determination of Nitrogen, Carbon and Sulphur using Carlo Erba EA1108 Elemental analyser’.

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**4. RESULTS**

The tests relate to the behaviour of test specimens of the products under particular conditions of test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use. In particular, differences in the thickness, orientation or design may significantly affect fire performance and care should be taken to ensure that any differences between the test conditions and application conditions are not adversely significant.

**4.1 SMOKE EMISSION**

%Transmission ( $100 I_t / I_o$ ) against time was measured.

The measured absorbance  $A_m$  is calculated in accordance with the Beer-Lambert Law as follows:

$$A_m = \log_{10} (I_o / I_t)$$

Where:  $I_o$  = Initial Luminous intensity  
 $I_t$  = transmitted Luminous intensity

$A_m$  is converted to Standard absorbance  $A_o$  (Figures 1-3; Pages 10-11), using the equation:

$$A_o = ( A_m \times V ) / ( n \times L )$$

Where:  $V$  = volume of the cube (  $27m^3$  )  
 $L$  = optical path length (  $3m$  )  
 $N$  = is the number of units comprising the specimen.

The calculated results are as follows:

Sample Reference	Test	Result Ao abs (m <sup>2</sup> /m <sup>2</sup> )
TSL0255	1	53.521
	2	51.402
	Average	52.462
	S.D.	1.4984

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REQUIREMENTS:

The requirements for smoke emission as stated in the London Underground Limited Engineering Standard 2-01001-002: Issue A1: December 2003 for category ST/SU/s & TU/SU/s are  $A_o(abs) < 350 \text{ m}^2/\text{m}^2$  and  $A_o(abs) < 250 \text{ m}^2/\text{m}^2$  respectively.

The test data show that the material referenced 'Floor-tech XF' meets the smoke emission criteria.

**4.2 TOXIC FUME EMISSION**

4.2.1 QUALITATIVE ANALYSIS

The qualitative analysis of the sample shows the following elements (Figure 4; Page 12)

Sample reference	Elements detected
TSL0255/1	Carbon, Oxygen, Aluminium, Silicon, Potassium, Barium.

4.2.2 QUANTITATIVE ANALYSIS

Sample reference	% Nitrogen	% Carbon	% Sulphur
TSL0255/1	6.39	45.30	1.56

The above results are expressed as a percentage wt/wt.

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REQUIREMENTS

The Engineering Standard states that “For unrestricted use of a material, covered by Standard 2-01001-002: Issue A1: December 2003, neither it nor its constituents shall have deliberately incorporated by selection, addition or modification any significant amounts of organically bound halogens, nitrogen, sulphur or phosphorus; typical chemical groups proscribed are:-

C-X (where X = Halogen)  
C-N  
C-P  
C-O-P  
C-S  
C-O-S

Trace levels of such chemical groups are acceptable – the criterion for “trace level” shall be that the summation of the weight for weight percentage of the chemical group divided by the atomic weight for the group shall not exceed 0.015”.

Thus, applying the ‘Trace level’ i.e.

$$\sum \frac{w / w\% \text{ of Chemical Group}}{\text{Atomic weight of Group}} \leq 0.015$$

The calculated value for the specimen gives a value of 0.505, based on the presence of 6.39% and 1.56% Nitrogen content.

**5. CONCLUSION**

The material described in Section 2.0 of this report fails to meet the toxic fume emission requirements for Category *ST/SU/s* “*Station/Surface/supine*” of the London Underground Limited Engineering Standard 2-01001-002: Issue A1: December 2003, but meets the smoke emission requirements.

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## OBSERVATIONS

### SAMPLE REFERENCE TSL0255

#### TEST 1.

<b>Time (min-sec)</b>	<b>Observations</b>
0.00 – 40.00	Nothing significant was observed

#### TEST 2.

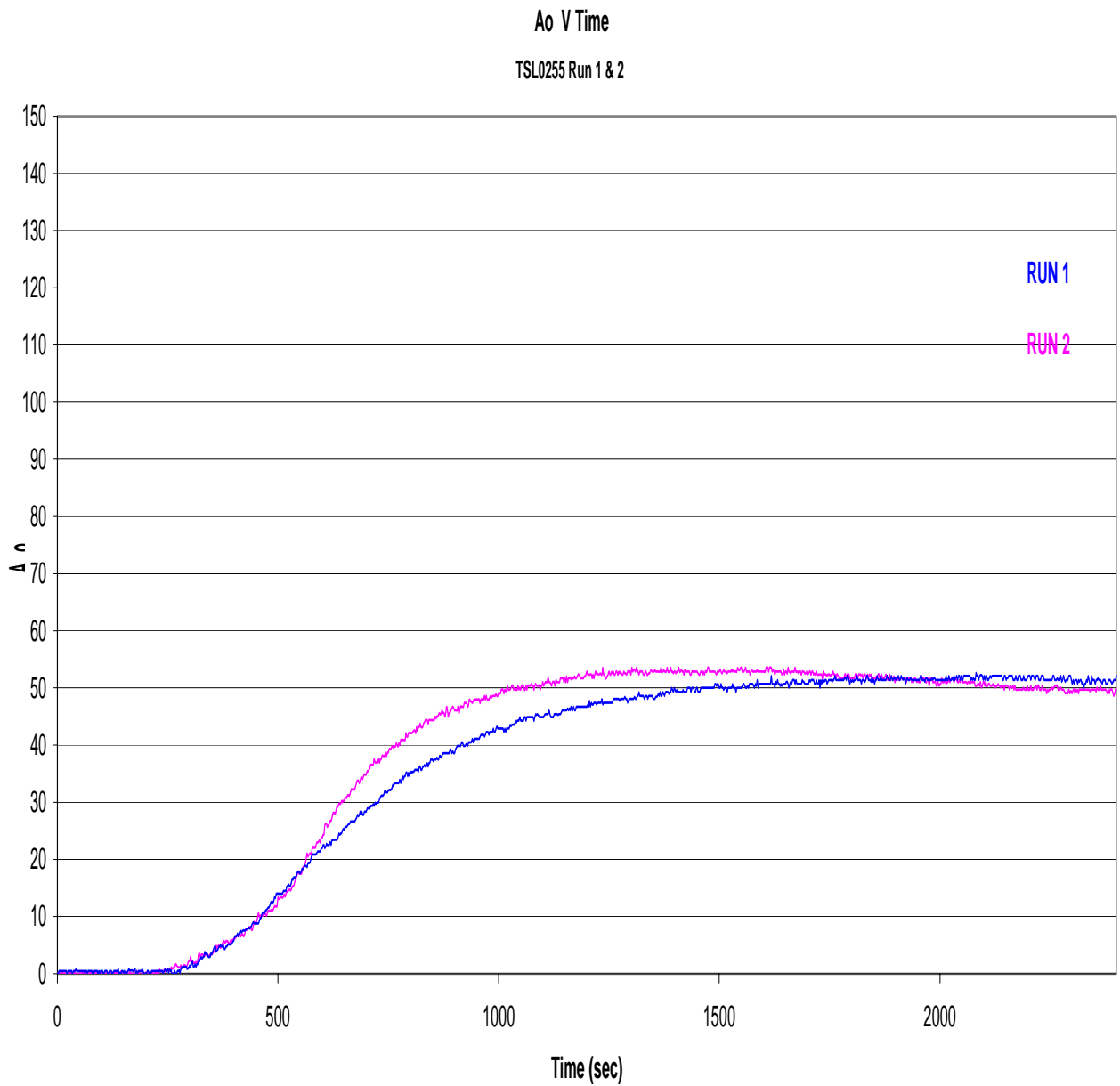
<b>Time (min.sec)</b>	<b>Observations</b>
0.00 – 40.00	Nothing significant was observed



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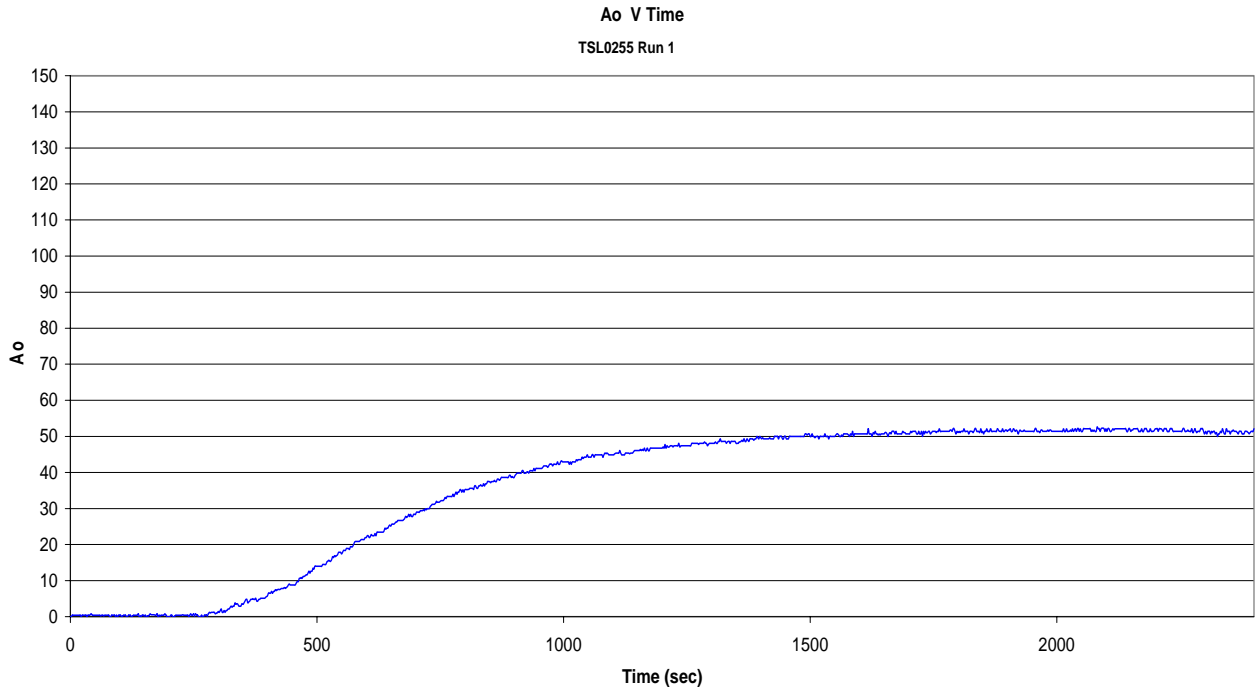
**Figure 1: Variation of Absorbance (Ao) with time of Two specimens**



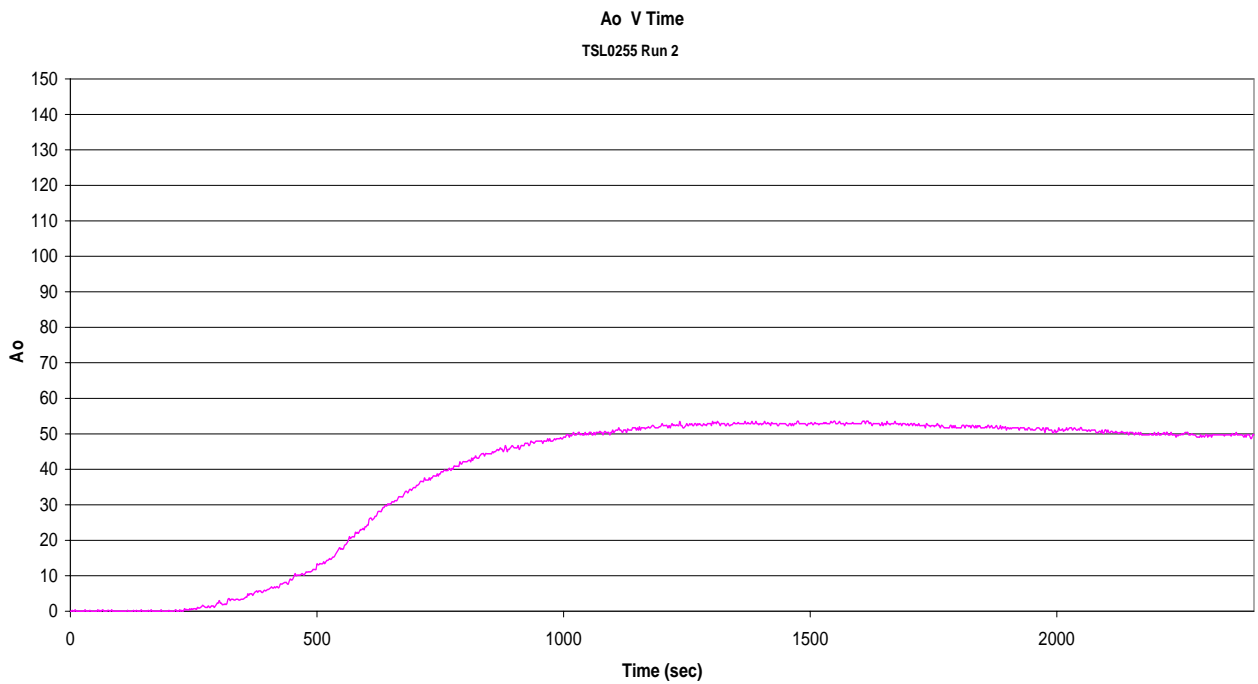
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**Figure 2: Variation of Absorbance (Ao) with time (specimen No: 1)**



**Figure 3: Variation of Absorbance (Ao) with time (specimen No: 2)**



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Figure 4: X-ray spectrum for "Floor-tech XF' flooring compound.  
Laboratory sample reference TSL0255/1

