



SAFETY DATA SHEET

Date of issue/Date of revision

: 25 May 2018

Version

: 12.04

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : HP CHROMATE FREE-EPOXY PRIMER GREY
Product code : P580-3502/E10
Other means of identification : Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.
Use of the substance/mixture : Coating.

1.3 Details of the supplier of the safety data sheet

PPG Industries (UK) Ltd.
Needham Road, Stowmarket, Suffolk, IP14 2AD, UK
Tel: +44 (0) 1449 773 338

e-mail address of person responsible for this SDS : EurMsdsContact@ppg.com

National contact

Nexa Autocolor, Customer Service and Sales Group,
Needham Road, Stowmarket, Suffolk, IP14 2AD, UK
Tel: +44 (0) 1449 771771

1.4 Emergency telephone number

Supplier

- Company emergency telephone number : +44 (0) 1449 773 338 (0900-1600)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226
Skin Irrit. 2, H315
Eye Dam. 1, H318
Skin Sens. 1, H317
Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Code : P580-3502/E10 Date of issue/Date of revision : 25 May 2018
 HP CHROMATE FREE-EPOXY PRIMER GREY

SECTION 2: Hazards identification

Hazard pictograms :



Signal word : Danger

Hazard statements : Flammable liquid and vapour.
 Causes serious eye damage.
 Causes skin irritation.
 May cause an allergic skin reaction.
 Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves. Wear protective clothing. Wear eye or face protection.
 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
 No smoking. Avoid breathing vapour.

Response : IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin
 with water. IF IN EYES: Rinse cautiously with water for several minutes. Remove
 contact lenses, if present and easy to do. Continue rinsing.

Storage : Store in a well-ventilated place. Keep cool.

Disposal : Not applicable.
 P280, P210, P261, P303 + P361 + P353, P305 + P351 + P338, P403, P235

Hazardous ingredients : epoxy resin (700 < MW < 1100)
 butan-1-ol

Supplemental label elements : Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Code : P580-3502/E10

Date of issue/Date of revision

: 25 May 2018

HP CHROMATE FREE-EPOXY PRIMER GREY

SECTION 3: Composition/information on ingredients

Product/ingredient name	Identifiers	% by weight	Classification	
			Regulation (EC) No. 1272/2008 [CLP]	Type
epoxy resin (700 < MW < 1100)	EC: Polymer CAS: 25068-38-6	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	[1]
trizinc bis(orthophosphate)	REACH #: 01-2119485044-40 EC: 231-944-3 CAS: 7779-90-0 Index: 030-011-00-6	≥10 - ≤24	Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)	[1]
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≥5.0 - ≤10	Flam. Liq. 3, H226 STOT SE 3, H336	[1] [2]
butan-1-ol	REACH #: 01-2119484630-38 EC: 200-751-6 CAS: 71-36-3 Index: 603-004-00-6	≥5.0 - ≤9.0	Flam. Liq. 3, H226 Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	[1] [2]
4-methylpentan-2-one	REACH #: 01-2119473980-30 EC: 203-550-1 CAS: 108-10-1 Index: 606-004-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 Eye Irrit. 2, H319 STOT SE 3, H335 EUH066	[1] [2]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥1.0 - ≤3.6	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 (central nervous system (CNS), kidneys, liver) Asp. Tox. 1, H304	[1] [2]
zinc oxide	REACH #: 01-2119463881-32 EC: 215-222-5 CAS: 1314-13-2 Index: 030-013-00-7	≤0.30	Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1) See Section 16 for the full text of the H statements declared above.	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs or vPvBs or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

[5] Substance of equivalent concern

[6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

Code : P580-3502/E10	Date of issue/Date of revision : 25 May 2018
HP CHROMATE FREE-EPOXY PRIMER GREY	

SECTION 3: Composition/information on ingredients

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

Code : P580-3502/E10	Date of issue/Date of revision : 25 May 2018
HP CHROMATE FREE-EPOXY PRIMER GREY	

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials:
 carbon oxides
 sulfur oxides
 phosphorus oxides
 halogenated compounds
 metal oxide/oxides

5.3 Advice for firefighters

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

Code : P580-3502/E10 Date of issue/Date of revision : 25 May 2018
 HP CHROMATE FREE-EPOXY PRIMER GREY

SECTION 6: Accidental release measures

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
 See Section 8 for information on appropriate personal protective equipment.
 See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Avoid release to the environment. Refer to special instructions/safety data sheet. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- 7.2 Conditions for safe storage, including any incompatibilities** : Storage temperature: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

Code : P580-3502/E10 Date of issue/Date of revision : 25 May 2018
 HP CHROMATE FREE-EPOXY PRIMER GREY

SECTION 7: Handling and storage

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
1-methoxy-2-propanol	EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin. STEL: 560 mg/m ³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 375 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.
butan-1-ol	EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin. STEL: 154 mg/m ³ 15 minutes. STEL: 50 ppm 15 minutes.
4-methylpentan-2-one	EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin. STEL: 416 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 208 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
xylene	EH40/2005 WELs (United Kingdom (UK), 12/2011). Absorbed through skin. STEL: 441 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 220 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
zinc bis(orthophosphate)	DNEL	Long term Inhalation	5 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	83 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	83 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Inhalation	2.5 mg/m ³	Consumers	Systemic
	DNEL	Long term Oral	0.83 mg/	Consumers	Systemic

Code : P580-3502/E10

Date of issue/Date of revision

: 25 May 2018

HP CHROMATE FREE-EPOXY PRIMER GREY

SECTION 8: Exposure controls/personal protection

1-methoxy-2-propanol	DNEL	Short term Inhalation	kg bw/day 553.5 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	369 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	50.6 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	43.9 mg/m ³	Consumers	Systemic
	DNEL	Long term Dermal	18.1 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Oral	3.3 mg/kg bw/day	Consumers	Systemic
butan-1-ol	DNEL	Long term Inhalation	310 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	3.125 mg/kg	Consumers	Systemic
	DNEL	Long term Inhalation	55 mg/m ³	Consumers	Systemic
4-methylpentan-2-one	DNEL	Long term Inhalation	83 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	208 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	83 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	208 mg/m ³	Workers	Local
	DNEL	Long term Dermal	11.8 mg/kg	Workers	Systemic
	DNEL	Short term Inhalation	155.2 mg/m ³	Consumers	Systemic
	DNEL	Short term Inhalation	155.2 mg/m ³	Consumers	Local
	DNEL	Long term Dermal	4.2 mg/kg	Consumers	Systemic
	DNEL	Long term Inhalation	14.7 mg/m ³	Consumers	Systemic
	DNEL	Long term Oral	4.2 mg/kg	Consumers	Systemic
	DNEL	Long term Inhalation	14.7 mg/m ³	Consumers	Local
	ethyl 3-ethoxypropionate	DNEL	Long term Dermal	102 mg/kg bw/day	Workers
DNEL		Long term Dermal	102 mg/cm ²	Workers	Local
DNEL		Long term Inhalation	610 mg/m ³	Workers	Systemic
DNEL		Long term Inhalation	610 mg/m ³	Workers	Local
DNEL		Long term Oral	1.2 mg/kg bw/day	Consumers	Systemic
DNEL		Long term Dermal	24.2 mg/kg bw/day	Consumers	Systemic
DNEL		Long term Inhalation	72.6 mg/m ³	Consumers	Systemic
DNEL		Long term Dermal	24.2 mg/kg bw/day	Consumers	Local
DNEL		Long term Inhalation	76.2 mg/m ³	Consumers	Local
xylylene	DNEL	Short term Inhalation	289 mg/m ³	Workers	Systemic

Code : P580-3502/E10

Date of issue/Date of revision

: 25 May 2018

HP CHROMATE FREE-EPOXY PRIMER GREY

SECTION 8: Exposure controls/personal protection

zinc oxide	DNEL	Short term Inhalation	289 mg/m ³	Workers	Local
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	77 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	174 mg/m ³	Consumers	Systemic
	DNEL	Short term Inhalation	174 mg/m ³	Consumers	Local
	DNEL	Long term Dermal	108 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Inhalation	14.8 mg/m ³	Consumers	Systemic
	DNEL	Long term Oral	1.6 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Inhalation	5 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	2.5 mg/m ³	Consumers	Systemic
	DNEL	Long term Oral	0.83 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Dermal	87 mg/kg bw/day	Consumers	Systemic
	DNEL	Long term Dermal	87 mg/kg bw/day	Workers	Systemic

PNECs

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
zinc bis(orthophosphate)	-	Fresh water	20.6 µg/l	Sensitivity Distribution
	-	Marine water	6.1 µg/l	Sensitivity Distribution
	-	Sewage Treatment Plant	100 µg/l	Assessment Factors
1-methoxy-2-propanol	-	Fresh water sediment	117.8 mg/kg dwt	Sensitivity Distribution
	-	Marine water sediment	56.5 mg/kg dwt	Equilibrium Partitioning
	-	Soil	35.6 mg/kg dwt	Sensitivity Distribution
butan-1-ol	-	Fresh water	10 mg/l	Assessment Factors
	-	Marine water	1 mg/l	Assessment Factors
	-	Sewage Treatment Plant	100 mg/l	Assessment Factors
4-methylpentan-2-one	-	Fresh water sediment	41.6 mg/kg	Equilibrium Partitioning
	-	Marine water sediment	4.17 mg/kg	Equilibrium Partitioning
	-	Soil	2.47 mg/kg	Equilibrium Partitioning
ethyl 3-ethoxypropionate	-	Fresh water	0.082 mg/l	-
	-	Marine water	0.0082 mg/l	-
	-	Fresh water sediment	0.178 mg/kg	-
4-methylpentan-2-one	-	Marine water sediment	0.0178 mg/kg	-
	-	Soil	0.015 mg/kg	-
	-	Sewage Treatment Plant	2476 mg/l	-
ethyl 3-ethoxypropionate	-	Fresh water	0.6 mg/l	Assessment Factors
	-	Marine water	0.06 mg/l	Assessment Factors
	-	Sewage Treatment Plant	27.5 mg/l	Assessment Factors
ethyl 3-ethoxypropionate	-	Fresh water sediment	8.27 mg/kg	Equilibrium Partitioning
	-	Marine water sediment	0.83 mg/kg	Equilibrium Partitioning
	-	Soil	1.3 mg/kg	Equilibrium Partitioning
ethyl 3-ethoxypropionate	-	Fresh water	0.0609 mg/l	Assessment Factors

Code : P580-3502/E10	Date of issue/Date of revision : 25 May 2018
HP CHROMATE FREE-EPOXY PRIMER GREY	

SECTION 8: Exposure controls/personal protection

xylene	-	Marine water	0.00609 mg/l	Assessment Factors	
	-	Fresh water sediment	0.419 mg/kg	-	
	-	Marine water sediment	0.0419 mg/kg	-	
	-	Soil	0.048 mg/kg	-	
	-	Sewage Treatment Plant	50 mg/l	Assessment Factors	
	-	Fresh water	0.327 mg/l	-	
	-	Marine water	0.327 mg/l	-	
	-	Sewage Treatment Plant	6.58 mg/l	-	
	zinc oxide	-	Fresh water sediment	12.46 mg/kg dwt	-
		-	Marine water sediment	12.46 mg/kg dwt	-
-		Soil	2.31 mg/kg	-	
-		Fresh water	20.6 µg/l	Sensitivity Distribution	
-		Marine water	6.1 µg/l	Sensitivity Distribution	
-		Fresh water sediment	117 mg/kg dwt	Sensitivity Distribution	
-		Sewage Treatment Plant	52 µg/l	Assessment Factors	
-		Marine water sediment	56.5 mg/kg dwt	Assessment Factors	
	-	Soil	35.6 mg/kg dwt	Sensitivity Distribution	

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Chemical splash goggles and face shield. Use eye protection according to EN 166.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended.

Gloves

: butyl rubber

Code : P580-3502/E10 Date of issue/Date of revision : 25 May 2018
 HP CHROMATE FREE-EPOXY PRIMER GREY

SECTION 8: Exposure controls/personal protection

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Colour** : Grey.
- Odour** : Characteristic.
- Odour threshold** : Not available.
- pH** : insoluble in water.
- Melting point/freezing point** : May start to solidify at the following temperature: -50°C (-58°F) This is based on data for the following ingredient: ethyl 3-ethoxypropionate. Weighted average: -89.79°C (-129.6°F)
- Initial boiling point and boiling range** : >37.78°C
- Flash point** : Closed cup: 23°C
- Evaporation rate** : Highest known value: 1.7 (4-methylpentan-2-one) Weighted average: 0.84 compared with butyl acetate
- Material supports combustion.** : Yes.
- Flammability (solid, gas)** : liquid
- Upper/lower flammability or explosive limits** : Greatest known range: Lower: 1.48% Upper: 13.74% (1-methoxy-2-propanol)
- Vapour pressure** : Highest known value: 2.1 kPa (15.8 mm Hg) (at 20°C) (4-methylpentan-2-one). Weighted average: 1.07 kPa (8.03 mm Hg) (at 20°C)
- Vapour density** : Highest known value: 3.7 (Air = 1) (xylene). Weighted average: 3.07 (Air = 1)
- Relative density** : 1.57
- Solubility(ies)** : Insoluble in the following materials: cold water.
- Partition coefficient: n-octanol/ water** : Not applicable.
- Auto-ignition temperature** : Lowest known value: 270°C (518°F) (1-methoxy-2-propanol).

Code : P580-3502/E10 Date of issue/Date of revision : 25 May 2018
 HP CHROMATE FREE-EPOXY PRIMER GREY

SECTION 9: Physical and chemical properties

- Decomposition temperature** : Stable under recommended storage and handling conditions (see Section 7).
Viscosity : Kinematic (40°C): >0.21 cm²/s
Viscosity : 60 - 100 s (ISO 6mm)
Explosive properties : The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.
Oxidising properties : Product does not present an oxidizing hazard.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability : The product is stable.
10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.
 Refer to protective measures listed in sections 7 and 8.
10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: carbon oxides sulfur oxides phosphorus oxides halogenated compounds metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
1-methoxy-2-propanol	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
butan-1-ol	LC50 Inhalation Vapour	Rat	24000 mg/m ³	4 hours
	LC50 Inhalation Vapour	Rat	8000 ppm	4 hours
4-methylpentan-2-one	LD50 Dermal	Rabbit	3400 mg/kg	-
	LD50 Oral	Rat	790 mg/kg	-
ethyl 3-ethoxypropionate	LC50 Inhalation Vapour	Rat	12.3 mg/l	4 hours
	LD50 Oral	Rat	2.08 g/kg	-
xylene	LD50 Dermal	Rabbit	10 g/kg	-
	LD50 Oral	Rat	3200 mg/kg	-
	LD50 Dermal	Rabbit	>1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

Code : P580-3502/E10 Date of issue/Date of revision : 25 May 2018
 HP CHROMATE FREE-EPOXY PRIMER GREY

SECTION 11: Toxicological information

Route	ATE value
<input checked="" type="checkbox"/> Oral <input type="checkbox"/> Dermal <input type="checkbox"/> Inhalation (vapours)	10473 mg/kg 42442.6 mg/kg 178 mg/l

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
<input checked="" type="checkbox"/> xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitisation

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
1-methoxy-2-propanol	Category 3	Not applicable.	Narcotic effects
butan-1-ol	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
4-methylpentan-2-one	Category 3	Not applicable.	Respiratory tract irritation
xylene	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 2	Not determined	central nervous system (CNS), kidneys and liver

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1

Information on likely routes of exposure : Not available.

Potential acute health effects

Inhalation : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Code : P580-3502/E10 Date of issue/Date of revision : 25 May 2018
 HP CHROMATE FREE-EPOXY PRIMER GREY

SECTION 11: Toxicological information

Skin contact : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Eye contact : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : No specific data.

Ingestion : Adverse symptoms may include the following:
stomach pains

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Other information : Not available.

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from

Code : P580-3502/E10 Date of issue/Date of revision : 25 May 2018
 HP CHROMATE FREE-EPOXY PRIMER GREY

SECTION 11: Toxicological information

short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Contains epoxy resin (700 < MW < 1100). May produce an allergic reaction.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
zinc bis(orthophosphate)	Acute LC50 0.112 mg/l	Fish	96 hours
	Chronic NOEC 0.026 mg/l	Fish	30 days
	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l	Fish	96 hours
1-methoxy-2-propanol	Fresh water		
	Acute EC50 0.17 mg/l	Algae	72 hours
	Acute EC50 0.481 mg/l	Daphnia - Daphnia magna - Neonate	48 hours
	Fresh water		
zinc oxide	Chronic NOEC 0.017 mg/l	Algae	72 hours
	Fresh water		
	Fresh water		

Conclusion/Summary : There are no data available on the mixture itself.

12.2 Persistence and degradability

Conclusion/Summary : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
butan-1-ol	0.88	-	low
4-methylpentan-2-one	1.31	-	low
xylene	3.16	7.4 to 18.5	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

PBT : Not applicable.

vPvB : Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Code : P580-3502/E10 Date of issue/Date of revision : 25 May 2018
 HP CHROMATE FREE-EPOXY PRIMER GREY

SECTION 13: Disposal considerations

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Yes.

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)
Container	15 01 04 metallic packaging

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

14. Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(trizinc bis (orthophosphate))	Not applicable.

Additional information

ADR/RID : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Tunnel code : (D/E)

ADN : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Code : P580-3502/E10 Date of issue/Date of revision : 25 May 2018
 HP CHROMATE FREE-EPOXY PRIMER GREY

14. Transport information

IATA : The environmentally hazardous substance mark may appear if required by other transportation regulations.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.


Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

Ozone depleting substances (1005/2009/EU)

Not listed.

Seveso Directive

 This product is controlled under the Seveso Directive.


Danger criteria

Category

 5c
E2

15.2 Chemical safety assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

 Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

Code : P580-3502/E10 Date of issue/Date of revision : 25 May 2018
 HP CHROMATE FREE-EPOXY PRIMER GREY

SECTION 16: Other information

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
 ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
 IMDG = International Maritime Dangerous Goods
 IATA = International Air Transport Association

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 2, H411	On basis of test data Calculation method Calculation method Calculation method Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Acute Tox. 4, H302	ACUTE TOXICITY (oral) - Category 4
Acute Tox. 4, H312	ACUTE TOXICITY (dermal) - Category 4
Acute Tox. 4, H332	ACUTE TOXICITY (inhalation) - Category 4
Aquatic Acute 1, H400	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1, H410	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 2, H411	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Asp. Tox. 1, H304	ASPIRATION HAZARD - Category 1
EUH066	Repeated exposure may cause skin dryness or cracking.
Eye Dam. 1, H318	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2, H319	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2, H225	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3, H226	FLAMMABLE LIQUIDS - Category 3
Skin Irrit. 2, H315	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1, H317	SKIN SENSITISATION - Category 1
STOT RE 2, H373	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3, H335	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3
STOT SE 3, H336	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3

History

Date of issue/ Date of revision : 25 May 2018

Code : P580-3502/E10	Date of issue/Date of revision : 25 May 2018
HP CHROMATE FREE-EPOXY PRIMER GREY	

SECTION 16: Other information

Date of previous issue : 20 December 2017

Prepared by : EHS

Version : 12.04

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.