

# Centrecoat™

## Thermoplastic



### Application Instructions

#### STORAGE INSTRUCTIONS

When storing pre-formed road markings, it is essential to ensure the following:  
The markings are never stood on their side or on their end.  
The markings must be carefully stacked and no heavy objects must be placed on top.  
Store at room temperature, avoiding direct sunlight.  
The markings must not be dropped, particularly in cold weather.

#### HOW TO LAY THE MARKINGS

Position warning signs and cones if necessary and ensure all vehicles are removed from the working area.  
The surface of the road must be dry and clean. If there is any surface water, sweep this away and dry out dampness with a torch.  
Set regulator at 25psi, ignite and turn the torch on fully.  
Using the torch, thoroughly heat the area to be covered by the marking.  
The markings should be placed in position with the protective plastic film uppermost. When laying lines, ensure that they are "buted" up correctly and straight.  
The plastic film is then removed and heat is applied with a blow torch.  
Position nozzle of blow torch 4 – 6 inches above the centre of the marking at one end. With the "pendulum" motion from side to side, bring the material to a fluid state and then proceed down the marking using the same action.  
Care must be taken in the speed of the bonding; too slow and the marking may burn, too fast and the marking may not bond. If the flame is too high and incorrectly angled, it is possible to distort the markings. Good application can be achieved with experience.  
For initial retro-reflectivity, apply glass beads to the surface of the line during heating.  
Allow material to cool before removing cones. If fast cooling is required, it is suggested that water may be sprayed over the markings.

#### PLEASE NOTE

Tack coat should be applied to the following surfaces before applying hotline:  
Concrete.  
Old, polished asphalt.  
Previously dirty surfaces, which have been thoroughly swept.