

POLYURETHANE EXTRA TOPCOAT

PRODUCT DESCRIPTION

7-512 Polyurethane Extra Topcoat is a 2K enamel which offers high resistance to chemical and atmospheric attacks. It provides very good gloss and high opacity.

SELECTION AND PREPARATION OF SUBSTRATES

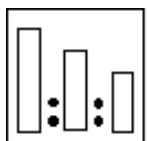


2K PU or Epoxy Primers
Polyurethane & polyester fillers

Sand
see relevant primers data sheets

Degrease thoroughly prior to painting.

APPLICATION GUIDE



**Mixing ratio
(by weight):**

	AIRLESS		CONVENTIONAL	
Topcoat	1000	1000	1000	1000
9-065	250	250	9-060 *	250
1-208 *	160-200	160-200	1-420 *	200-300
	* for hot conditions use 1-470 thinner		* for large surfaces use 9-065 hardener and either 1-208 or 1-470 thinner	

High resistance :

Topcoat	1000	1000	1000
9-080	350	9-080	350
1-208 *	0-100	1-420 *	0-100
	* for hot conditions use 1-470 thinner		* for large surfaces 1-208 thinner

**Mixing ratio
(by volume):**

Topcoat	4	4	4
9-065 *	1	9-060 *	1
1-208 *	0.7 - 1	1-420 *	0,9 - 1,4
	* for hot conditions use 1-470 thinner		* for large surfaces use 9-065 hardener and either 1-208 or 1-470 thinner

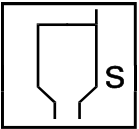

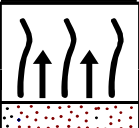
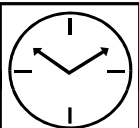
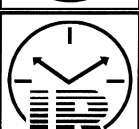
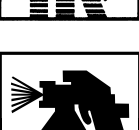

High resistance :

Topcoat	5	5	5
9-080	2	9-080	2
1-208 *	0 - 0,5	1-420 *	0 - 0,5
	* for hot conditions use 1-470 thinner		* for large surfaces 1-208 thinner

APPLICATION GUIDE

AIRLESS

CONVENTIONAL

	<i>Pot life 20°C:</i>	90 minutes	90 minutes
	<i>Spray viscosity:</i>	20-25 secs DIN4 20°C	18-20 secs DIN4 20°C
	<i>Spray gun set up:</i>	9 - 11	1.4-1.7 mm
	<i>Spray pressure:</i>	120-140 bar	3-4 bar
	<i>Number of coats:</i>	2	2
	<i>Flash off between coats:</i>	10-15 minutes 20°C	10-15 minutes 20° C
	<i>Drying times at 20°C</i>		
	<i>Dust free:</i>		10-15 minutes
	<i>Handling:</i>		4-5 hours
	<i>Through dry at 20°C:</i>		10-12 hours
	<i>Through dry at 60°C:</i>		30-40 minutes
	<i>Through dry IR:</i>		
	<i>Short wave</i>		10 min
	<i>Medium wave</i>		15 min
	<i>Total dry film build:</i>		50 microns
	<i>Overcoat/recoat time with itself</i>	16-24 hours at 20°C without flattening, otherwise flattening is required.	

TECHNICAL DATA

<i>Theoretical coverage</i>	7.5 – 8.5 m ² /l ready to spray giving 50µm dry film thickness
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HEALTH AND SAFETY

Please refer to Material Safety Data Sheet for full health and safety details and storage regulations

This product is for professional use only.

The information given in this sheet is for guidance only. Any person using the product without first making further enquiries as to the stability of the product for the intended purpose does so at his own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of our experience and our policy of continuous product development. Drying times quoted are average times at 20°C. Film thickness, humidity and shop temperature can all affect drying times.

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