



# 2.708.080X

## SELEMIX 1K PRIMER

2.708.0800 GREY

2.708.0801 RED

### PRODUCT DESCRIPTION

2.708.080X Selemix 1K primer is a fast-drying synthetic primer with good adhesion to bare steel. It is particularly recommended for agricultural and building site machinery, carpentry and items made of ferrous metal.

### SELECTION AND PREPARATION OF SUBSTRATES



Bare steel

#### Sand

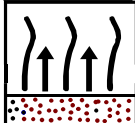
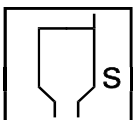
P80-120 -240(dry)



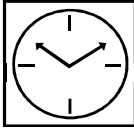
*Degrease thoroughly prior to painting.*

### APPLICATION GUIDE

	AIRLESS / AIRMIX		CONVENTIONAL	
<i>Mixing ratio (by weight)</i>	2.708.080X use unthinned	1000	2.708.080X 1-610*	1000 0-5%
	*1-215 or 1-205 can also be used			
<i>Pot life 20°C</i>	Unlimited		Unlimited	
<i>Spray viscosity</i>	35-40 secs Din 4 at 20°C		20-25 secs Din 4 at 20°C	
<i>Spray gun set up</i>	9 – 11		1.4-1.7 mm	
<i>Spray pressure</i>	120-140 bar		3-4 bar	
<i>Number of coats</i>	2		2	
<i>Flash off between coats</i>	5-7 minutes 20°C		5-7 minutes 20°C	



## APPLICATION GUIDE



*Drying times at 20°C:*

*Dust free:*

10-15 minutes

*Handling:*

30-60 minutes



*Through dry:*

1 day

*Total dry film build:*

50-60 microns

*Overcoat/recoat time:*

Min. 1hour 20°C  
Max 1 month without flatting

*Overcoat with:*

Any 1K and 2K Selemix topcoats  
(except epoxies)

## TECHNICAL DATA

*Theoretical coverage*

5.2/6.0 m<sup>2</sup>/l ready to spray giving 50µm  
dry film thickness

## HEALTH AND SAFETY

Please refer to Material Safety Data Sheet for full health and safety details and storage regulations

This product is for professional use only.

The information given in this sheet is for guidance only. Any person using the product without first making further enquiries as to the stability of the product for the intended purpose does so at his own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of our experience and our policy of continuous product development. Drying times quoted are average times at 20°C. Film thickness, humidity and shop temperature can all affect drying times.

**Selemix System** is a brand of PPG Group

**Selemix Customer Service and Sales Group, Needham Road, Stowmarket, Suffolk, IP14 2AD, England, Tel: 01449 773993, Fax: 01449 771547**