



NORSOK M-501

Systems Guide

Coating System No. 1

Pre-qualification required

Carbon steel with operating temperature <120°C.

- Structural Steel.
- Exteriors of equipment, vessels, piping and valves (not insulated).

Zinc rich primer min 60 microns.

Minimum number of coats 3.

Minimum total DFT 280 microns.

NORSOK M-501

Serial #	System Description	DFT (µm)	Product Detail	Qualification Detail
N1-01	Zinc Clad™ II	60	Zinc rich ethyl silicate	Qualified NORSOK M-501 Rev. 6 Test Report N967614 Date 07/05/2015
	Macropoxy™ 5400	170	Epoxy	
	Acrolon™ 7300	50	Acrylic polyurethane	
		280		
N1 - 02	Zinc Clad™ II	60	Zinc rich ethyl silicate	Qualified NORSOK M-501 Rev. 6 Test Reports N967614 & N967613 Date: 07/5/2015
	Macropoxy™ 5400	170	Epoxy	
	Acrolon™ 1850	50	Epoxy acrylic	
		280		
N1-03	Zinc Clad™ IV	60	Zinc rich epoxy	Qualified NORSOK M-501 Rev. 6 Test Reports N967614 & N967613 Date: 07/5/2015
	Macropoxy™ 5400	170	Epoxy	
	Acrolon™ 7300	50	Acrylic polyurethane	
		280		
N1-04	Zinc Clad™ IV	60	Zinc rich epoxy	Qualified NORSOK M-501 Rev. 6 Test Report N967613 Date 07/05/2015
	Macropoxy™ 5400	170	Epoxy	
	Acrolon™ 1850	50	Epoxy acrylic	
		280		
N1-05	Zinc Clad™ II	75	Zinc rich ethyl silicate	Qualified NORSOK M-501 Rev. 5 Test Report 11-368 B Date 13/07/2012
	Macropoxy™ 646	160	Epoxy polyamide	
	Acrolon™ 218 HS	85	Acrylic polyurethane	
		320		
N1-06	Zinc Clad™ IV	75	Zinc rich epoxy	Qualified NORSOK M-501 Rev. 5 Test Report 11-368 A Date 13/07/2012
	Macropoxy™ 646	160	Polyamide epoxy	
	Acrolon™ 218 HS	85	Acrylic polyurethane	
		320		
N1-07	Zinc Clad™ II	75	Zinc rich ethyl silicate	Qualified NORSOK M-501 Rev. 5 Test Report 11-368 E Date 13/07/2012
	Macropoxy™ 646	160	Epoxy polyamide	
	SherThane™ 2K	85	Acrylic polyurethane	
		320		

Coating System No. 2

Coating system 2A for carbon steel surfaces T>120°C.

Coating system No. 2A or system No. 2B shall be used for:

All insulated surfaces of tanks, vessels, piping, flare booms and crane booms.

Optional areas:

Underside of bottom deck including piping jacket above splash zone lifeboat stations (to be decided in each project).

Alternatives:

For insulated piping and equipment operating at T<120°C NORSOK M-501 System No. 9 may be selected instead.

System 2A

TSA or aluminium alloy 200 microns & sealer. ⁽¹⁾

System 2B

TSZ or alloys of zinc 100 microns.

Tie coat (according to manufacturer if needed).

Intermediate coat + topcoat. ⁽²⁾

NORSOK M-501

Serial #	System Description	DFT (µm)	Product Detail	Qualification Detail
N2A-01	TSA	as defined	Thermal spray aluminum	NORSOK M-501 Rev. 6 Compliant (2A) for T<120°C
	Macropoxy™ 920	--	Epoxy sealer solvent-free ⁽³⁾	
		--		
N2A-02	TSA	as defined	Thermal spray aluminum	NORSOK M-501 Rev. 6 Compliant (2A) for T<120°C
	Macropoxy™ L574	--	Epoxy sealer solvent-borne ⁽³⁾	
		--		
N2A-03	TSA	as defined	Thermal spray aluminum	NORSOK M-501 Rev. 6 Compliant (2A) for T>120°C
	Silverbrite™ Hi-Heat Al	--	High heat aluminum ⁽³⁾	
		--		
N2A-04	TSA	as defined	Thermal spray aluminum	NORSOK M-501 Rev. 6 Compliant (2A) for T>120°C
	Heat-Flex™ M505 Al	--	Aluminum silicone ⁽³⁾⁽⁵⁾	
		--		
N2B-01	TSZ	as defined	Thermal spray zinc	NORSOK M-501 Rev. 6 Compliant (2B) Intermediate & topcoat pre-qualified as system 1 (Test Report N967613 Date 7/05/2015)
	See note ⁽⁶⁾	--	Tie coat ⁽⁶⁾	
	Macropoxy™ 5400	170	Epoxy	
	Acrolon™ 1850	50	Acrylic epoxy	
		220		
N2B-02	TSZ	as defined	Thermal spray zinc	NORSOK M-501 Rev. 6 Compliant (2B) Intermediate & topcoat pre-qualified as system 1 (Test Report N967614 Date 7/05/2015)
	See note ⁽⁶⁾	--	Tie coat ⁽⁶⁾	
	Macropoxy™ 5400	170	Epoxy	
	Acrolon™ 7300	50	Acrylic polyurethane	
		220		
N2B-03	TSZ	as defined	Thermal spray zinc	NORSOK M-501 Rev. 6 Compliant (2B) Intermediate & topcoat pre-qualified as system 1 (Test Report 11-368B Date 7/13/2012)
	See note ⁽⁶⁾	--	Tie coat ⁽⁶⁾	
	Macropoxy™ 646	125	Epoxy polyamide	
	Acrolon™ 218 HS	75	Acrylic polyurethane	
		200		

Coating System No. 2

NORSOK M-501

Serial #	System Description	DFT (μm)	Product Detail	Qualification Detail
N2B-04	TSZ	as defined	Thermal spray zinc	NORSOK M-501 Rev. 6 Compliant (2B) Intermediate & topcoat pre-qualified as system 1 (Test Report 11-368 E Date 07/13/12)
	--	--	Tie coat ⁽⁶⁾	
	Macropoxy™ 646	125	Epoxy polyamide	
	SherThane™ 2K	75	Acrylic polyurethane	
		200		

⁽¹⁾ The materials for sealing the metal coating shall be two-component epoxy for operating temperatures below 120°C and aluminum silicone above 120°C.
⁽²⁾ The intermediate coat + topcoat shall have been pre-qualified as part of a System N.1. Pre-qualification may have been carried out at different film thicknesses.
⁽³⁾ The sealer shall fill the metal pores. It shall be applied until absorption is complete. There should not be a measurable overlay of sealer on the metallic coating after application.
⁽⁴⁾ Maximum operating temperature 370°C.
⁽⁵⁾ Maximum operating temperature 600°C.
⁽⁶⁾ Contact Sherwin-Williams technical support for guidance on available tie coats.

Coating System No. 3

System No. 3B shall be pre-qualified

Internal surfaces of carbon steel tanks.

3A = Potable water tanks

3D = Process vessels <0.3 MPa <75°C

3G = Vessels for methanol, monoethylene glycol, etc

3B = Ballast water tanks

3E = Process vessels <7.0 MPa <80°C

3C = Crude tanks

3F = Process vessels <3.0 MPa <130°C

Lining materials for carbon steel tanks are subject to special evaluation, and shall always be approved by the purchaser.

NORSOK M-501

Serial #	System Description	DFT (µm)	Product Detail	Qualification Detail
Coating system 3A - Potable water tanks. Shall be approved for such use by relevant authorities. Minimum two coats solvent-free epoxy 300 microns each.				
N3A-01	Dura-Plate™ UHS	300	Solvent-free epoxy	NORSOK M-501 Rev. 6 Compliant NSF approved to Standard 61 for potable water
	Dura-Plate™ UHS	300	Solvent-free epoxy	
		600		
N3A-02	Waterline™ P300 Tank Lining	500	Solvent-free epoxy	NORSOK M-501 Rev. 6 Compliant DWI approved ⁽¹⁾
		500		
Coating system 3B - Ballast water tanks/internal seawater filled compartments. Pre-qualification required. NORSOK M-501 Rev. 5 accepts Marintek B1 qualification. NORSOK M-501 Rev. 6 accepts IMO PSPC qualification.				
N3B-01	Dura-Plate™ 301	160	Solvent-free tolerant epoxy	Qualified NORSOK M-501 Rev. 6 IMO PSPC qualified over UHP, AB and PE31 shop primer Test Report N802751 (UHP) Test Report N803434 (AB & PE31)
	Dura-Plate™ 301	160	Solvent-free tolerant epoxy	
		320		
N3B-02	Fast-Clad™ ER	400 ⁽²⁾	Solvent-free fast curing epoxy	Qualified NORSOK M-501 Rev. 6 IMO PSPC qualified over bare metal and zinc plate plus primer Test Report N962365
		400		
N3B-03	Seaguard™ 5000HS	160	Epoxy amine	Qualified NORSOK M-501 Rev. 5 Marintek B1 Qualified Test Report BGN-R2704441 Date 12/13/04
	Seaguard™ 5000HS	160	Epoxy amine	
		320		
Coating system 3C - Tanks for stabilized crude, diesel and condensate. System to be applied to the flat bottoms and lower 1m of walls, and to the roofs and upper 1m of walls.				
N3C-01	Dura-Plate™ 301	150	Solvent-free tolerant epoxy	All 3C systems are NORSOK M-501 Rev. 6 Compliant
	Dura-Plate™ 301	150	Solvent-free tolerant epoxy	
		300		
N3C-02	Dura-Plate™ UHS	150	Solvent-free epoxy	
	Dura-Plate™ UHS	150	Solvent-free epoxy	
		300		
N3C-03	Fast-Clad™ ER	500	Solvent-free fast curing epoxy	
		500		
N3C-04	Macropoxy™ M922	200	Glass flake epoxy	
	Macropoxy™ M922	200	Glass flake epoxy	
		400		

Coating System No. 3

System No. 3B shall be pre-qualified

Internal surfaces of carbon steel tanks.

3A = Potable water tanks

3D = Process vessels <0.3 MPa <75°C

3G = Vessels for methanol, monoethylene glycol, etc

3B = Ballast water tanks

3E = Process vessels <7.0 MPa <80°C

3C = Crude tanks

3F = Process vessels <3.0 MPa <130°C

Lining materials for carbon steel tanks are subject to special evaluation, and shall always be approved by the purchaser.

NORSOK M-501

Serial #	System Description	DFT (µm)	Product Detail	Qualification Detail
Coating system 3D - Process vessels <0.3MPa <75°C. 2-component solvent-free or solvent-borne epoxy are recommended.				
N3D-01	Phenicon™ HS FF	175	Phenolic novolac epoxy	NORSOK M-501 Rev. 6 Compliant
	Phenicon™ HS FF	175	Phenolic novolac epoxy	
		350		
Coating system 3E - Process vessels <7.0 MPa <80°C. 2-component solvent-borne or solvent-free epoxy or modified novolac epoxy is recommended.				
N3E-01	Epo-Phen™ FF	175	Phenolic novolac epoxy	NORSOK M-501 Rev. 6 Compliant
	Epo-Phen™ FF	175	Phenolic novolac epoxy	
		350		
Coating system 3F - Process vessels <3.0 MPa <130°C. 2-component solvent-free novolac epoxy is recommended.				
N3F-01	Epo-Phen™ FF	175	Phenolic novolac epoxy	NORSOK M-501 Rev. 6 Compliant
	Epo-Phen™ FF	175	Phenolic novolac epoxy	
		350		
N3F-02	Nova-Plate™ UHS	450	Solvent-free novolac epoxy	NORSOK M-501 Rev. 6 Compliant
		450		
N3F-03	Nova-Plate™ 325	450	Solvent-free novolac epoxy	NORSOK M-501 Rev. 6 Compliant
		450		
Coating system 3G - Vessels for methanol, monoethylene glycol, etc. System to be applied to the flat bottoms and lower 1m of walls, and to the roofs and upper 1m of walls.				
N3G-01	Zinc Clad™ II	75	Zinc rich ethyl silicate	NORSOK M-501 Rev. 6 Compliant
		75		
N3G-02	Nova-Plate™ UHS	450	Solvent-free novolac epoxy	NORSOK M-501 Rev. 6 Compliant
		450		

⁽¹⁾ DWI approved as a site and factory applied coating for potable water retaining structures ref DWI 56.4.253 Water Industry Act 1991: Section 69, : Water Supply (Water Quality) Regulations:1989, : Water Supply (Water Quality) Regulations (Amendment):1991 - Regulation 25(1) : Water Regulations Advisory Scheme Directory Reference 0512526.

⁽²⁾ IMO PSPC tested with two coats wet on wet, 400µm total DFT.

Coating System No. 4

Pre-qualification required

Walkways, escape routes and lay down areas.
Coating system No. 1 may be used on other deck areas.

Non-skid epoxy screed 3000 microns DFT

NORSOK M-501

Serial #	System Description	DFT (µm)	Product Detail	Qualification Detail
N4-01	Epidek™ M153	3000 ⁽¹⁾	Ultra high solids epoxy non-slip	Qualified NORSOK M-501 Rev. 5 Test Reports 4-11-11-10
		3000		

⁽¹⁾ Tested over Macopoxy™ L425 and Macopoxy™ M922 primers. Please contact Sherwin-Williams technical support for guidance on other available primers.

Coating System No. 5A

Pre-qualification required for the PFP materials

Epoxy based fire protection. The coating system and products shall be approved by the manufacturer of the PFP.

1 coat of epoxy primer 50 microns
or
1 coat zinc rich epoxy + epoxy tie coat

NORSOK M-501

Serial #	System Description	DFT (µm)	Product Detail	Qualification Detail
N5A-01	Recoatable epoxy	100	Epoxy primer	See detail below, note ⁽¹⁾
	FIRETEX® M90 or M93 Series ⁽¹⁾	As required		
	Acrolon™ 218	75	Acrylic polyurethane	
	As required			
N5A-02	Zinc Clad™ IV	75	Zinc rich epoxy	See detail below, note ⁽¹⁾
	Macropoxy™ 920	25	Epoxy tie coat	
	FIRETEX® M90 or M93 Series ⁽¹⁾	As required		
	SherThane™ 2K	50	Acrylic polyurethane	
As required				
N5A-03	Macropoxy™ C425V2	100	Epoxy primer	See detail below, note ⁽¹⁾
	FIRETEX® M90 or M93 Series ⁽¹⁾	As required		
	Acrolon™ 7300	50	Acrylic polyurethane	
	As required			
N5A-04	Zinc Clad™ IV	60	Zinc rich epoxy	See detail below, note ⁽¹⁾
	Macropoxy™ L574	25	Epoxy tie coat	
	FIRETEX® M90 or M93 Series ⁽¹⁾	As required		
	Acrolon™ 7300	50	Acrylic polyurethane	
As required				
N5A-05	Dura-Plate™ 301	125	Epoxy primer	See detail below, note ⁽¹⁾
	FIRETEX® M90 or M93 Series ⁽¹⁾	As required		
	Acrolon™ 7300	50	Acrylic polyurethane	
	As required			

⁽¹⁾ Pre-qualified PFP materials (FIRETEX™ line)

FIRETEX® M90 Series Qualified NORSOK M-501 Rev. 6
Test Report N961632A (M90/02)
N951911 (M90) - Rev. 5

FIRETEX® M93 Series Qualified NORSOK M-501 Rev. 5
Test Reports N953784 (M93) and N505057 (M93/02)

Coating System No. 6

6A/6B Topcoats need pre-qualification

Coating systems for uninsulated stainless steel & hot dipped galvanized steel and insulated stainless steel.

System N. 6A: Uninsulated stainless steel and aluminium when painting is required.

System N. 6B: Hot dipped galvanized steel when painting is required.

System N. 6C: Insulated stainless steel piping and vessels at T<150°C.

System 6A & 6B

1 coat epoxy primer 50 microns
1 coat two component epoxy 100 microns
1 coat topcoat 75 microns
Minimum total DFT 225 microns

System 6C

2 coats epoxy phenolic 2x125 microns
Minimum total DFT 250 microns

NORSOK M-501

Serial #	System Description	DFT (µm)	Product Detail	Qualification Detail
Coating system 6A - Stainless steel and aluminum. For systems 6A and 6B the topcoat shall be System N. 1 approved.				
N6A-01	Macropoxy™ 646 (mist)	50	Epoxy polyamide	NORSOK M-501 Rev. 6 Compliant for non-insulated stainless steel and aluminium T<120°C
	Macropoxy™ 646	100	Epoxy polyamide	
	Approved topcoat ⁽¹⁾	75		
	225			
N6A-02	Macropoxy™ L425 ⁽²⁾	50	Epoxy zinc phosphate	NORSOK M-501 Rev. 6 Compliant for non-insulated stainless steel and aluminium T<120°C
	Macropoxy™ 5400	100	Epoxy	
	Approved topcoat ⁽¹⁾	75		
	225			
Coating system 6B - Hot dipped galvanized steel. For systems 6A and 6B the topcoat shall be System N. 1 approved.				
N6B-01	Macropoxy™ 646 (mist)	50	Epoxy polyamide	NORSOK M-501 Rev. 6 Compliant for non-insulated hot dipped galvanised steel T<120°C
	Macropoxy™ 646	100	Epoxy polyamide	
	Approved topcoat ⁽¹⁾	75		
	225			
N6B-02	Macropoxy™ K267	50	Epoxy MIO	NORSOK M-501 Rev. 6 Compliant for non-insulated hot dipped galvanised steel T<120°C
	Macropoxy™ 5400	100	Epoxy	
	Approved topcoat ⁽¹⁾	75		
	225			
Coating system 6C - Insulated stainless steel T<150°C.				
N6C-01	Epo-Phen™ FF	125	Phenolic novolac epoxy	NORSOK M-501 Rev. 6 Compliant for non-insulated stainless steel and aluminium T<150°C
	Epo-Phen™ FF	125	Phenolic novolac epoxy	
	250			

⁽¹⁾ Approved topcoats (pre-qualified as part of a NORSOK M-501 System N. 1)

- Acrolon™ 218 HS
- SherThane™ 2K
- Acrolon™ 7300
- Acrolon™ 1850

⁽²⁾ - Use Macropoxy™ L425 red oxide

Coating System No. 7

Pre-qualification required

NORSOK M-501 Rev. 6

System 7A: Carbon steel & stainless steel in the splash zone

System 7B: Submerged carbon steel & stainless steel T≤50°C

System 7C: Submerged carbon steel & stainless steel T>50°C

NORSOK M-501

Serial #	System Description	DFT (µm)	Product Detail	Qualification Detail
Coating system 7A - Splash zone				
N7-01	Magnalux™ 41V	500	Vinyl ester	Qualified NORSOK M-501 Rev. 6 Test Report N807251 ⁽¹⁾ Date 24/11/09
	Magnalux™ 41V	500	Vinyl ester	
		1000		
Coating system 7B - Immersion T ≤ 50°C				
N7-02	Macropoxy™ 646	175	Epoxy polyamide	Qualified NORSOK M-501 Rev. 6 Test Reports 11-368 G.2 ⁽²⁾ Date 08/01/14
	Macropoxy™ 646	175	Epoxy polyamide	
		350		
N7-03	Dura-Plate™ 301	150	Solvent-free tolerant epoxy	Qualified NORSOK M-501 Rev. 6 Test Report 11-368 H.2 ⁽²⁾ Date 08/01/14
	Sher-Glass FF	450	Glass flake epoxy	
		600		
N7-04	Macropoxy™ M922	175	Glass flake epoxy	Qualified NORSOK M-501 Rev. 6 Test Report N807236 Issue 2 Date 19/02/13
	Macropoxy™ M922	175	Glass flake epoxy	
		350		
N7-05	Macropoxy™ M922	300	Glass flake epoxy ⁽²⁾	Qualified NORSOK M-501 Rev. 6 Test Report N601676B ⁽²⁾ Date 29/01/07
	Acrolon™ C137V2	50	Acrylic polyurethane	
		350		
N7-06	Macropoxy™ M922	300	Glass flake epoxy	Qualified NORSOK M-501 Rev. 6 Test Report N 807249 ⁽²⁾ Date 17/11/09
	Acrolon™ C750V2	50	Epoxy acrylic	
		350		
N7-07	Macropoxy™ C425V2	300	Epoxy zinc phosphate	Qualified NORSOK M-501 Rev. 6 Test Report N807239 & N807238 ⁽²⁾ Date 17/11/09
	Acrolon™ C137V2	50	Acrylic polyurethane	
		350		

⁽¹⁾ System N7-01 passed both System N.1 (ISO 20340 ageing) and System N.7-rev.5 (ISO 20340 immersion and cathodic disbondment) testing, fulfilling the criteria for NORSOK M-501 Rev. 6 compliance.

⁽²⁾ Passed ISO 20340 ageing test, fulfilling approval criteria for Norsok M501 rev. 5 and rev.6

Coating System No. 7

Pre-qualification required

NORSOK M-501 Rev. 6

System 7A: Carbon steel & stainless steel in the splash zone

System 7B: Submerged carbon steel & stainless steel T≤50°C

System 7C: Submerged carbon steel & stainless steel T>50°C

NORSOK M-501

Serial #	System Description	DFT (µm)	Product Detail	Qualification Detail
Coating system 7C - Immersion T > 50°C				
N7-08	Macropoxy™ C425V2	300	Epoxy zinc phosphate	Qualified NORSOK M-501 Rev. 6 Test Report N601672B & N807240 Date 29/1/07 & 17/11/09 ⁽²⁾
	Acrolon™ C750V2	50	Epoxy acrylic	
		350		
N7-09	Epo-Phen FF™	175	Epoxy novolac	Qualified NORSOK M-501 Rev. 6 Temperature ≤ 99°C Test Report N967637 Date 14/07/15
	Epo-Phen FF™	175	Epoxy novolac	
		350		
N7-10	Nova-Plate™ UHS	175	Solvent-free novolac epoxy	Qualified NORSOK M-501 Rev. 6 Temperature ≤ 140°C Test Report N967640 Date 15/07/15
	Nova-Plate™ UHS	175	Solvent-free novolac epoxy	
		350		
N7-11	Nova-Plate™ 325	175	Solvent-free novolac epoxy	Qualified NORSOK M-501 Rev. 6 Temperature ≤ 180°C Test Report N967639 Date 15/07/15
	Nova-Plate™ 325	175	Solvent-free novolac epoxy	
		350		

⁽¹⁾ System N7-01 passed both System N.1 (ISO 20340 ageing) and System N.7-rev.5 (ISO 20340 immersion and cathodic disbondment) testing, fulfilling the criteria for NORSOK M-501 Rev. 6 compliance.

⁽²⁾ Passed ISO 20340 ageing test, fulfilling approval criteria for Norsok M501 rev. 5 and rev.6

Coating System No. 8

Structural carbon steel with maximum operating temperature ≤80°C in internal and fully dry and ventilated areas.

- A. 1 coat epoxy 150 microns

or

B. 1 coat zinc rich epoxy + epoxy tie coat

NORSOK M-501

Serial #	System Description	DFT (µm)	Product Detail	Qualification Detail
N8-01	Macropoxy™ 646	150	Epoxy polyamide	NORSOK M-501 Rev. 6 Compliant (Option A)
		150		
N8-02	Macropoxy™ 5400	150	Epoxy	NORSOK M-501 Rev. 6 Compliant (Option A)
		150		
N8-03	Zinc Clad™ IV	60	Zinc rich epoxy	NORSOK M-501 Rev. 6 Compliant (Option B)
	Macropoxy™ 920	25	Tie coat	
		85		
N8-04	Zinc Clad™ IV	60	Zinc rich epoxy	NORSOK M-501 Rev. 6 Compliant (Option B)
	Macropoxy™ L574	25	Tie coat	
		85		

Coating System No. 9

Bulk supplied carbon steel valves T<150°C.

2 coats epoxy phenolic
2 x 150 microns
Minimum total DFT 300 microns

NORSOK M-501

Serial #	System Description	DFT (µm)	Product Detail	Qualification Detail
N9-01	Phenicon™ HS	150	Phenolic novolac epoxy	NORSOK M-501 Rev. 6 Compliant
	Phenicon™ HS	150	Phenolic novolac epoxy	
		300		

NORSOK M501



SW Oil & Gas App allows you to explore the best Sherwin-Williams coating for each area of an oil refinery, shale drilling or offshore site. From tanks to piping, cooling towers to rail tank cars, Sherwin-Williams has your coatings needs covered. With comprehensive coating specifications for every aspect of your equipment, the SW Oil & Gas App is interactive, fast and easy-to-use.

A COMPLETE LINE OF PRODUCTS.
MARKET EXPERTISE.
ON-TIME DISTRIBUTION.

What else would you expect from a world leader in protective coatings, linings, and fire protection?

It starts with a complete line of time-tested, high-performance products and some of the most innovative and greenest technologies in the coatings industry. But we know that it takes more than product alone to be a world leader in protective coatings and linings, and so do the customers that rely on us every day as we help them protect their business.

That's where nearly 150 years of coatings industry experience comes in. Add to that a NACE-trained workforce with a combined 3,700 years of experience in corrosion control. And the market-specific knowledge that our experts provide to evaluate, recommend and deliver the highest-performance coatings and linings that protect our customers' assets.

Leave nothing to chance. Your single source of supply. Sherwin-Williams.



To learn more, contact us

Europe, Middle East & Africa: +44 (0)1204 521771

North America: +1 800 524 5979

Asia: +8 621 5158 7798

sales.uk@sherwin.com

www.sherwin-williams.com/protectiveEMEA