

SYSTEM DATA SHEET

Sikafloor® PurCem® HB-22 Gloss

MEDIUM TEXTURE, BROADCAST, GLOSS FINISH POLYURETHANE CEMENT HYBRID FLOORING SYSTEM

PRODUCT DESCRIPTION

Sikafloor® PurCem® HB-22 Gloss is an industrial flooring system based on polyurethane cement hybrid technology and is part of the Sikafloor® PurCem® Gloss system range.

Sikafloor® PurCem® HB-22 Gloss build-up consists of a basecoat, into which an aggregate layer is broadcast to provide anti-slip properties. The system is completed with a glossy, scratch resistant topcoat.

Sikafloor® PurCem® HB-22 Gloss withstands chemical attack and has good abrasion and impact resistance. Due to its gloss, scratch resistance and impervious surface, the floor is hygienic, easy to clean and maintain.

USES

Sikafloor® PurCem® HB-22 Gloss may only be used by experienced professionals.

- Food and beverage industry
- Processing and chemical industry
- Parking decks
- Ramps
- Kitchens
- Basements
- Laboratories

CHARACTERISTICS / ADVANTAGES

- High mechanical resistance
- Good chemical resistance
- Glossy and scratch resistant surface
- Low dirt pick up
- Easy to clean and maintain
- Seamless
- Tolerant to moisture in the substrate
- Anti-slip surface
- Very good life cycle cost performance

ENVIRONMENTAL INFORMATION

- Conforms to AgBB (2012) for use in indoor environments. Test report No. 392-2014-00018201A_02. Eurofins Product Testing.

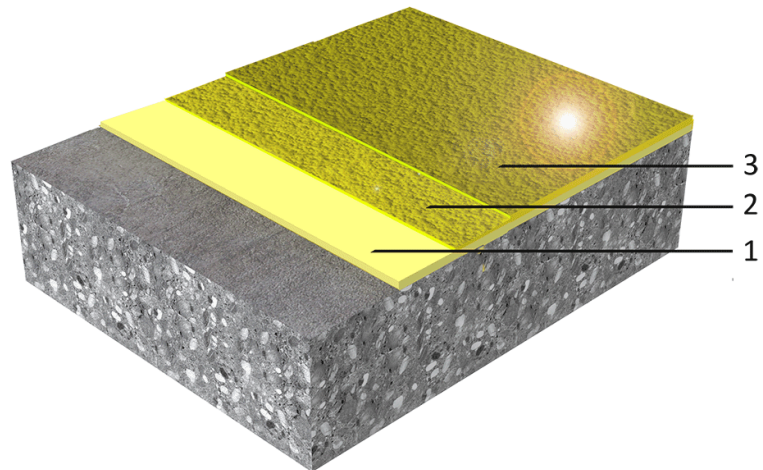
APPROVALS / STANDARDS

- Screed material for floor screeds according to EN 13813:2002, provided with the CE mark.
- Food Industry Approval. Certificate of Compliance to be used safely as a floor coating in food sector. Short term contact of the coating with the food stuffs is safe as long as any hygienic regulations are not violated. Report No. 39438U15. ISEGA Forschungs- und Untersuchungs-Gesellschaft mbH.
- Taint potential. Report No. S/REP/134217/3 Campden BRI (Chipping Campden) Ltd.
- Fire classification report according to EN 13501-1:2007 + A1:2010. Test report No. 15/9284-369 Parte 1. Applus LGAI.

SYSTEM INFORMATION

System Structure

Sikafloor® PurCem® HB-22 Gloss



Layer	Product
1. Scratch coat (optional)	Sikafloor®-21/-210/-260 PurCem®
2. Base coat	Sikafloor®-21/-210/-260 PurCem® + Aggregate broadcast 0.6–1.2 mm
3. Top coat	Sikafloor®-310 PurCem®

As optional primers Sikafloor®-155 W/-156/-161 + Quartsand 0.4–0.8 mm broadcast to excess can be used. Please refer to the individual Product Data Sheet.

Chemical base	Water-based polyurethane cement hybrid
Appearance	Light textured, gloss finish
Colour	Beige, Dusty Grey, Grass Green, Maize Yellow, Night Blue, Oxide Red, Pebble Grey, Tele Grey 2
Nominal Thickness	~ 4-7 mm
Volatile organic compound (VOC) content	Very low content of Volatile Organic Compounds. It fulfils the stringent demands for indoor air quality and low VOC emitting products AFFSET, M1 Gold, AgBB, EMICODE and A+.

TECHNICAL INFORMATION

Shore D Hardness	~ 80	(ASTM D 2240)
Abrasion Resistance	< 3000 mg (CS 22/1000/1000) (7 days / +23°C)	(DIN 53 109)
Compressive Strength	>50 N/mm ² after 28 days at +23°C / 50% r.h.	(BS EN 13892-2)
Tensile Strength	>15 N/mm ² after 28 days at +23°C / 50% r.h.	(BS EN 13892-2)
Tensile Adhesion Strength	> 2.0 N/mm ²	(EN 1542)
Reaction to Fire	Bfl-s1	(EN 13501-1)
Chemical Resistance	Please refer to Sikafloor® PurCem® Gloss chemical resistance guide. Contact Sika technical service for specific informantions	
Thermal Resistance	4 mm -10 °C to +60 °C	6 mm -20 °C to +70 °C
Capillary Absorption	< 0.01 kg/(m ² ×h ^{0,5})	(EN 1062-3)
Skid / Slip Resistance	R10/V6	(DIN 5113)
	44/Wet (Pendulum Test)	(DIN EN 13036-4)

APPLICATION INFORMATION

Consumption	Layer	Product	Consumption
	1. Scratch coat (optional)	Sikafloor®-21/-210/-260 PurCem®	~ 1-2 kg/m ²
	2. Base coat	Sikafloor®-21/-210/-260 PurCem® + Aggregate broadcast 0.6–1.2 mm	~ 1.9 kg/m ² /mm ~ 4–5 kg/m ²
	3. Top coat	Sikafloor®-310 PurCem®	~ 0.7–0.9 kg/m ²
Consumptions are theoretical and do not include any wastage or additional materials needed due to porosity, substrate profile etc.			
Product Temperature	Please refer to the individual Product Data Sheets		
Ambient Air Temperature	+10 °C min / +35 °C max		
Relative Air Humidity	80 % max		
Dew Point	Beware of condensation! The substrate and uncured floor must be at least 3 °C above dew point to reduce the risk of condensation or other disturbance of the surface on the floor finish.		
Substrate Temperature	+10 °C min / +35 °C max		
Substrate Moisture Content	Sikafloor® PurCem® HB-22 Gloss can be installed on substrates with higher moisture content. The substrate needs to be visibly dry and have an adequate pull-off strength min 1.5 N/mm ² . No ponding water. Check for rising moisture.		
Applied Product Ready for Use	Temperature	Foot traffic	Light traffic
	+10 °C	~ 36 hours	~ 48 hours
	+20 °C	~ 18 hours	~ 22 hours
	+30 °C	~ 12 hours	~ 16 hours
			Full cure
			~ 7 days
			~ 3 days
			~ 2 days
Note: Times are approximate and will be affected by changing ambient and substrate conditions			

PRODUCT INFORMATION

Packaging	Please refer to the individual Product Data Sheets
Shelf Life	Please refer to the individual Product Data Sheets
Storage Conditions	Please refer to the individual Product Data Sheets

MAINTENANCE

CLEANING

Please refer to the Sikafloor® Cleaning Regime.

FURTHER DOCUMENTS

Please refer to:

- Sikafloor® PurCem® Gloss Information Manual
- Sika® Information Manual Mixing and Application of Flooring Systems
- Sika® Information Manual Surface Evaluation & Preparation
- Sikafloor® PurCem® Product Data Sheets

LIMITATIONS

- Do not apply to PCC (polymer modified cement mortars) that may expand due to moisture when sealed

with an impervious resin.

- Always ensure good ventilation when using Sikafloor® PurCem® products in a confined space, to prevent excessive ambient humidity.
- Freshly applied Sikafloor® PurCem® products, must be protected from damp, condensation and direct water contact (rain) for at least 24 hours.
- Protect the substrate during application from condensation from pipes or any overhead leaks.
- Do not apply to cracked or unsound substrates.
- Always allow a minimum of 48 hours after product application prior to placing into service in proximity with food stuffs.
- Products of the Sikafloor® PurCem® range are subject to discolouration when exposed to UV radiation. Depending on colour there are no measurable losses of any properties when this occurs, and it is a purely aesthetic matter.
- Products can be used outside provided the change in appearance is acceptable by the customer. In some

slow curing conditions, soiling of the surface may occur when opened to foot traffic, even though mechanical properties have been achieved. It is advised to remove dirt using a dry mop or cloth. Avoid scrubbing with water for the first three days.

VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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