# 3M<sup>™</sup> Scotchkote<sup>™</sup> Urethane Sealer **WS 826**



# Data Sheet and Application Guide Product Description

Scotchkote Urethane Sealer WS 826 is a member of a range of Scotchkote™ waterborne coatings and has been specifically developed to provide a durable low gloss finish for use over screeds to enhance cleanability.

#### **Product Features**

- Combines good application characteristics with good speed of drying.
- Being water borne does not present the same handling and application health and safety risks associated with solvent based finishes.

**Abrasion** Good resistance to abrasion and mechanical damage.

**Chemical Resistance** The fully cured coating offers excellent resistance to aqueous solutions, oils, fats and most floor cleaning chemicals.

**Temperature resistance** Dry service temperature range up to 100°C.

### **General Application Steps**

- 1. Ensure screed surface is dry and free from contamination.
- 2. Apply Scotchkote Urethane Sealer WS 826.
- 3. Allow to cure.
- 4. Visually inspect the coating for defects.
- 5. Repair all defects.

#### **Properties**

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Property	Value
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Colour	Clear satin.
Ratio	3.5:1 By volume
Drying & Cure times at 20°C (68°F)	
Usable Life	1½ hours
Touch Dry	4 hours
Hard Dry	16 hours
Overcoating Minimum	4 hours
Maximum	48 hours
Full Cure	7 days
Volume Solids	50%
Specific Gravity (Average Mixed)	1.06
V.O.C (As Supplied)	65g/litre
Film Thickness (Typical)	Wet 100 microns. Dry 50 microns
Theoretical Coverage Rate	10sq metres per litre at 50 microns dft.



# Application Procedures for 3M<sup>™</sup> Scotchkote<sup>™</sup> Urethane Sealer **WS 826**

#### **Surface Preparation**

Screed surfaces should be clean, dry and free from contamination. Freshly laid screeds need no further preparation, existing screeds should be abraded.

#### **Application Procedures**

#### **Product Mixing**

The product is a two component water based product, both components must be mixed together prior to use.

The Part A component should be stirred using a variable speed mechanical mixer with the mixer set at approximately 1000 rpm.

The Part B component should be slowly added whilst continuing stirring (increasing the rpm as required) until a uniform homogeneous mix is obtained.

The mixed material must be used within 1½ hours of mixing at 20°C (68°F).

#### **Application**

Application should not be carried out when relative humidity exceeds 85% or when surface to be coated is less that 3°C above the dew point. The minimum temperature for application is 5°C. The product can be applied by brush or roller.

**Brush** - Good quality brushes should be used with even brush strokes, ensuring that the product is not over-brushed to provide a uniform coating thickness.

**Roller** - Medium pile mohair rollers are the preferred equipment for this application method. The product should be spread evenly with regular checks made to ensure a uniform film thickness is applied.

All equipment must be cleaned IMMEDIATELY after use with clean water.

## **Packaging and Storage**

Supplied in 4.5 litre packs.

Use within 2 years of date of manufacture. Store in original sealed containers at temperatures between 5°C (40°F) and 30°C (86°F). Protect from frost during storage and use.

#### **Handling and Safety Precautions**

Read all health hazard, precautionary and first aid statements found in the Material Safety Data Sheet, and/or product label prior to handling or use.

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#### **Ordering Information/Customer Service**

For ordering, technical and product information or to request a copy of the Material Safety Data Sheet, call **+44 (0)1462 421333** 

For emergencies, please contact +44 (0)1344 858000.

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